





FLEX- Urban shared micro-mobility solution Chun-Chuan Chuang

Degree Project for Master of Fine Arts in Design Main Field of Study : Industrial Design Lund University : School of Industrial Design Department of Design Sciences

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Abstract

The development of energy has an impact on the evolution of travel modes. With the iterative update of electrification on private and public transportation, micro-mobility has always been one of the essential options to support cities and commuters. With the explosive growth of shared transportation in the past decade, many companies have invested in the sharing economy market. In order to create a more sustainable way of travel, the current sharing model will be changed in the near future. This project aims to redefine the boundaries of sharing micro-mobility and explore the possibility of its character in modern cities in the future from the perspective of energy sharing.

PHOENIX

This project was created in collaboration with the Phoenix Design and was a project work at Lund University in the 2 year of the industrial design master programme. The documentation will show the design process from design research and product development to the final design. The project was supervised by Sven Feustel, principal designer of Phoenix Design.

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Project Management Timeline

PH0 Design brief

Project Kick off

PH1 Research and Analysis Initial research/ Create insights

PH2 Conception and Design

Rough Concepts

PH3 Refinement and Documentation

Thesis submission

PH4 Documentation

Final Presentation

	02			03				04				05		
	5	5 WEEKS												
		02-10												
						6 WI	EKS							
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Introduction

The sharing economy encompasses all aspects of services and products, of which transportation is also an area of note. Micro-mobility has become an important means of transportation in modern cities, and although shared transportation products in other countries such as China bring convenience to users, the negative impact on the environment is indeed huge and irreversible. With the gradual development of shared travel in the European market, many new brands have begun to put vehicles into cities, which not only destroys the appearance of the city, but also brings safety concerns to pedestrians.

The project's objective is to explore the future potential of micro-mobility and modify the current service model to affect the interaction between users and products so that users and products can achieve their goals in a more environmentally friendly and sustainable way.

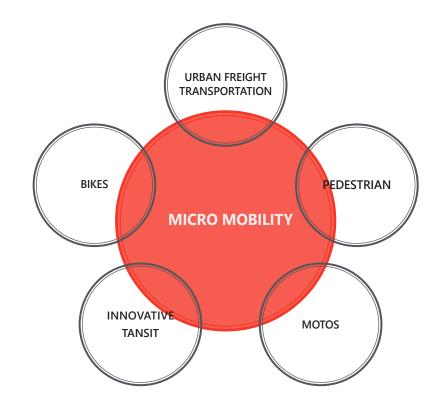


Project Background Micro-mobility

A micro-mobility stands for transportation over short distances provided by lightweight, usually single-person vehicles such as bicycles and scooters. This mode of transportation brings convenience to daily transportation and short-distance travel and negatively impacts the environment. With the emergence of different business models and the sharing economy, the focus of micro-mobility has also shifted from products to part of services.

While the Covid-19 pandemic continues to disrupt business and society, a micro-mobility revolution is quietly growing rapidly. The design and range of lightweight human-powered and electric vehicles have evolved, and adoption has spread quickly, with scooters, mopeds, skateboards, and bicycles in every shape, size, and colour crowding the streets.

Some wrecked and discarded e-scooters appear on the streets one after the other, destroying the appearance of the city and endangering the safety of pedestrians. Although most micro-mobility rental companies claim that their services are environmentally friendly, the truth is that shared micro-mobility is only eco-friendly when it is used. When companies maintain and dispatch vehicles, the negative environmental impact far outweighs the actual benefits of such services. To decrease waste and harm to the environment, I considered whether the new sharing model could replace the existing floating and station-based two major sharing models.



Background Research Mega trend

The development of a city is influenced in part by its public transit. With the global population increase, urbanization is anticipated to add infrastructure and accessibility. Before beginning research on micromobility, it is necessary first to evaluate present traffic patterns and potential future traffic patterns and why people require such short-haul rental services. According to the present general trend, urbanization and population growth will impact modern city traffic throughput. The present world population is 7.6 billion, projected to be 9.8 billion by 2050. In this framework, the number of megacities will be expanded from 43 to 50.

another 2.5 billion people to cities by 2050, resulting in 68 per cent of all humans living in crowded places. 2018 (United Nations). As a result, by 2050, worldwide demand for inner-city mobility is predicted to quadruple (Van Audenhove et al., 2018), bringing tremendous difficulties to cities. Existing transportation infrastructure is reaching capacity, and urbanites' mobility needs have grown increasingly complex.

Automotive manufacturers have traditionally dominated the transportation industry, with business strategies built on inventing, mass-producing, and marketing automobiles. Every second European now has a car, yet 95 per cent of the vehicles are idle and take up valuable city space (ACEA, 2017; Morris, 2016). The usage of automobiles is wasteful since many people commute alone. Consequently, traffic gets crowded and chaotic, making everyone nervous and irritated.



7.6 8.6

billion

billion

2020

2030 > 2050

2030

Mega cities

2050

Mega cities

The next urban migration shows the importance of developing high-quality, well-planned infrastructure to provide urban citizens with the necessary resources and everyday services.

9.8

billion

Reference: https://www.un.org/development/desa/en/news/population/world-population-prospects-2017.html

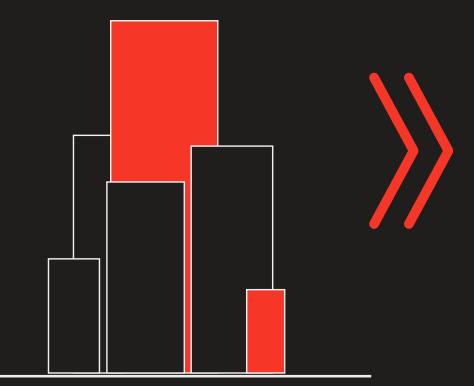
Background Research World population and city growth

Influencing trends of urbanization and urban expansion in European cities



URBAN CONGESTION

Urban areas congestion continues to rise; time losses from traffic congestion are **estimated to cost the equivalent of 2% GDP in Europe,** and 2–5% in Asia.



NEW SERVICES & MOBILITY

Mobility and service provision in cities are two of the sectors that are expected to change the most in the future as a result of **technological innovation and behaviour changes.**



DIVERSIFIED TRANSPORTATION

The ownership of private vehicles will likely decrease as **mobility as a service (MaaS),** combining multiple modes of transport, becomes more prominent in cities. Already more than 40% of trips are made on foot or by bike in Copenhagen, Helsinki, Amsterdam and Vienna.

Background Research Current Transportation Modes



The infrastructure of modern cities gives users more travel options

MODE

Public transport networks allow micro-mobility to gradually replace cars

PURPOSES

NEEDS

The main purpose is commuting and
short- and medium-distance travelSeamless connection to public
transportation and compact mobility

Background Research Future Trends

REDUCED TRAVEL TIME BETWEEN CITIES

With the emergence of new types of **public transportation**, people's travel mode and traffic have also changed, and **the demand for the first mile and the last mile has increased.**



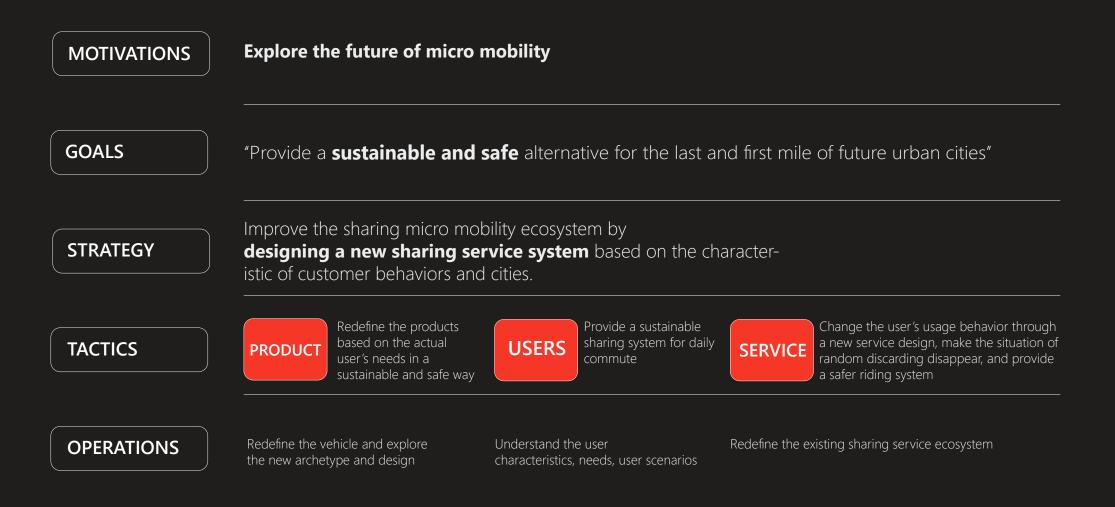
SEAMLESS OF INTEGRATING MULTI TRANSPORTATION

The convenience of public transportation will always be limited by the location of the station. In order to better match the formation of users, micro-mobility has the potential to compensate for this deficit by better matching user formation, therefore **portability and flexible transportation modes have considerable promise.**





Project Objectives Design strategy



In order to complete this design systematically, the design strategy will be based on the previous project context and motivation and refined to the product, user and system. Due to the environmental impact of existing sharing models tem as a starting point to change existing rental habits.

PHASE 2 RESEARCH & ANALYSIS



Initial Research What do public transport commuters want?

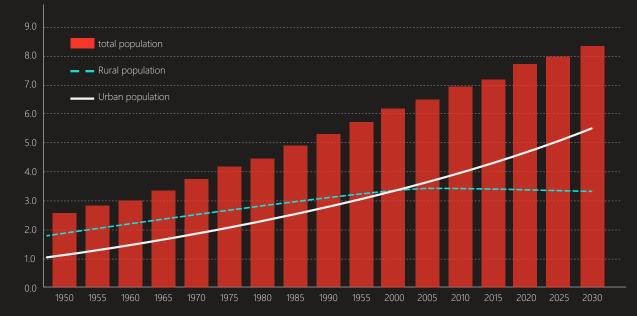
The effect of commuting time should not be underestimated. Research by the UK's Office for National Statistics suggests that a longer commute impacts people's well-being, including their happiness, anxiety levels, life satisfaction, and the extent to which they feel the things they do in life are worthwhile.

The research commissioned by Visa found that **44 per cent of urban residents use public transport as a way to get to work,** school or university, **rising to 54 percent for personal travel.** Travelling on public transport seems to result in longer journeys, with a mean weekly travel time of 3 hours 35 minutes, compared to 3 hours 17 minutes for private modes of transport.

The research found that people make an average of about six journeys to work/school/university every week. The extra minutes of travelling and the corresponding aggravation cost individuals, employers, and society.

Secondary Research Population growth and transportation

Urban driving is increasing: vehicle miles traveled 1960-2000.



