

Simple Self-Tuners 1

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1979

Document Version: Publisher's PDF, also known as Version of record

Link to publication

Citation for published version (APA): Aström, K. J. (1979). Simple Self-Tuners 1. (Technical Reports TFRT-7184). Department of Automatic Control, Lund Institute of Technology (LTH).

Total number of authors:

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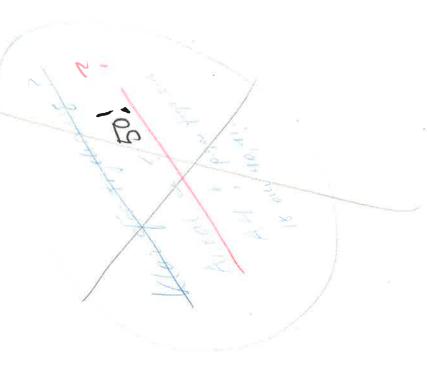
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SIMPLE SELF-TUNERS I

K. J. ASTRÖM



DEPARTMENT OF AUTOMATIC CONTROL LUND INSTITUTE OF TECHNOLOGY DECEMBER 1979

TE OF TECHNOLOGY	Document name Internal report	9
Department of Automatic Control Box 725	Date of issue December 1979	
IND 7 SWEDEN	CODEN: LUTFD2/(TFRT-7184)/1-63/(1979)	7184)/1-63/(1979)
Author(s) K J Aström	Sponsoring organization	
Title and subtitle		
Simple self-tuners I		*
Abstract Design of a self-tuning servc-controller based explicit identification of a second order model pole-zero placement design is discussed.	based on model and	AS
This report is the first in a series dealing wiself-tuners. The idea is to design self-tuners be simple models which admits analytical solutions design equation. The self-tuning servo discussed report is based on explicit identification of a order model and a pole-zero placement design. The trade-offs are discussed and the properties of algorithm are illustrated using simulations.	dealing with simple slf-tuners based on solutions to the odiscussed in this sation of a second clesign. The design serties of the ations.	3 g
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ISSN and key title		ISBN
Recipient's notes	Number of pages 66	Price
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Distribution by (name and address)		

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ISSN and key title		ISBN	
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	Security classification	,	

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1, INTRODUCTION

industrial applications. One motivation for introducing a self-tuning could then be found (Wittenmark, 1973). Some parameters are, however, critical. For self-tuners based on minimum variance control and least squares parameter estimation it is crucial to have an upper bound on In the early applications (Aström et al, 1977) the self-tuners were applied to special problems. Good rules for choosing the parameters lator has, however, also tuning parameters. When using a self-tuner regulator is to simplify the tuning problem. The self-tuning reguby another set. Hopefully the new parameters are easier to choose. it can thus be said that one set of tuning parameters is replaced tuning parameters, is more difficult to tune. A consequence of this is that the derivative action is often switched off in adjust using simple tuning rules. The PID-regulator, which has A PI-regulator has only two tuning parameters, which are the time delay of the process.

have to be selected by the user. The tuning parameters may, however, not have any adjustable parameters. A moments reflection shows that provide the practical regulators for special classes of problems based on self-It has also been proposed to design universal self-tuners which do self-tuner with information about the desired specification. Once is realized there appear to be many possibilities to design -tuning. These regulators will all have tuning parameters which be directly performance-related and consequently also easy is an impossible task. It is at least necessary to choose.

This report is the first in a series which describes simple selfestimation and pole-placement design. See Aström and Wittenmark (1979). The regulator has only one tuning parameter, namely the applications where the process can be described by a low order The particular self-tuner is intended for simple model. The regulator is based on recursive least squares -tuners.

interest in themselves the results also give interesting insights Wittenmark (1979). The main difference is that a PID structure is into the properties of self-tuning regulators. The regulator disdesired bandwidth of the closed loop system. Apart from being of cussed is related to the self-tuning PID regulator discussed in not imposed on the regulator.

are discussed in Section 4. The tuning rules for the algorithm are The report is organized as follows. The algorithm is presented in Section 2 together with a discussion of the major trade-offs done in the algorithm. Section 3 presents a few simulations which show appear appropriate for using the algorithm and those which do not the behaviour of the algorithm in typical cases. Problems which also given in that section.