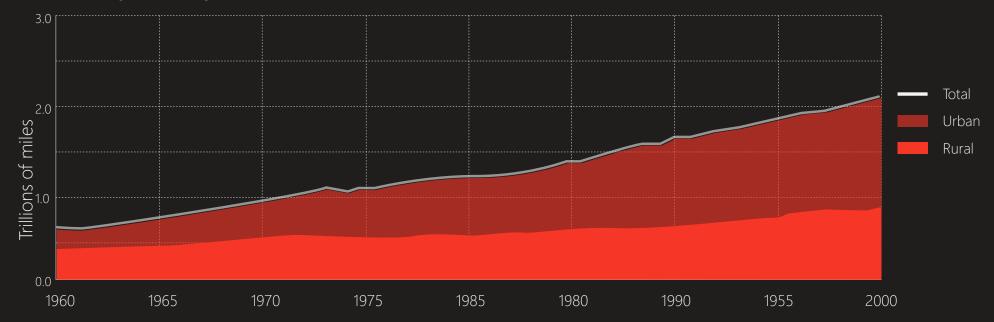
As the total population increases, so does the number of urban and rural populations. However, by 2030, rural population growth is slowing down. The urban population is still growing.

This trend can be understood as two phenomena, and one possible scenario is an increase in the size of the city or an increase in the population moving into the city.

The above two assumptions will increase the demand for personal and public transportation.

Secondary Research Trend Analysis

Urban driving is increasing: vehicle miles traveled 1960-2000.

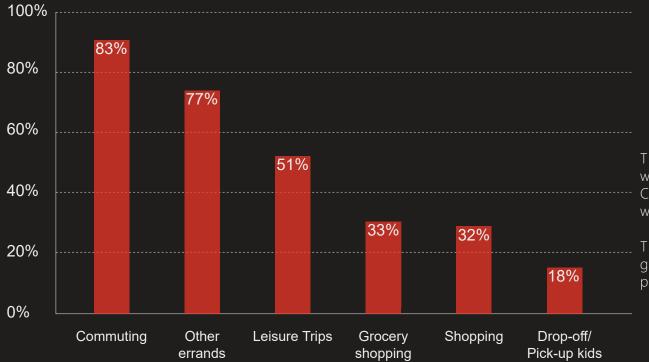


urban transportation. Rural area traffic growth is relatively flat relative to urban urban travel is more diversified and complicated than in rural areas. growth.

The given diagram shows the vehicle travelled from 1960 to 2000. From the According to these statistics, the overall mobility volume in urban regions is vehicle mileage data, the impact of urban expansion will lead to an accelerating substantially more than that in rural areas. This phenomenon might be attributed trend in total mileage. This trend highlights the importance of people's need for to the more extensive urban population base or to the fact that the purpose of

Secondary Research Cost of the sharing mobility

Travel purposes that can be replaced by E-bikes and Escooters (2021)

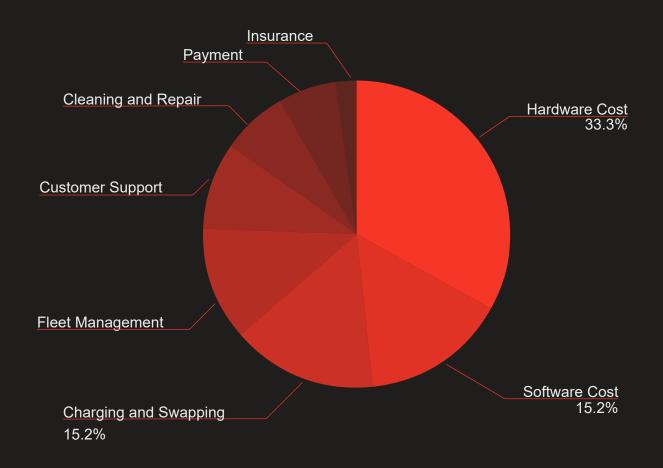


The chart shows an overview of the travel purpose when adapting shared E-bikes or E-scooter. Commuting is one the most significant purposes where the Leisure trips also take a big part of it.

The travelling purpose would lead to different target groups, influencing the design definition in the conception phases.

Reference : Transportation Research Part D by Alfred S"oderberg

Cost of the sharing mobility



To better understand the composition of shared transportation, analyzing the cost of sharing micro-mobility would be beneficial in the future design process.

According to the given pie chart, the top three items are hardware cost, software cost and charging.

The cost composition of shared transportation contains various aspects. According to the given chart, one highlight is that the hardware cost took a significant portion of the overall cost. Another key finding is that charging and swapping costs have the same portion of software cost.

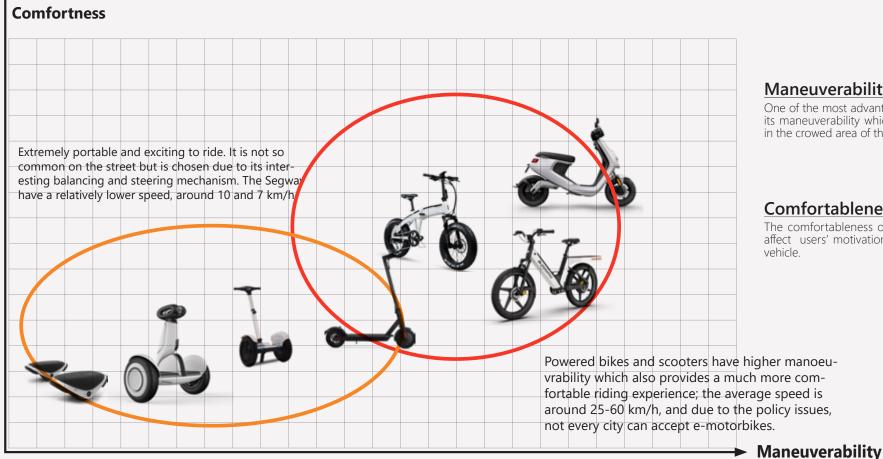
Reference :The cost of running scooter sharing operations by Felix Jonathan Jakobsen

Secondary Research Current travel mode



The horizontal axis of the given graph shows the appropriate travel distance in order to compare the various modes of transportation properly. When it comes to urban transportation, micro-mobility is still the best option, with shared electric vehicles being the preferred method of urban transportation when external factors like bus stops, roads, and parking lots are considered.

Market Research Micro-Mobility



Maneuverability

One of the most advantage of micro mobility is its maneuverability which allow users to travel in the crowed area of the city.

Comfortableness

The comfortableness of micro mobility would affect users' motivation of choosing a type of

Market Research Micro-Mobility

Micro-mobility could be presented in many types of vehicles, among which electric scooters and electric bicycles are common products on the market with relatively complete regulations.

The comparison of electric scooters and electric bicycles will be made as the electrification of transportation becomes more popular. The criteria include the product price, portability, riding speed, riding distance and safety.

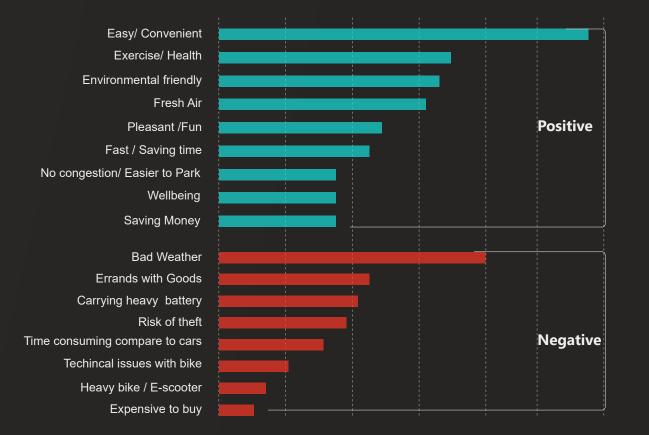
Micro-Mobility		
E-scooter		E-bike
Electric scooters are, as a whole, more affordable than electric bikes. The average price range is around 500-700\$	PRICE	Battery sizes and speeds tend to be more standardized, so paying more tends to translate into higher quality components and lighter weights the price starts from 1000\$.
The average electric scooter is smaller and lighter than the average electric bike. A typical electric scooter weight is 10-12.5 kg	PORTABILITY	E-bikes tend to come with heavier frames and tires to accommodate higher forces. Which would lead to a heavier weight around 25-30kg
According to the Swedish regulation the maximum speed for per- sonal e-scooter is 20 km/h . The engine power must not exceed 250 Watt.	SPEED	In Europe, most e-bikes are limited to 25 kph or 15.5 mph. Some plac- es allow 45 kph e-bikes, but they are usually classified as mopeds, requiring insurance and a license plate.
Riding an e-scooter is kind of passive . The rider stands still and the scooter does all the work. It's cool, but kind of unnatural and, over long distances, a little boring.	EXERCISE	In fact, one European study last year showed e-bike riders tend to get more exercise than those on regular bikes, simply because they tended to ride further and more often .
Most electric scooters will carry you for a maximum of 25km between charges, This is around half what you can expect from an <u>electric bike.</u>	RANGE	Most e-bikes provide much better range than e-scooters. More impor- tantly, e-bikes are still fully functional when the power runs out.
E-scooter riders generally stick to pavements, cycleways and other motor traffic-free routes, which might lead to some safety issues.	SAFETY	The big wheels and heavier frames mean better stability, and the larger size of a bicycle should also make you more visible on the road.

Market Research

B.

- - -

Secondary Research User feedback on Micro-mobility



The given chart is a qualitative research result about E-bike users; as E-bike shows are among the most common micro-mobility modes, it would be beneficial if some pros and cons could be covered in the early research stage.

Overall, the advantages outweigh the disadvantages, although it is evident that weather is an issue in e-cycling. The other main disadvantages are practical issues like performing errands that include transporting goods/passengers and the risk of theft. Some claim that riding an e-bike takes longer than driving, has technical weaknesses such as poor speed and poor geometry, and is heavy and expensive to buy. According to the participants, the most excellent aspect of the e-bike is how simple and convenient it is to operate (more than half of the sample thought so).

Reference : Transportation Research Part D by Alfred S"oderberg page8/ fig3.

Secondary Research Key Findings

With the increase in the total mileage of urban traffic and the rising trend of urbanization, the future urban traffic will be dominated by pedestrians and micro-mobility. After comparing technical constraints such as existing travel modes and vehicle size, the following design research will focus on lightweight and environmentally friendly mobility. According to the user feedback on E-bike

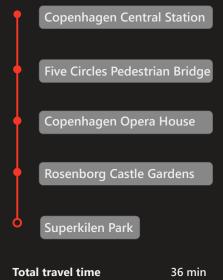
PHASE 2 RESEARCH & ANALYSIS

PRIMARY RESEARCH

In this session, some primary research is applied to gather data from a target group, which contains qualitative and quantitative information. Basic research methods are firstly applied to gather segments, and it would create a trend of specific scenarios. Questionaries will be sent out for quantitative research to create an overview of participants' feedback. Interviews with random samples will be conducted for qualitative research to understand better micro-mobility users' current scenario and the underlying factors behind such pain points.

Primary Research Field trip

In order to simulate the commuting scenario, I arranged a route that is similar to the average cycling time and distance of Copenhagen citizens. The average commute distance and time in Copenhagen are 34 minutes and 11 kilometers respectively



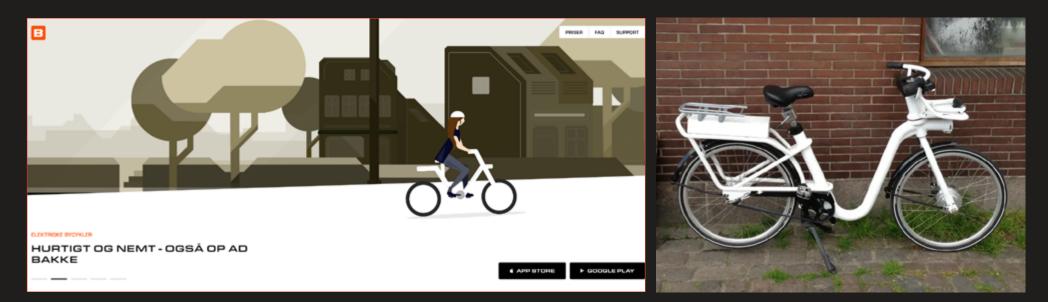
Travel distance

The primary purpose of this field trip is to simulate and experience being a bicycle commuter in Copenhagen.

10.2km



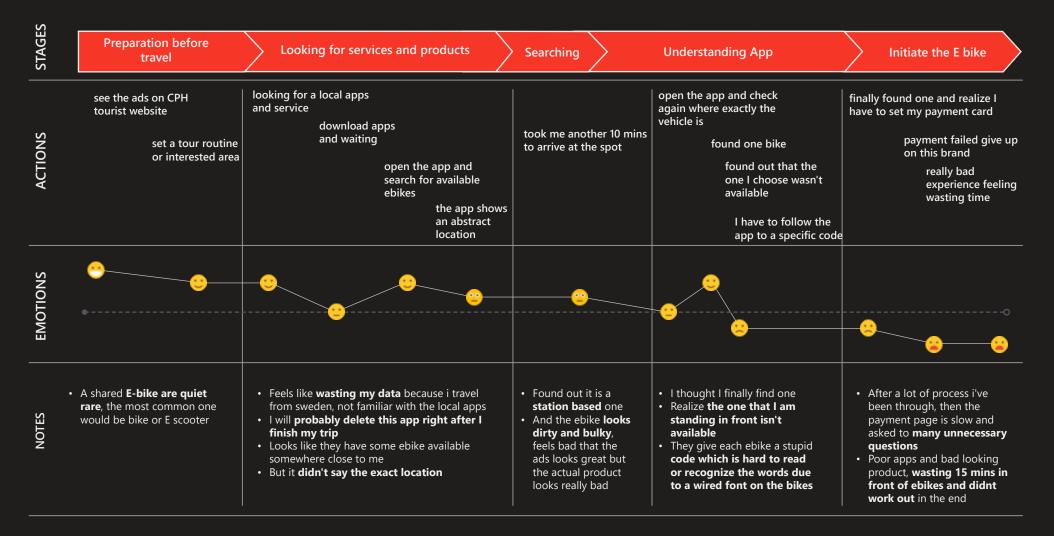
Primary Research Field trip- Bycyklen



The initially selected brand of shared bicycles is called **Bycyklen**, a local shared bicycle in Denmark. It is worth noting that they use the rental model of **a fixed station**, and the product uses **electric bicycles**.

But the actual product is not as beautiful as the official website looks, **the actual product looks very old and dirty**.

Primary Research User journey map-Bycyklen



Primary Research Field trip- Bycyklen

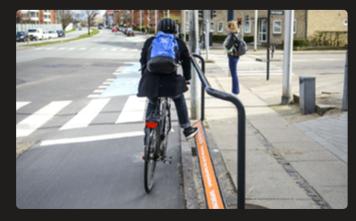


Most of the shared service product has a unique code on each product, making the initial operation complicated and wasting time.

White color is a poor example which looks damaged and dirty; product appearance might affect users' motivation to rent.

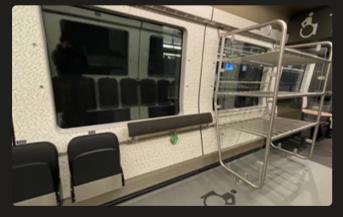
Primary Research Observation

Copenhagen has a well-developed bicycle lane running through the city and the MRT to form a transportation hub. Most of the blocks in such a modern city are dominated by pedestrians and bicycles. Among them, many passengers also use electric scooters as means of transportation. During the trip, I noticed that the existing electric scooters have a folding function. However, the user does not fold it up in most practical situations, especially when getting on and off the subway.



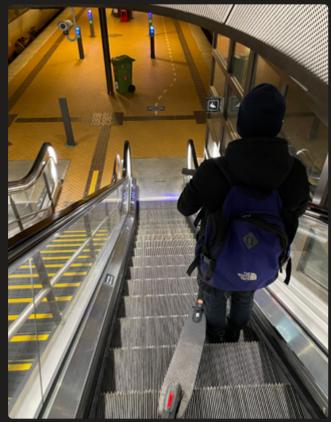


A specially designed railing for cyclists the cycling habits and balance needs.





The train carriage has a space reserved for bicycles, which can be parked with the chairs stowed and has a special seat belt.



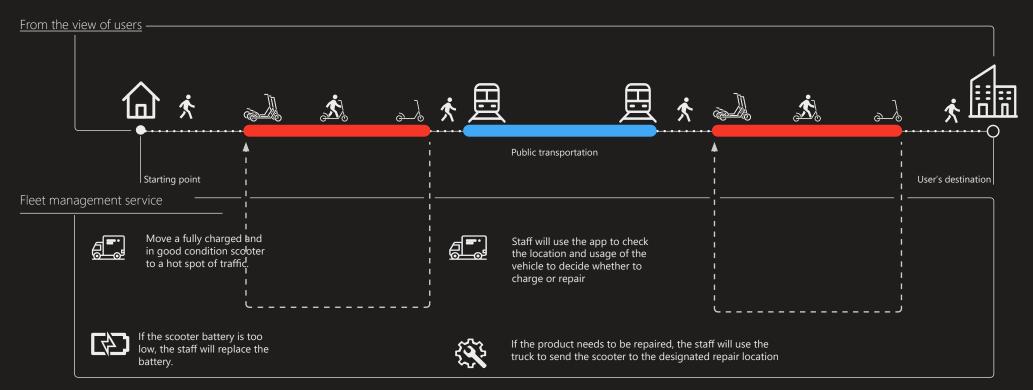
However, due to the station's design, some users who use the scooter will use the hand-held power to reach the platform. During this period, the scooter is not folded.



Many different cargo bikes are found on the road but did not find the case with cargo bikes in the carriage, even if the space is sufficient.

Project Research System Map

Current floating sharing scooter journey



During the early stages of design research, I discovered that fleet management is critical to the entire sharing business. TIER, for example, will deploy trucks throughout the city to collect vehicles for charging and routine maintenance.

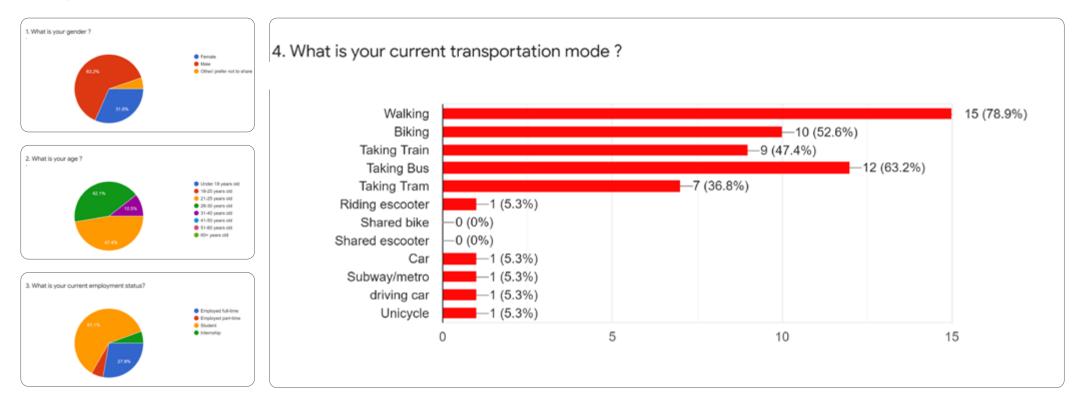
While this is unavoidable, the energy and greenhouse gas emissions produced by moving trucks also contribute to the pollution. Such a system contradicts their promotion of environmentally friendly travel.



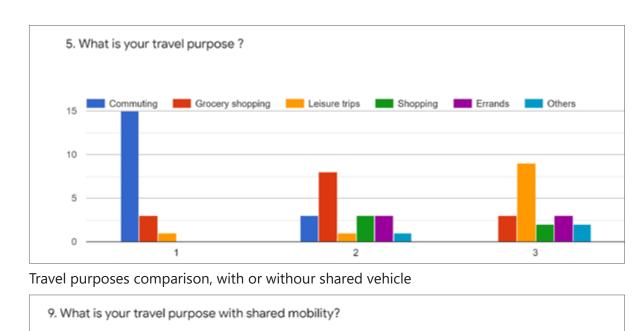
Primary Research Survey

Demographic

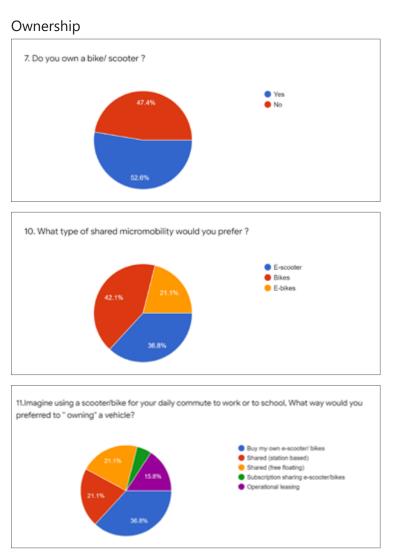
Transportation Mode



The online questionnaire will provide quantitative and qualitative feedback to be as close to the actual needs of users as possible and to discover some new design directions. The questionnaire will start with essential demographic characteristics such as age, gender, job, etc. and then ask about their travel habits and opinions on shared transportation. At the end of the questionnaire, there will be an open-ended question.

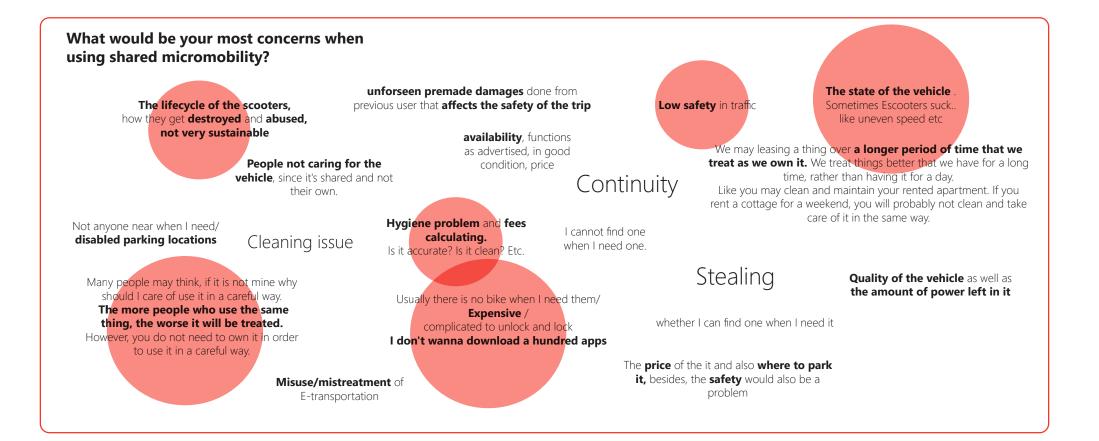






The travel purposes of shared micro mobility are various compared to the existing users habit.