2, ALGORITHM DESIGN

formulation of self-tuning servos discussed in Aström and Wittenmark self-tuning servo which literally speaking only has one dial, marked gives a closed loop system with the desired bandwidth. Having e.g. that the overshoot of the closed loop system is that specified bandwidth sufficiently small. As the desired bandwidth is increased however, happen specified Using the pole-placement design method a regulator is then designed closed expected that the closed loop system will respond faster. the specifications and the closed loop system may be unstable. The the bandwidth systems which can be described by low order models. It is natural mulated in terms of pole-placement. It is then natural to use the sented in Aström (1979a), which guarantees that the pole-placement the then deteriorate. The overshoot may deviate from specified the desired bandwidth the other system parameters like sampling period are then determined from the desired closed loop chosen bandwidth is sufficiently small. An indication of this is (1979). A low order process model is thus estimated recursively. small bandwidth. Establish the possible range of bandwidths for which the regulator will work for the process by increasing the the desired bandwidth, on the front panel. A servo problem is conveniently tuning rule for the regulator is thus very simple. Start with value. If the desired bandwidth is outside the range found it -tuning regulator will work satisfactorily, provided that the approximated by low order models it can be expected that the a stable a low order model is not sufficient. The performance of systems is supported by the sensitivity analysis closed loop system. The basic idea is thus to design from the problems servo by Since the low frequency behaviour of many give system provided that the process is stable and the bandwidth of the system is increased it may, bandwidth until the overshoot deviates servo design based on a simplified model will always characterize the performance of a simple simple solve algorithm is intended to the design. This Will self-tuner bandwidth. can be specified

necessary to use a more complex regulator. Since the tuning involves only one parameter it chould be fairly easy to do.

Problem Formulation

Consider a process described by the model

$$y(t) + a_1y(t-h) + a_2y(t-2h) = b_1u(t-h) + b_2u(t-2h) + b_3$$
 (2.1)

where h is the sampling period and ${\sf b}_3$ is a bias term. Find a feedback such that the closed loop system has poles in

$$z = e^{-\zeta \omega h}$$
 (cos $\omega h \sqrt{1-\zeta^2} \pm i \sin \omega h \sqrt{1-\zeta^2}$). (2.2)

This means that the closed loop poles correspond to a continuous time system with poles in

$$S = -\zeta \omega \pm i\omega \sqrt{1-\zeta^2}$$

The characteristic polynomial for the closed loop system is thus

$$P(z) = z^2 + p_1 z + p_2$$

where

$$p_1 = -2 e^{-\zeta \omega h} \cos \omega h \sqrt{1-\zeta^2}$$
 (2.3) $p_2 = e^{-2\zeta \omega h}$.

The process model has a zero at

$$= - b_2/b_1.$$

 $\mathsf{b_1}\mathsf{z} + \mathsf{b_2}$ can be cancelled by the regulator and the desired closed loop response is characterized by the pulse transfer function If this zero corresponds to a welldamped mode then the factor

$$G_{d}(z) = \frac{z(1+p_{1}+p_{2})}{z^{2}+p_{1}z+p_{2}}.$$
(2.4)

The scaling factor is necessary to ensure that the desired closed

loop transfer function has unit gain.

regulator and the desired closed loop transfer function is instead can not be cancelled by the If the process zero corresponds to an unstable ($|\mathbf{b}_2| > |\mathbf{b}_1|$) or poorly damped mode the factor b_1z+b_2 given by

$$G_{d}(z) = \frac{1+p_{1}+p_{2}}{b_{1}+b_{2}} \cdot \frac{b_{1}z+b_{2}}{z^{2}+p_{1}z+p_{2}}.$$
(2.5)

introducing extra parameters it is assumed that a Luenberger observer the observer. To simplify the problem and to avoid the necessity of To complete the problem statement it is also necessary to specify is used and that the observer polynomial is

$$T_1(z) = z.$$
 (2.6)

This means that the observer settles in one sampling period. It also that the characteristics of the observer will critically depend on the chosen sampling period. means

Control Design for Known Parameters

See e.g. Aström (1979b). The feedback law The calculation of the control law when the process model (2.1) is straightforward. is given by known is

$$Ru = Tu_c - Sy - u_b \tag{2.7}$$

where u_c is the command signal.