Primary Research Survey



Online Survey Key Findings

According to user feedback, their top concerns aside from safety concerns are fees and product ownership



Product Ownership

According to the received answers, people are willing to take shared services as a commute option more than owning a bike or escooter. Such a phenomenon can be interpreted as the flexibility and convenience of shared vehicles.

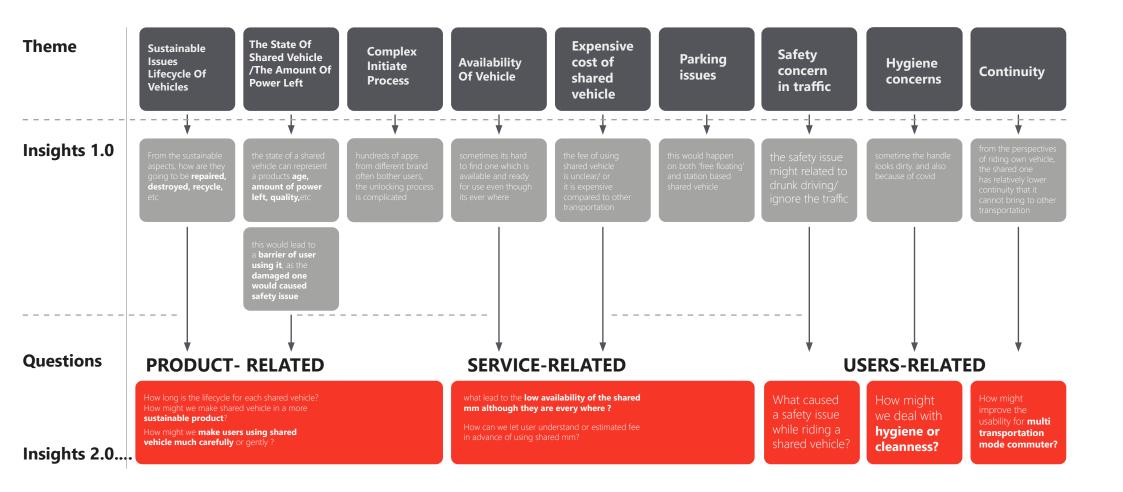


Charging Method

At present, the shared mobility charging method on the market is often based on the usage time. This model is the same whether it is floating or station based.Such a mode will lead users to speed up and shorten their journeys in order to save money, which will raise safety concerns for bystanders.

Primary Research Insight Statements

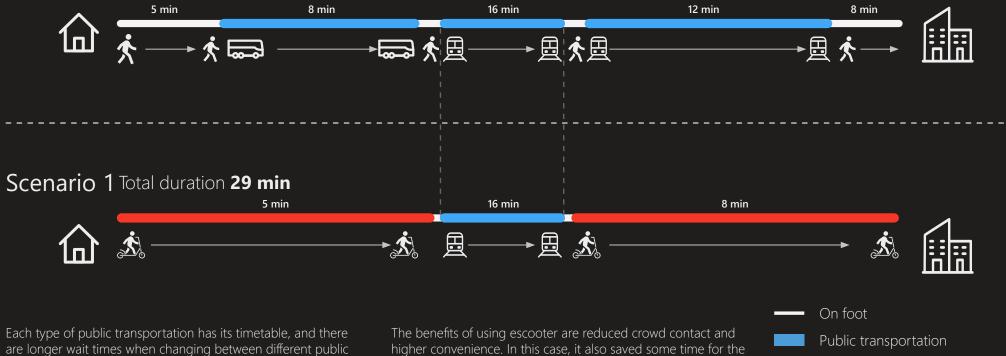
Identifying the insights that will drive the research question from a massive volume of information is critical for the Ideation process. The methodology will begin with some keywords related to the research question; this process aims to generate insights from a specific theme. These new insights can be reorganized based on their hierarchy. The risk of personal information leakage and discomfort is the most significant concern; this method allows the researcher to filter key factors and generate new insights. Cameras, in these circumstances, will overly magnify human behavior, causing discomfort and privacy concerns.



Primary Research End User Interview

Before the interview, the interviewee used her escooter to meet me because she missed the bus, she shared the route and time of the trip.

Scenario 1 Total duration 49 min



transportation.

End User Feedback

Advantages:

1. Convenience, after folding, the bell and the folding buckle are shared, which is more convenient. The weight is about 10kg, and you can carry it with one hand

2. Beautiful, matte black paint appearance + yellow tire embellishment is very fashionable. Although the battery life is not as good as the shared scooters on the street, it also becomes an advantage in terms of size, and the body looks very light

3. Easy to assemble, and the package provides a wrench

4. The speed is relatively slow (this varies from person to person, and safety is more important to me). The speed limit of my car is 20km/h, and the shared scooter can reach 25km/h is too fast. Ride fast because you have to save money

5. The price is affordable. It has been around 3,500 sek for a year, and it can be sold for 1,000 second-hand, which is less than 3 yuan per day. When I travel to other countries, I have ridden the shared scooter several times instead of the bus, and it is 20. It is more than one ride, so it is more cost-effective to buy your scooter for those who ride often.

Disadvantages:

1. The battery life is short, and the battery is basically out of power after going out for 3km. Every day you go out, you need to charge every day

2. I have to take it with me when I go shopping by bicycle. I often get scorned in the store because I am afraid of being stolen when I park outside, and I don't have a proper lock.

3. The tires are easy to leak, the shared scooter should be a solid tire; there is no tire blowout problem

4. The brake pads will ring on a rainy day

5. Small bearing capacity, not suitable for fat people to ride

6. The quality is not good enough at present. Several Xiaomi scooters around me.

PHASE 3 CONEPTION AND DESIGN

Design Development Design Objectives



With the rapid development of public transportation in the near future, the **demand for micro-mobility is increasing**. However the shared transportation modes on the market today are **causing a negative impact** on the environment and the users in the street.

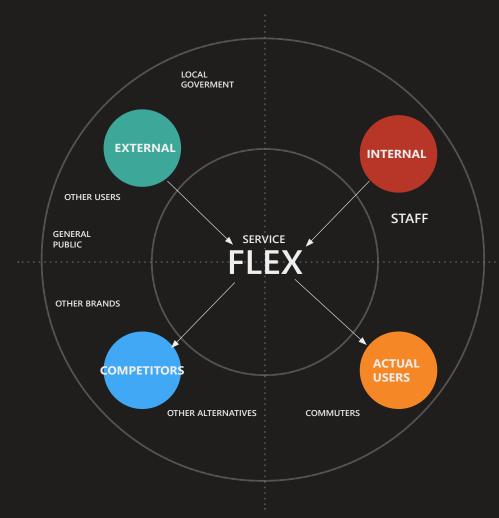


The aim of this project is to **redefine the ownership of sharing micro mobility** from perspective of **energy sharing network**, provide user a **sustainble** micro mobility solutions while having a compact riding experience.



By introducing **swappable batteries** on e-scooters and setting a energy network thourgh severl **swapping stations**. Combining a **lightweighted and longlasting ecosystem** for micro-mobility.

Design Development Stakeholders Map



FLEX's stakeholders include internal, external, end-users and competitors. The staff and related fleet management are included in the internal aspects. External groups include the public, local governments, etc., as their opinions will affect the image of FLEX in society. In addition to other shared scooters on the market, the existing competitors are other vehicles of the same size. Still, due to the different characteristics of the FLEX system, the influence of competitors is relatively minor since users own the scooter rather than share it. The actual users are usually commuters, and previous research pointed out that most of the users' travel purpose is commuting.

The different functions of government and firm controls also help explain the importance of cooperation between transportation authority and firms. The battery-sharing firms should focus on how to affect consumers' awareness of uncivilized behaviors when they design their control mechanisms. Battery-sharing companies, for example, may indicate the negative consequences of uncivilized behavior, which will help consumers become more conscious. Meanwhile, government or transportation authority should consider how to strengthen the relationship between awareness and behavior intention. The collaboration will maximize the impact of control mechanisms and encourage users to use battery-sharing in proper approaches.

Design Development Eco-Design



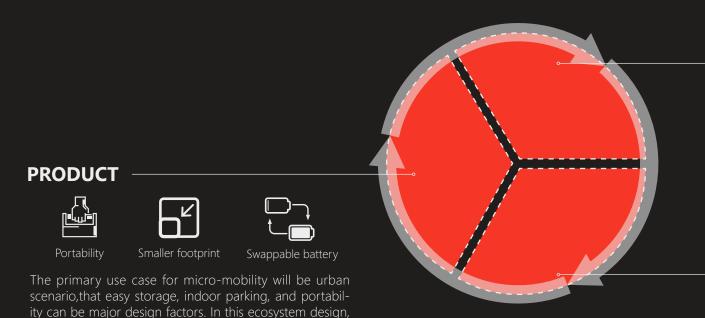


Product Ownership



In this system, users have ownership of the vehicles rather than sharing them with In this way, the grid system can guarantee the battery's state, and the user can others. The system allows users to cherish the product and prolong the product's also use his battery charger at home or in the office. Moreover, the product itself life cycle. The battery separation design speeds up charging time and enables is no longer subject to the weight of the battery, making the product more lightmore efficient battery recycling.

weight and convenient to carry.



products serve as touch-points for providing services,

and design features such as function, material, shape,

colour ergonomics, etc will respond accordingly to users

and services.

USER





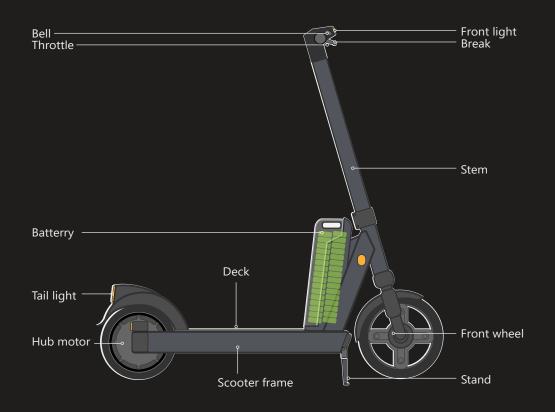
According to the previous research, the user range of micro-mobility is extensive, and commuting is the primary purpose. In order to maximize the number of users, at this stage, we will focus on users from the different themes and use them as material for portraits to inspire the main features of the product.

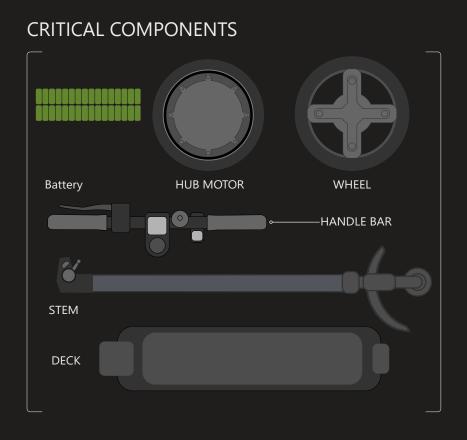


The power exchange system is one of the features of this project, but considering the actual usage and the number of users, other swapping scenarios are currently being considered. In addition, medium and long-term rental services will also lead to a long-lasting product life cycle.

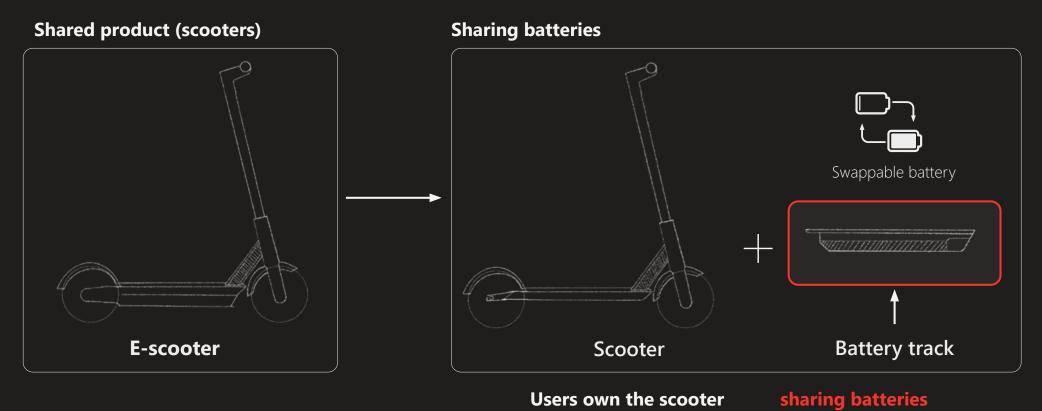
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Eco-Design Function Analysis





Eco-Design Product Design



The shared E-scooter was designed to have a longer battery capacity, leading to a heavy and bulky vehicle.

The swappable design makes the product's weight lighter by splitting the battery from a scooter.

Eco-Design System Map



Train Station



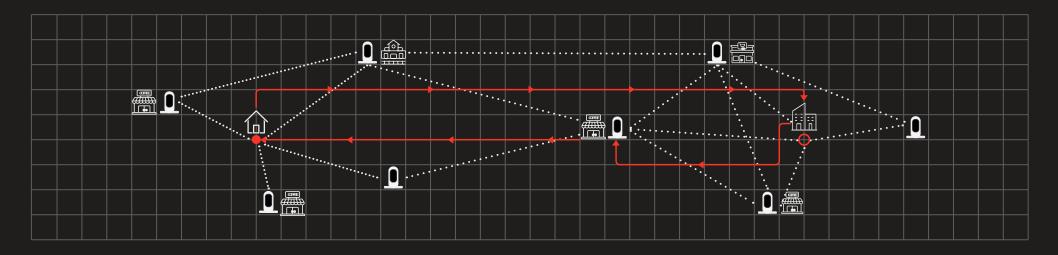
Restaurant

After a series of design studies and in-depth research of some weaknesses of the existing shared mobility model, the new system will build a set of services for battery replacement based on the energy network. Users can subscribe to pay for electricity in this system and use swap stations to get fully charged batteries. The advantage of this is to allow the battery to circulate and ensure that it is in good condition when the user returns the battery, making the riding experience smoother.



Supermarket

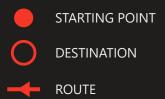
Energy Network





Long lasting product and service

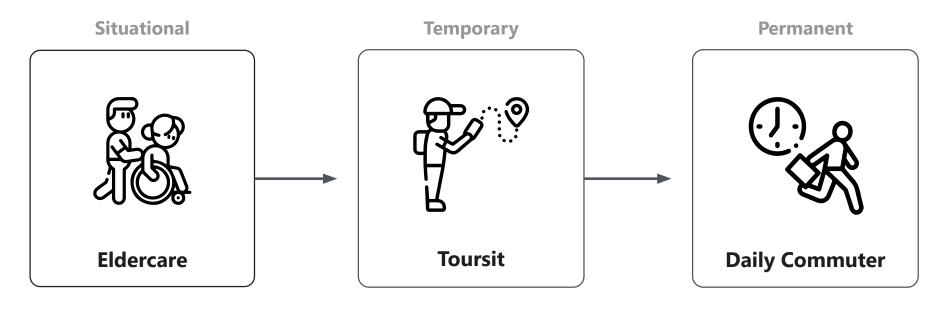
The establishment of the battery swap network not only allows users to charge more flexibly, but also allows the vehicle to reach a fully charged state faster. Stores can also increase customer traffic by installing swapping stations.



Swapping Station

User Research Universal design





This type of eldercare user requires intensive and short-distance mobility. Typically, the eldercare nurse will be responsible for the patients in the designated area. Although the distance of each action is not far, but the number of times is very frequent. Tourist-type users' demand for mobility is mainly reflected in the free riding experience. Such users focus on the experience when moving, while the distance and number of rides are relatively low and scattered. The user group of commuters has a stable demand for mobility, and the mobile route is also very fixed. These users focus on portability and product endurance.

User Research Case Study



Erika OCCUPATION: Nurse Aide AGE: 22

ABOUT

Erika, a second-year nursing student at Lund University, has a positive and compassionate personality. In her spare time, she often participates in charity activities and also uses the summer vacation to participate in the practice of elderly care.

GOALS

- Ensure patients' well being
- Provide a daily assistance
- Deliver medicine to patients

FRUSTRATION

- Too much information to retain
- Missing patient information
- Tight and uncertain schedule
- Long walk to reach the patient's home
- A bulky nursing bag must be carried

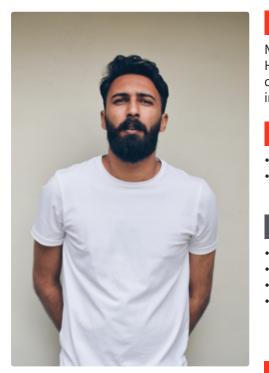
CHALLENGES

Although the hospital also provides bicycles, they are always borrowed by colleagues on the morning shift. I walk or run to the patient's house most of the time. Many patients wait for us to start the day, such as getting up to brush our teeth, shower, or take medicine for a walk. I have to be there on time not to disturb the next patient.

MOTIVATION

- Providing the best care for elders and patients
- Helping the families of patients
- Provide companionship for seniors to help them deal with daily problems

User Research Case Study



ABOUT

Max is an entrepreneur who lives in Copenhagen, where he found a small startup. He commutes between Copenhagen and Malmo by train with his bike. His job requires travelling and meeting with new clients at different locations. He enjoys going to the gym in his spare time.

GOALS

- Flexible and convenient travel mode
- Vehicles with easy storage and portability features

FRUSTRATION

- Parking at extra cost
- Long commuting time
- Location proximity
- Transportation needs in business trips.

MOTIVATION

- A cheaper cost while travelling to other cities
- Need a proper daily routine for the exercise
- A smarter way for him to carry a gym bag.

STOPS (GYM)

DESTINATION

CHALLENGES

OCCUPATION: Software Engineer AGE: 27

Max

A bicycle is a good option, but it is not something I want to exercise every day. I wish my transport would be lighter to take them with me on public transport. I always carry a gym backpack, and I wish I had enough storage space.

STARTING POINT

User Research Case Study



Alex OCCUPATION: Photographer AGE: 25

ABOUT

Alex lives in an apartment in Copenhagen. He travels for work reasons around Copenhagen and the cities nearby. He often takes photo walks during the weekend and constantly searches for new cool spots.

GOALS

- Meet up with clients in the city
- Going to co-working office for work.

FRUSTRATION

- The research for the photo-shoot is time-consuming.
- Reaching an ideal spot would take some time
- Location, Sun position, weather, walking distance

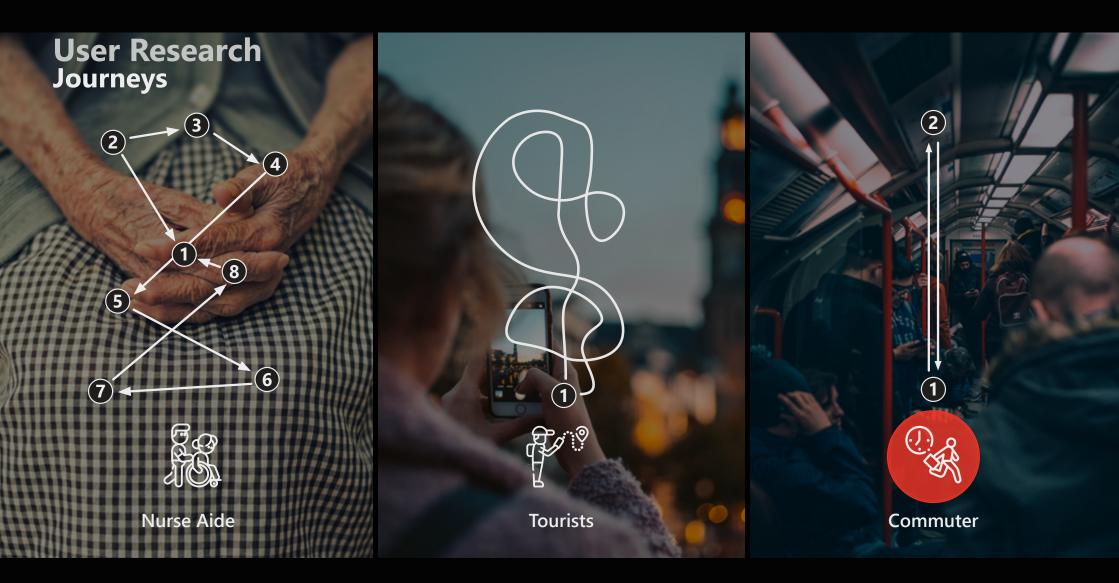
CHALLENGES

MOTIVATION

- Finding the perfect location for framing photography
- Enjoy the scenery along the way and freely find materials without being restricted by the route

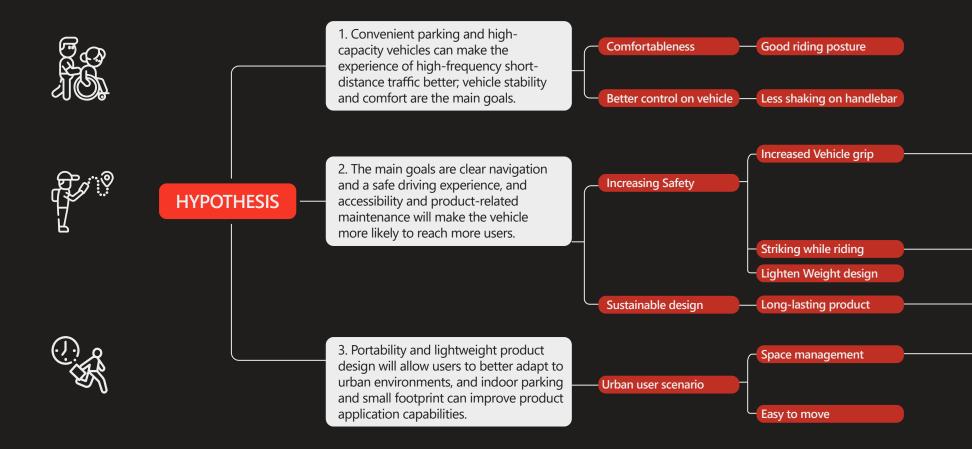
STARTING POINT

While using a shared bike is an excellent way to complete my service at any moment, getting another bike can be challenging at times. I occasionally need to use public transportation, which requires me to repeatedly active the vehicle that would charge me again.



Different travel reasons are targeted at different target groups depending on their motivations. According to the persona page, there are three types of users. The commuter group was chosen as the user group. Because commuters' travel distances and habits are predictable, the following design directions will be based on their demands.