S, and T are When the process zero is cancelled the polynomials R, given by

$$r_1 = -b_2/b_1$$

 $s_0 = (p_1-a_1)/b_1$
 $s_1 = (p_2-a_2)/b_1$
 $t_0 = (1+p_1+p_2)/b_1$
 $u_b = b_3/b_1$. (2.8)

S satisfy When the process zero is not cancelled the polynomials R, the algebraic equation

$$AR + BS = PT_1$$
 (2.9)

where

$$T = t_0 T_1.$$

The unique solution with deg R = deg S = 1 is chosen. The equation (2.9) can then be written as

$$(z^2 + a_1z + a_2)(z + r_1) + (b_1z + b_2)(s_0z + s_1) = z^3 + p_1z^2 + p_2z.$$

The following equations are then obtained:

$$a_1 + r_1 + b_1s_0 = p_1$$
 $a_2^2 + a_1r_1 + b_2s_0 + b_1s_1 = p_2$
 $a_2r_1 + b_2s_1 = 0$.

The solution is

$$\begin{cases} r_1 = I(p_1 - a_1) b_2^2 - (p_2 - a_2) b_1 b_2 J / N \\ s_0 = I(p_1 - a_1)(a_2 b_1 - a_1 b_2) + (p_2 - a_2) b_2 J / N \\ s_1 = -a_2 r_1 / b_2 \\ t_0 = (1 + p_1 + p_2) / (b_1 + b_2) \\ N = b_2^2 - a_1 b_1 b_2 + a_2 b_1^2. \end{cases}$$

$$(2.10)^{\circ}$$

The polynomial T is given by

$$T = z(1+p_1+p_2)/(b_1+b_2).$$
 (2.11)

To find the control law when there is a bias ${f b}_3$ in the process model, use the design identity (2.9) i.e.

$$PTy = ARy + BSy.$$

Substitute Ay using the process model (2.1) i.e.

$$PTy = RBu + Rb_3 + BSy = B(Ru + Sy) + Rb_3 = BTu_c.$$

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$$Ru = Tu_C - Sy - \frac{R}{B}b_3.$$

Since B is not always a stable operator the operator R/B replaced by its static gain. Hence

$$u_{b} = \frac{(1+r_{1}) b_{3}}{b_{1} + b_{2}}$$
 (2.12)

Common Factors in the Process Model

The linear polynomial equation (2.9) is singular when the polynomials A and B have common factors. In the particular case happens when $z=-b_2/b_1$ is a zero of the polynomial A i.e

$$N = b_2^2 - a_1b_1b_2 + a_1b_1^2 = 0.$$

signals. It is in the estimated transfer function and design the appropriate feedeasy to avoid the difficulty simply by canceling the common factor means that the parameters \mathbf{r}_1 , \mathbf{s}_0 , and \mathbf{s}_1 which define the feedback back for the reduced model. The process model (2.1) has a zero at When N is small the equations are also poorly conditioned. This law may become very large. This is a potential danger since the high feedback gains may result in very large control $z = -b_2/b_1$. If there is a corresponding pole we get

$$\frac{b_1z + b_2}{z^2 + a_1z + a_2} = \frac{b_1(z + b_2/b_1)}{(z + b_2/b_1)(z + a)} = \frac{b}{z + a}$$

Hence

$$\begin{cases} b = b_1 \\ a = a_2b_1/b_2 = a_1 - b_2/b_1. \end{cases}$$
 (2.13)

To design a feedback (2.7) for the process model

$$y(t) + ay(t-1) = bu(t-1)$$
 (2.14)

which gives the closed loop transfer function (2.4) the equation (2.9) has to be solved. Since the model is of first order we can = 1. A solution to (2.9) is then given by choose T_l

$$r_{1} = 0$$

$$s_{0} = \frac{p_{1} - a_{1}}{b}$$

$$s_{1} = \frac{p_{2}}{b}$$

$$t_{0} = \frac{1 + p_{1} + p_{2}}{b}$$

$$t_{0} = \frac{b_{3}}{b}.$$
(2.15)

The variable N is used as a test quantity to decide when the estimated process model has common factors. To obtain a dimensionfree test quantity the following test is used

$$N \le \varepsilon [\max(b_1^2, b_2^2)]$$
 (2.16)

where the number ϵ determines the maximum size of the feedback gain. An example is used to determine a suitable size of $arepsilon_*$

EXAMPLE 2.1

Consider the continuous time process

$$\frac{dy}{dt} = -y + u$$

Let this process be controlled by an adaptive controller where is desired to have the closed loop poles given by (2.2) with

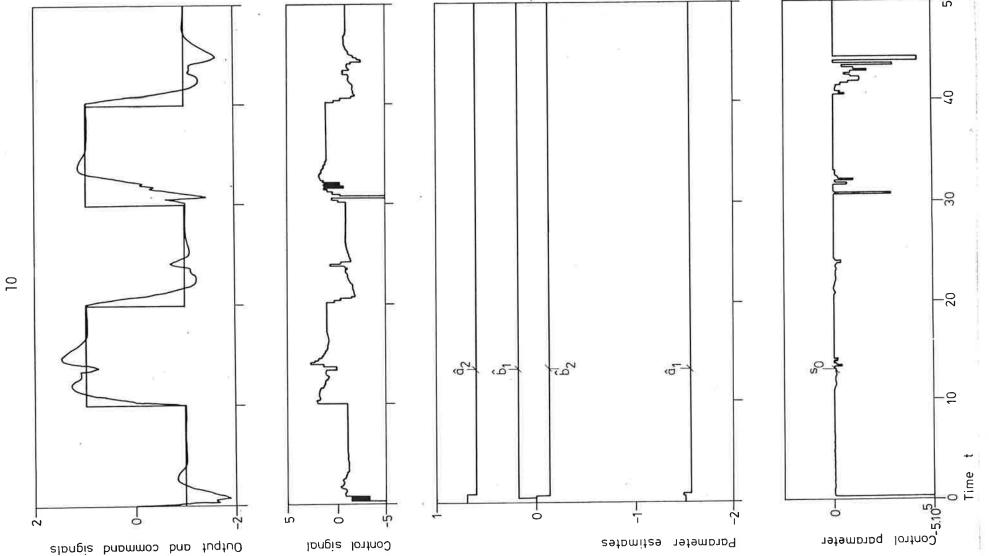
= 0.707. The adaptive regulator is initialized with second order process model with = 1.5 and g 3

$$\hat{a}_1 = -1.5$$
 $\hat{b}_1 = 0$
 $\hat{a}_2 = 0.7$ $\hat{b}_2 = 0$

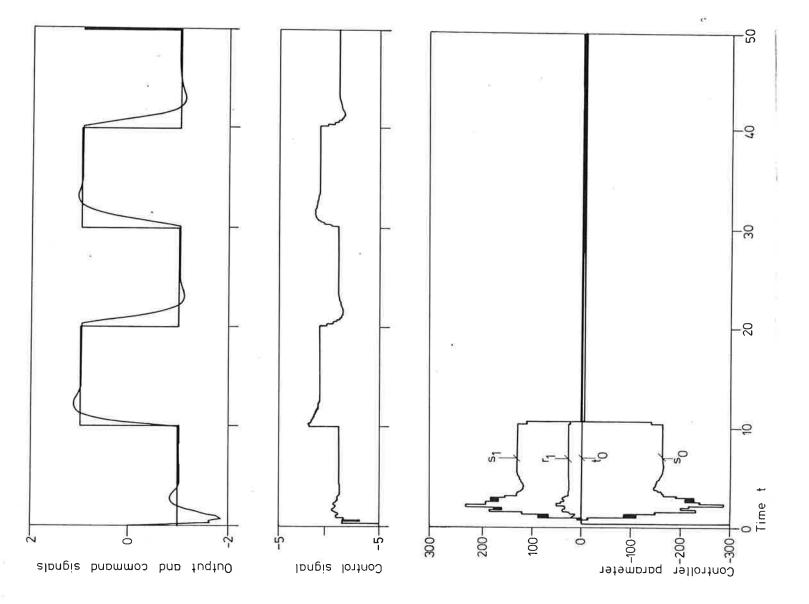
what happens when the process zero is not cancelled when computing The simulation programs are given in Appendix A. Figure 2.1 shows the control law.