Design Development Hypothesis



A design hypothesis is an assumption based on the collected data from previous design research. In order to create design reasonings for the e-scooter, several user needs are highlighted as opportunities.

Taking account of varied travel purposes, usage, and routines, the following hypotheses are proposed will be focused on its use scenarios and their related needs.



Design Development

Design Reasonings



STRIKING WHILE RIDING



DESIGN FOR STORAGE



CARGO VEHICLE



DYNAMIC



ERGONOMIC DESIGN

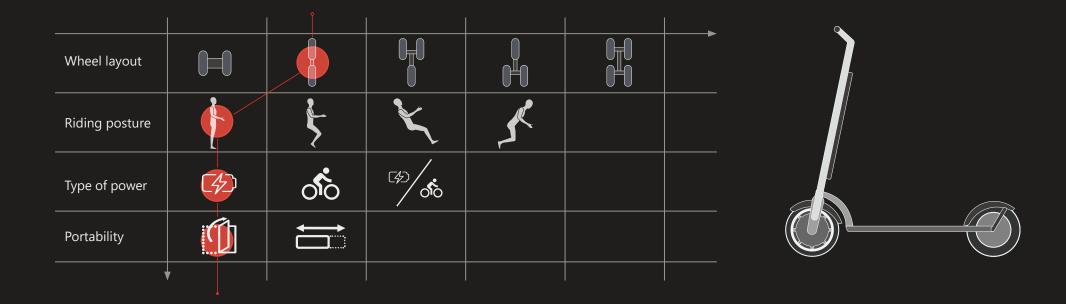
BIGGER WHEEL

SMALLER FOOT PRINT



Design Development

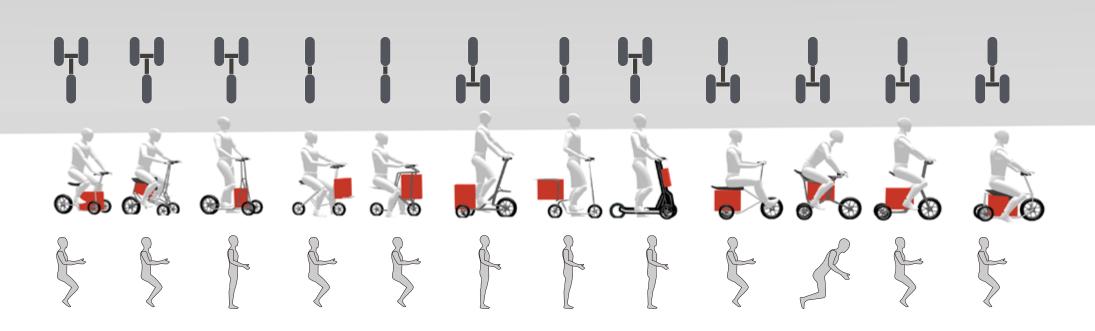
Morphological Chart



A morphological chart is a tool that represents a large qualitative design exploration. These charts list the functions identified for the design variables and the means (solutions) to perform each function. Combining one means for each function will produce a potential integrated conceptual design solution.

Design Development Ideation

Quick mockup in Gravity sketch



Various archetypes can be obtained by testing with various riding postures.

Design Development Ideation



The red volume represents the storage area where users can store their belongings. At this stage, the exploration is aimed to create a variation that diverted from the original archetype.

Design Developent Sketches



Scooter sketches

Based on the research outcomes, the initial archetype of scooters was explored. The sketches focus on the cargo feature of the vehicle and how it folds.

Design Developent Moodboard

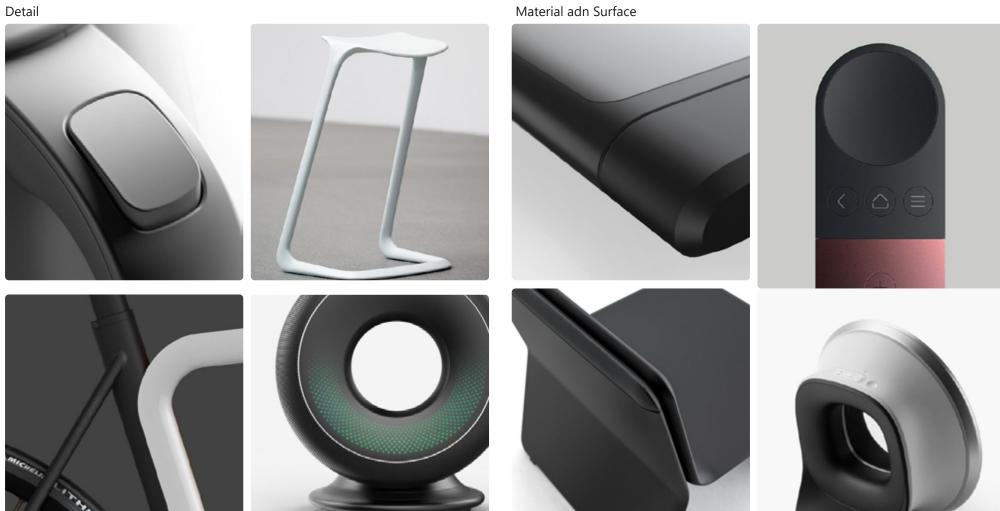


Design Developent Moodboard

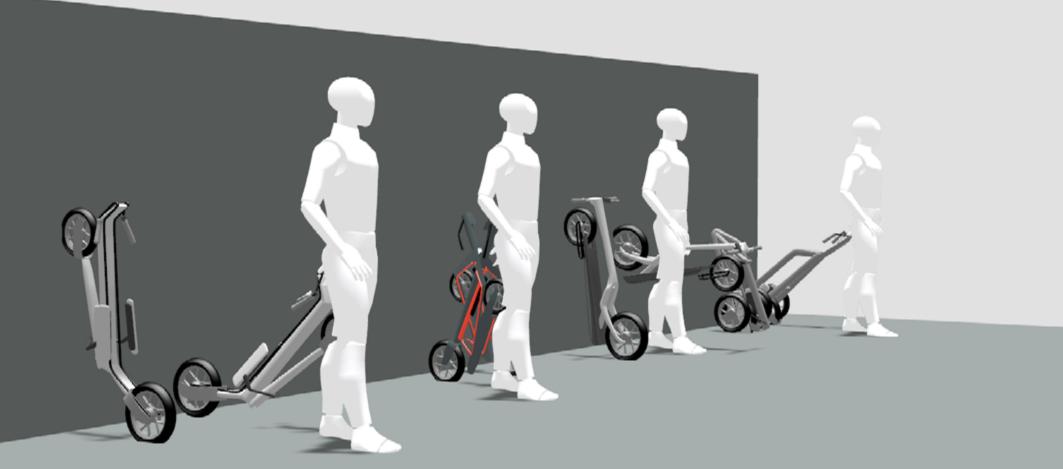
Shape



Key words: Function Driven / Constant Thickness/Reduced/ Inviting/ Modest

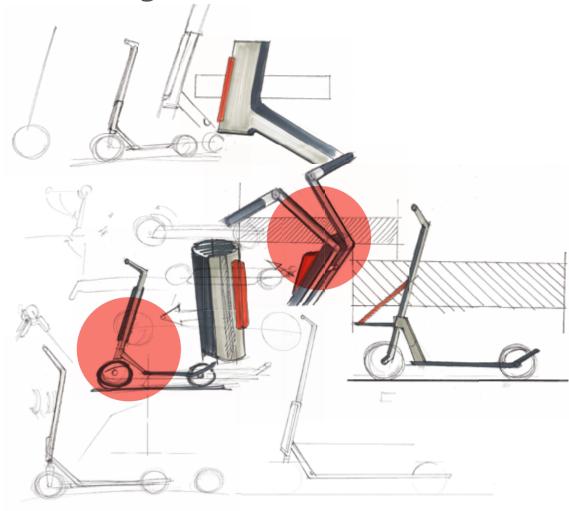


Design Developent Ideation



Some chosen concept are evaluated in Gravity sketch by comparing the scale with the mannequin. This step can quickly express how the product interacts with the user and the size of the design.

Design Refinement Initial Design

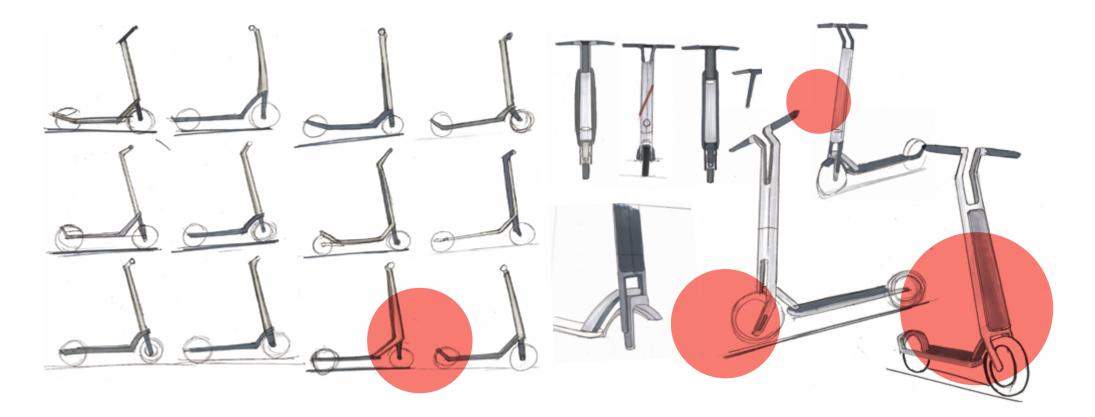




Initial archetype

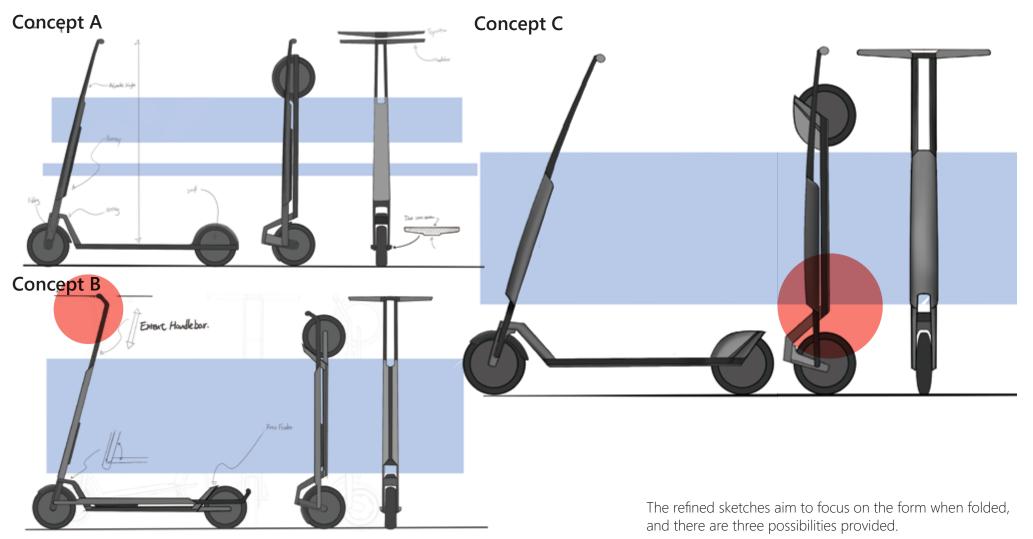
Although most wheel arrangements, such as tricycles, can improve vehicle stability, they also increase the vehicle's size and weight, reducing its portability. In order to emphasize the flexibility and portability of the vehicle, the finalized prototype will feature a folding function.

Design Refinement Sketches



In the second round of ideation loop, the internal structure are defined. The aim of these sketches is to narrow down the concept and focus on the product details.

Design Refinement Sketches



Design Considerations Portability

In the second round of ideation loop, the internal structure are defined. The aim of these sketches is to narrow down the concept and focus on the product details.



Design Considerations Indoor Parking



E

STORAGE

Since the volume of the escooter is much smaller than that of other vehicles, the most common storage method is indoor parking. In order to make the product better integrate into the home, the dock of the escooter is consciously designed as a household appliance.

Design Development Prototyping



Product study

In order to quickly understand the actual size of the product and the proportion in the real situation, several important components of the electric scooter will be extracted separately and applied to the model making.





Design Development Prototyping

Relocating battery

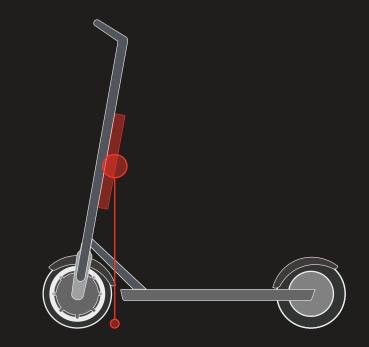


The battery removed from the scooter was smaller than expected, so I decided to try replacing the battery from the deck to the stem; the advantage of this is that all the essential parts are in one place for easy service and maintenance and also for the user's comfort angle to replace the battery.









Cetner of gravity The mockup at this stage will help me understand the position of the center of gravity of the product, in order to prevent the possibility of tipping forward, I tilt the design of the stem back a little, so that the weight of the stem can be kept above the user's feet.



Folding and steering mechanism design

Folding and steering are essential features of this design; therefore, I chose a dual-stem design to avoid interfering with the hinge and stem. This saves battery space while also providing a more stable structure.



Design Development

Foldable mechanism



Original Folding Mechanism

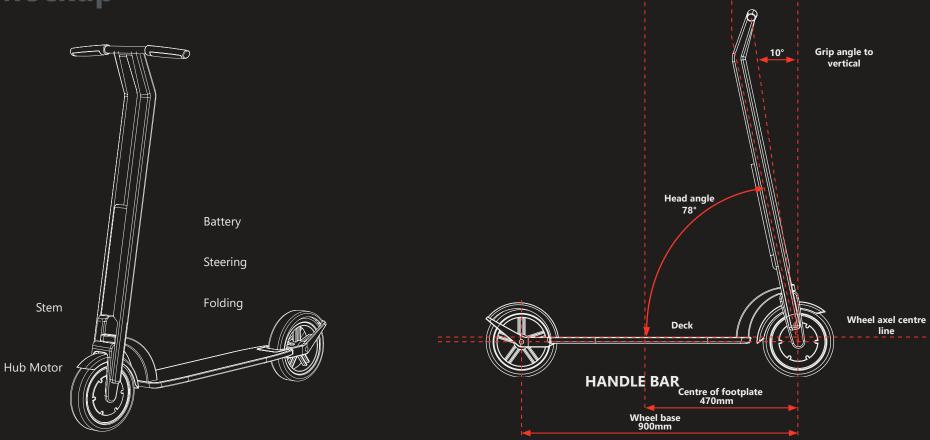
The existing folding method requires the user to divide the shaft into two sections, which will cause future wear and tear and make the shaft unstable and wobbly.

Improved Folding Mechanism

The new mechanism allows the folded shaft to be parallel to the pedal, which can minimize the folded volume of the product and make the appearance more harmonious.

Design Development

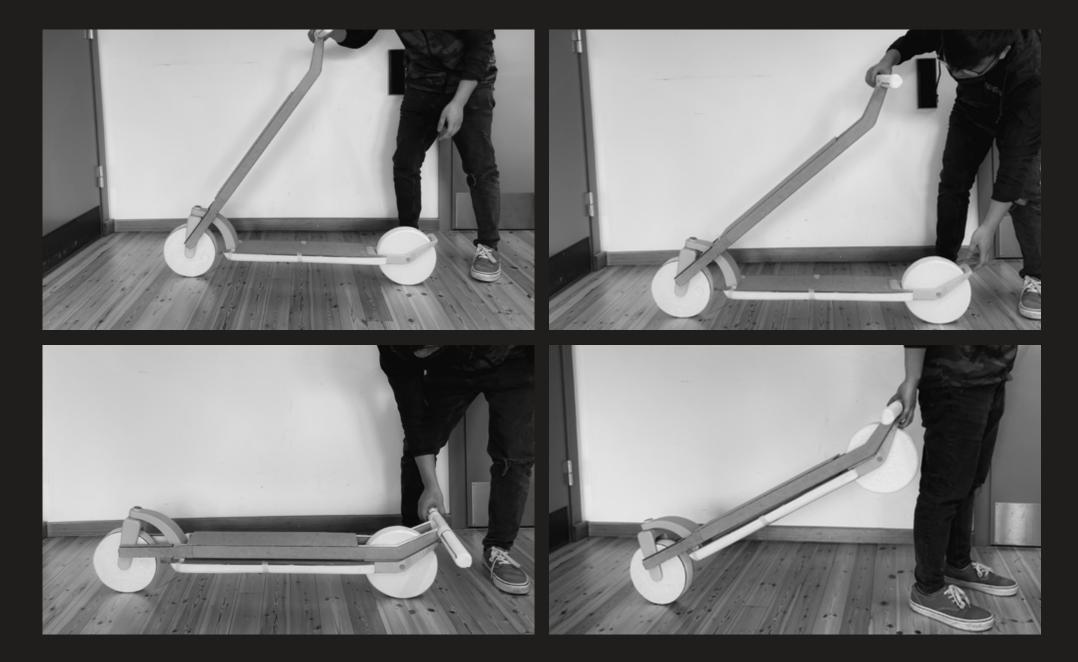
First Mockup



The first version of the mockup was built according to its product functions. A slot in the stem provides space for the back fender and tire when the vehicle is folded.

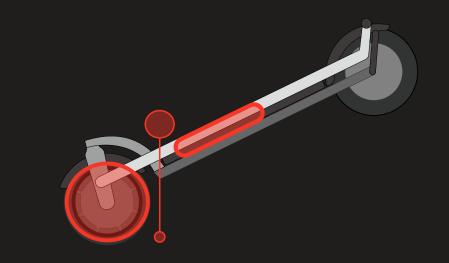
The first prototype is made of foam and MDF boards, and the diagram shows a general dimension of the escooter design. This prototype aims to examine the steering mechanism, the swapping battery feature and have a full-scale feeling of the design.

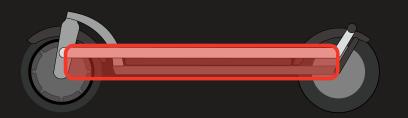




Design Development

Indoor Parking



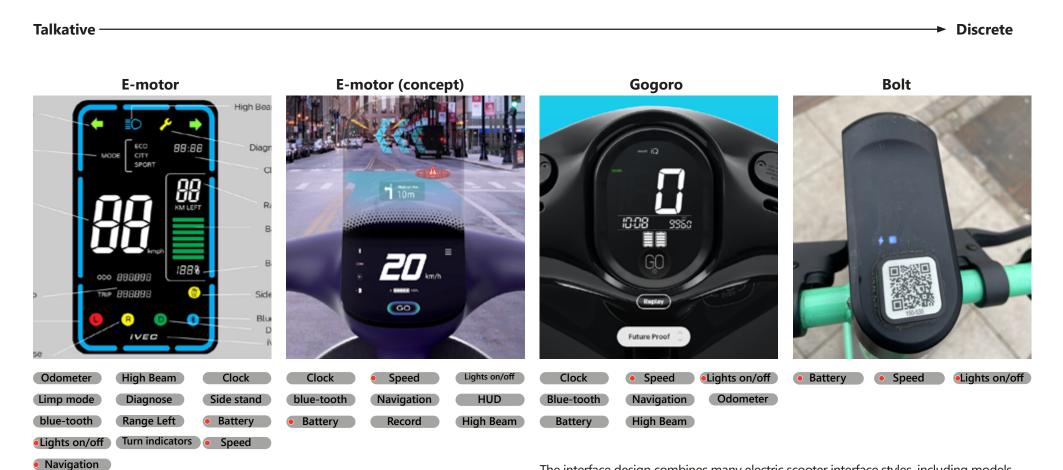


Since the battery and hub motor will be the components that take up the most weight in this design, so when the user folds the vehicle and drags it around, the centre of weight will be closer to the ground, making it easier for the user to move around.

The key design feature of the scooter is focused on the folding mechanism. The design should look unified while the stem is folded.

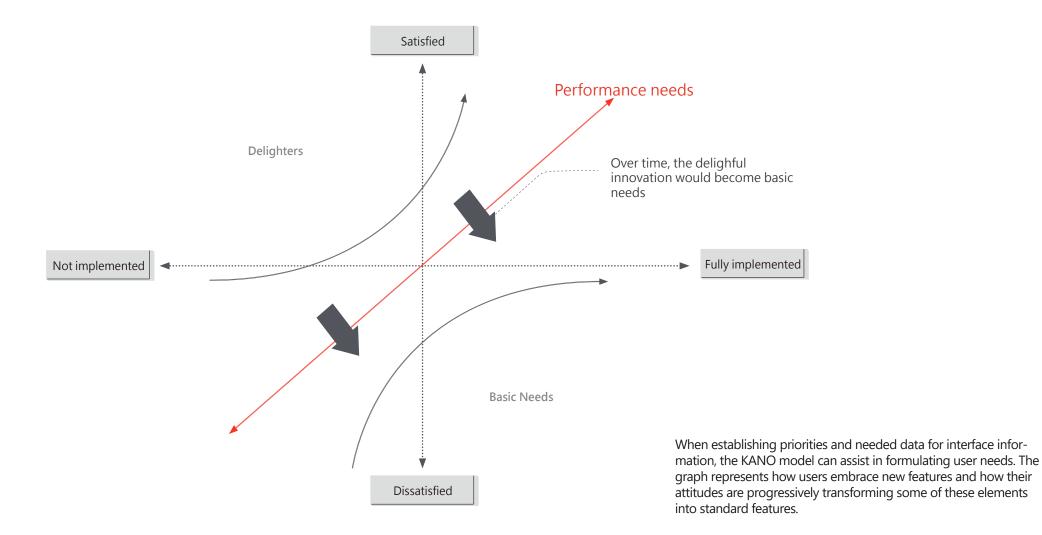
Handlebar Design





The interface design combines many electric scooter interface styles, including models from various companies such as Gogoro and Bolt. The information to be shown on the interface varies depending on the requirements. The features shown by red icons provide the essential information that electric scooter riders require.