for the poor performance is the common factor in the process transfer function. The presence of this common factor implies that the linear factor before calculating the feedback gains. The test quantity used example the parameter \mathbf{s}_0 in Fig. 2.1. Notice the scale! These very gains imply that small numerical errors will give very large particular case Notice that the controller performs very poorly although the estiequations for the regulator gain are poorly conditioned. The reguthe common factor is z-0.736. The particular value of the common mates of the process parameters converge very quickly. The reason 2.2 shows what happens when it is attempted to cancel the common zero, which is obtained, depends on the initial estimates. to decide if there is a common factor is given by (2.16). gains will therefore occasionally be very large. control signals and very erratic behaviour. In the

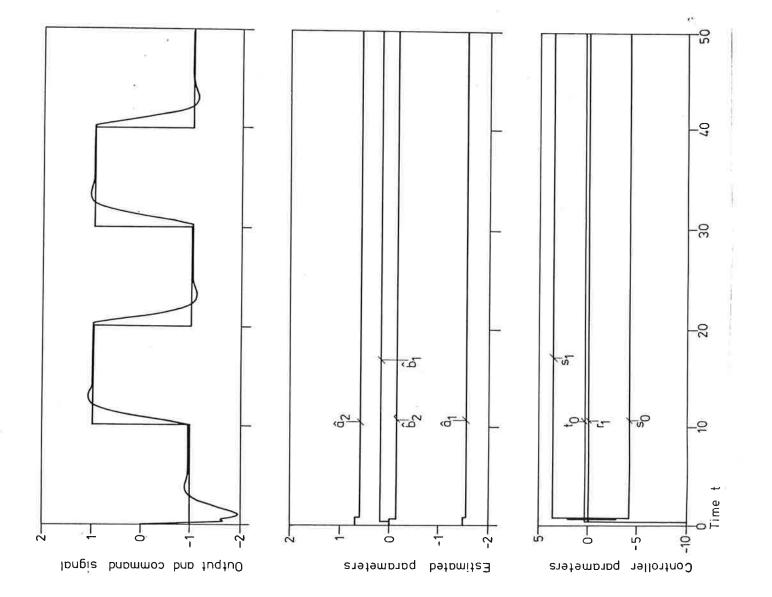
loop system behaves quite well in this case but that the feedback 0.0001 is used in Fig. 2.2. Notice that the closed two orders of magnitude larger in the transient compared gains are still quite large during the transient. The gains are state case. п The value ε the steady To ensure that the feedback gains have reasonable values also during smaller values of transients it is necessary to use = 0.01.a simulation with ε shows



second Simulation of a self-tuning controller based on order process model on a first order process. 2.1 Fig.



second Simulation of a self-tuning controller based on a order process model. A possible common factor is cancelled before calculating the control law if th condition (2.16) holds with $\epsilon=0.0001$. 2.2 Fig.



Simulation of a self-tuning controller based on a second order process model. A possible common factor in the process transfer function is cancelled before calculating the control law if the condition (2.16) holds with $\epsilon=0.01$. 2.3 Fig.

which are not reported, it was decided to choose ϵ = 0.01 to ensure the explicit algorithm before attempting the control design. Based on the simulations in Example 2.1 and several other simulations, It is clearly a practical necessity to cancel common factors in that the feedback gains have reasonable magnitudes.

Initial Values of Parameter Estimates

sampled process A self-tuning regulator must be provided with initial values of the depend on the chosen initial values. For an explicit algorithm the parameter estimates. The transient behaviour of the algorithm will Consequently the controller gain will be very high and the model. If apriori knowledge is available it is easy to use those. It is also possible to initialize the model with all parameters equal to zero. This means however that the process gain is very parameter estimates are simply the coefficients of a initial transient may be very large. small.

get In a practical problem it is therefore useful to have reasonable apriori estimates of the parameters. It is easy to find initial estimates of a_1 and a_2 . If the process is sampled very fast we

$$\hat{a}_1(0) = -2$$

$$\hat{a}_2(0) = 1$$
.