Interface Development KANO Model



Interface Development Info layout

Lights	on/off
Spe	ea
• Batt	ery
Navig	ation
Blue-t	ooth
High E	Beam
Clo	ck

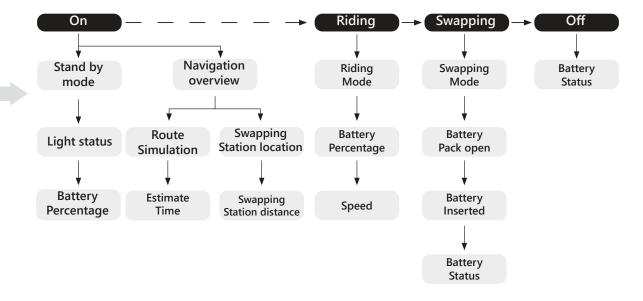
		l like it		l expect it	I am neutral		I can tolerate it	l dislike it	
Functional									
How would you feel if the product had navigation?									
How would you feel if there was more of integrated display?		•							
	Dysfunctional								
How would you feel if the product did not have odometer?									
How would you feel if there was a smaller screen?									
	Functional	Dy		sfunctional			Categories		
	I like it	+	I dislike it		\rightarrow	MUST BE!			
	l expect it	+	I can tolerate it		\rightarrow	ONE DIMENTIONAL			
	I am neutral	+	I am neutral		\rightarrow	ATTRACTIVES			
	I can tolerate it	+	l expect it		\rightarrow	INDIFFERENT			
	I dislike it	+	I like it		\rightarrow	REVERSE			

This method compares the most expected and least expected functions through a series of information functions after finding certain essential information functions. This method may be used to add new features or eliminate less essential information such as the odometer or high beam mode.

Information analysis



Screen modes



After comparing and classifying the functions of four common micro mobility interfaces. A total of **9 functions** are screened out, and these functions are **graded according to the user's frequency of use and basic needs.** The first column is the most basic functions such as battery, riding distance and speed, and lighting



Screen Design

According to the previous research and analysis, we can know that when users actually use micro mobility, the information received from the screen is limited. Therefore, the data should be focused on basic information, and the screen should be kept as low-key as possible. In order to continue the pattern on the handle, the screen can be presented in the form of LED light spots



Cmf Exploration Urban Smartness

Different CMF can reflect the user's life style and personality, and different combination are proposed in CMF exploration.



Performance,Speedy,Expressive, Friendly



Credible,Confident,Trendy



Youthful, Stylish, Elegant, Individual



Credible,Confident,Elegant Classic



PHASE 4 FINAL DESIGN







Steering mechanism



Folding mechanism



HANGER DESIGN

11-



DECK DESIGN

X

×

1/m

-

REAR LIGHT

and the second

100

9

6

0

the second

//

100

1000

STEM DESIGN

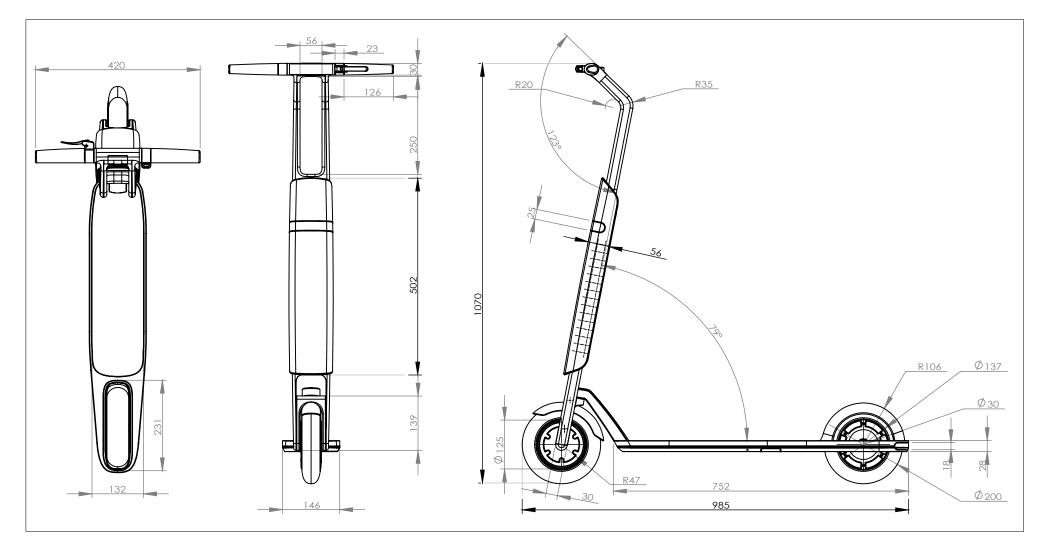
According to prototype exploration, instead of using the volume on the deck, the battery track is placed at the cavity of the stem. This design will keep most of the electrical components in the same location for future maintenance.



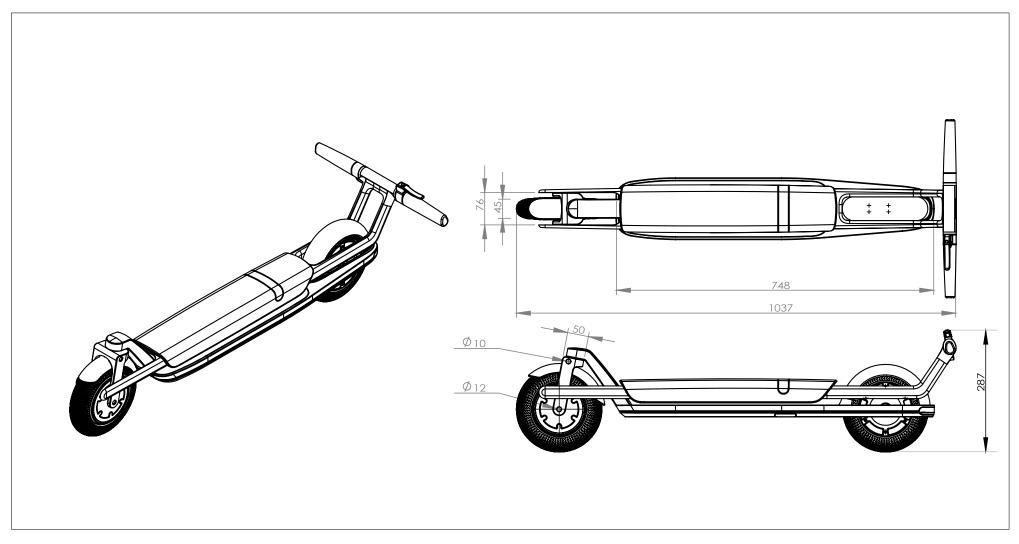


Bill of Materials				
Part No.	Name	Material	Color	Finish
1	Front Light Cover	Acrylic	White/Transparent	
2	Front Cover	ABS+PC	Pine	Matt
3	Flex Unibody Front Part	ABS+PC	Dark Grey	
4	Handle Bar	Rubber	Dark Grey	Rubbery
5	Accelerator	Aluminum	Silver	Anodized
6	Finger Lever	Aluminum	Silver	Anodized
7	Stem Frame	Stainless Steel	Dark Grey	
8	Flex Unibody Rear Part	ABS+PC	Dark Grey	
9	Battery Track	ABS	Black	Matt
10	18650 Lithium Battery			
11	Rear Fender Cover	ABS+PC	Pine	
12	Rear Fender	ABS+PC	Dark Grey	
13	FLEX Deck Top Cover	ABS+PC	Dark Grey	
14	Rear Light Cover	Acrylic	Red/Transparent	
15	Hub Brake			
16	Hub Brake Clutch	Stainless Steel	Silver	
17	Inner Tube Tire	Styrene-Butadiene	Black	Rubbery
18	FLEX Stand	Aluminum	Pine	Anodized
19	FLEX Deck Bottom Cover	ABS+PC	Grey	
20	Hub Motor			
21	Front Fender	ABS+PC	Dark Grey	
22	Fork/ Folding Part	Stainless Steel	Dark Grey	
23	Steering Part	Stainless Steel	Dark Grey	

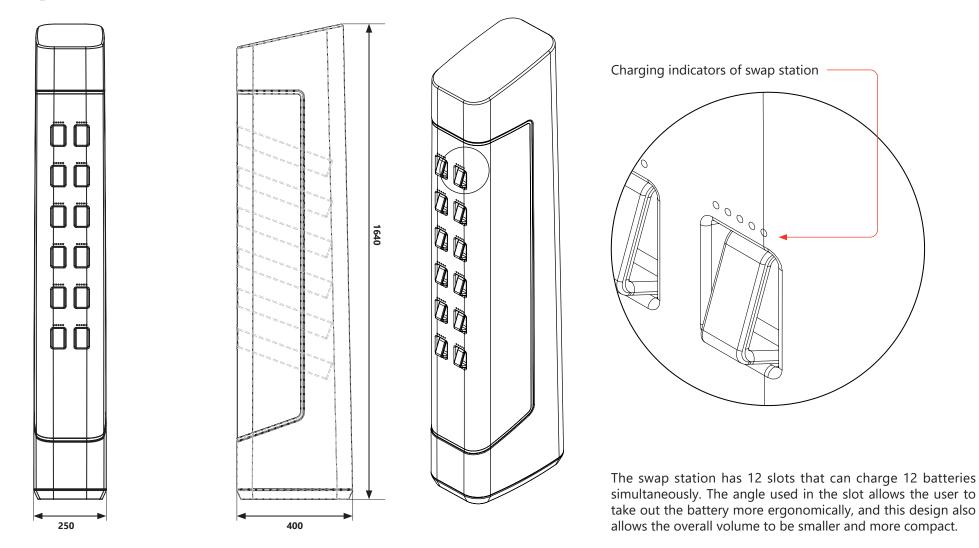
E-Scooter



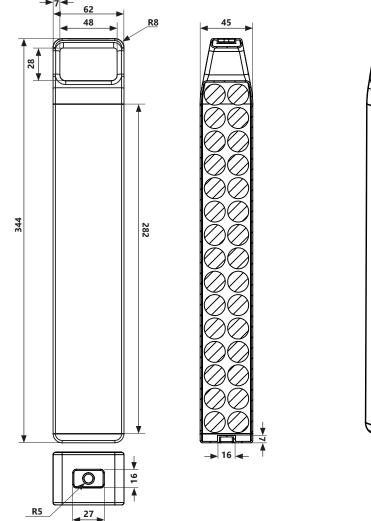
E-Scooter (Folded)

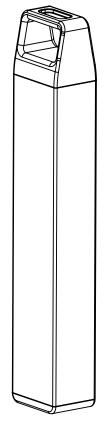


Swap Station



Battery Pack





Each battery pack contains 30 lithium batterys. There is a slot at the handle of the battery which allows users to snap into the scooter.

PHASE 5 REFLECTION

To be concluded, the whole project takes the post sharing economy as the research goal, and as the project progresses, many new insights are gradually becoming clear. Design strategies and some design methodologies were applied in this project, which made the idea more credible and made the overall project more user-friendly. FLEX can be seen as a new option for modern people's commuting, and such a result was not expected at the beginning of the project. During the design process, I gradually realized the close relationship between the modern sharing economy and the environment. In order to prevent foreseeable environmental pollution and other issues, FLEX proposed a new alternative in a much more sustainable approach. Thanks to the support of the swap station, users can make the journey smoother based on this platform. At the end of the thesis, I would like to thank my supervisor Claus and Sven from Phoenix Design for their support and guidance.

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