For slower sampling a reasonable compromize may be

$$\hat{a}_1(0) = -1.5$$

$$\hat{a}_2(0) = 0.7.$$

meters b_1 and b_2 , since any initial estimate will require that the It is more difficult to find good universal estimates of the parato illuis used strate the consequences of different initial conditions. process gain is known approximatively. An example

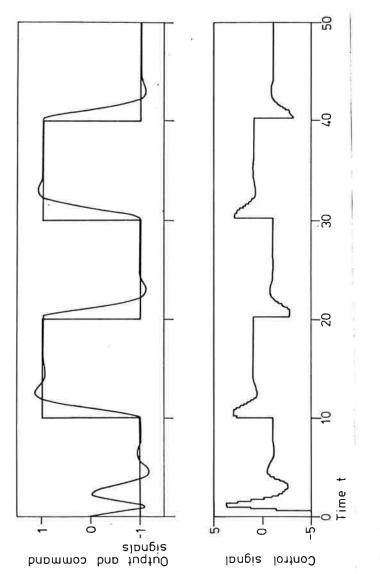
EXAMPLE 2.2

Consider a process with the transfer function

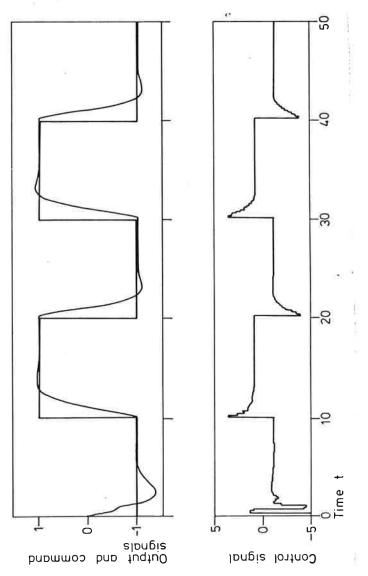
$$(s) = \frac{1}{(s+1)^2}$$
.

in Appendix A. The parameter values used in the simulation are given same as those used for Example 2.1. The program listings are found The programs for simulating the regulator and the process are the Let this process be controlled by an adaptive controller where it is desired to have a closed loop system with $\omega = 1.5 \; \text{and}$ in Appendix B.

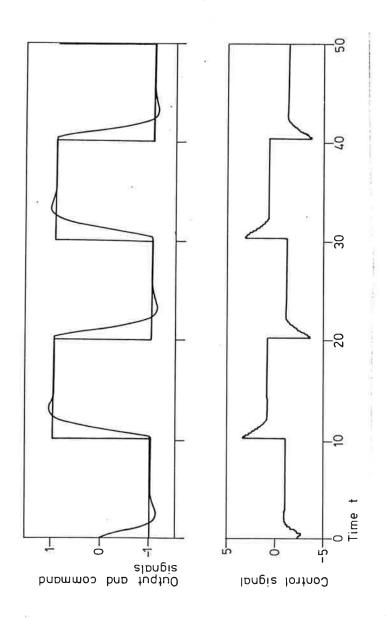
initial values $\hat{a}_1(0) = -1.5$, $\hat{a}_2(0) = 0.7$, $\hat{b}_1(0) = \hat{b}_2(0) = 0$. Figure only the hard bound clearly much better. Slightly better results are obtained for the Figure 2.4 shows the results obtained when all initial values are Figure 2.5 shows what happens when the initial estimates $\hat{a}_1(0)$ -2, $\hat{a}_2(0) = 1$, $\hat{b}_1(0) = \hat{b}_2(0) = 0$. The initial performance is on the control signal which keeps the control signal bounded. 2.6 finally shows what happens when very good initial values set to zero. The initial behaviour is far from satisfactory. controller gain is very large initially. It is



of Simulation which illustrates the transient behaviour the adaptive controller. The initial values are $\hat{a}_1(0)=0$, $\hat{a}_2(0)=0$, $\hat{b}_1(0)=\hat{b}_2(0)=0$. 2.4 Fig.



of Simulation which illustrates the transient behaviour the adaptive controller. The initial values are $\hat{a}_1(0) = -2$, $\hat{a}_2(0) = 1$, $\hat{b}_1(0) = \hat{b}_2(0) = 0$. 1 2 2 Fig



= 0.01.the transient behaviour of initial values are $\hat{b}_1(0) = 0.02$, $\hat{b}_2(0) = 0.0$ Simulation which illustrates the adaptive controller. The $\hat{a}_1(0) = -1.6$, $\hat{a}_2(0) = 0.7$, 2.6 Fig.

Based on the results of the example it seems reasonable to choose the following initial conditions:

$$\hat{a}_1(0) = -1.5$$

$$\hat{a}_2(0) = 0.7$$

$$\hat{b}_1(0) = \hat{b}_2(0) = 0.$$

þe Since the estimates \hat{b}_1 and \hat{b}_2 are zero the controller gain will very high initially. It is thus necessary to limit the control signal with this choice.

The Sampling Period

panel it is necessary to fix the sampling period. Since the setting To obtain a self-tuning controller with only one knob on the front of the knob gives the desired closed loop bandwidth it is natural to choose the sampling period inversely proportional to the bandwidth. A reasonable choice is

$$h = \frac{2\pi}{N_{p}\omega \sqrt{1-\varsigma^{2}}}$$
 (2.17)

= $\sqrt{2}/2$ we get where N is the number of samples per period. With $\boldsymbol{\zeta}$

$$ωh = 2π \sqrt{2}/N \approx 9/N$$

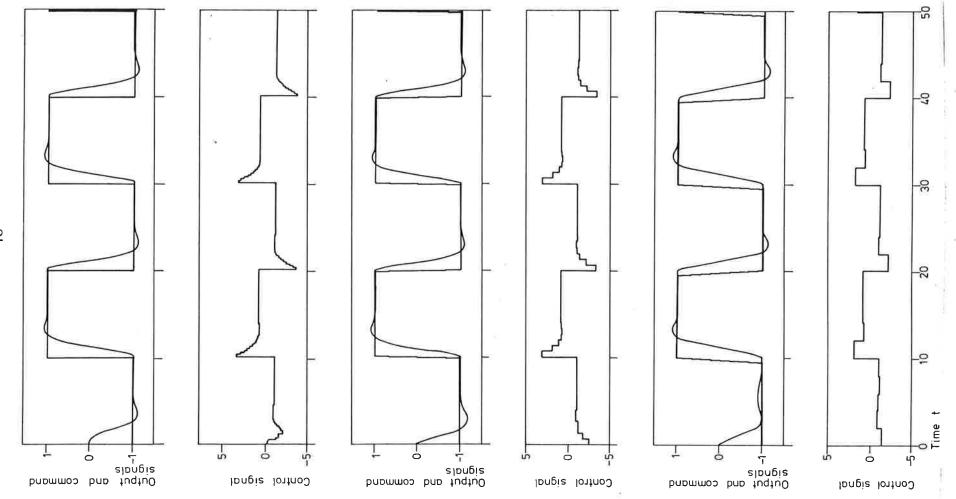
An example is used to illustrate the consequences of choosing different values of N.

EXAMPLE 2.3

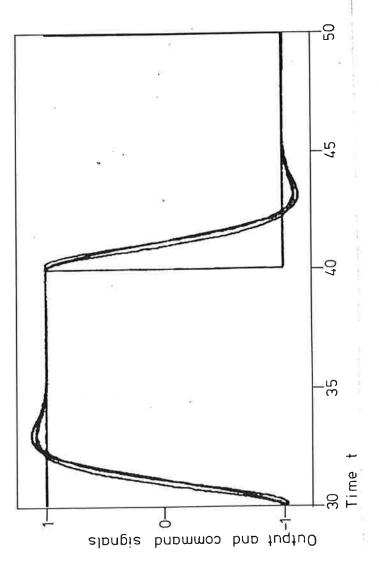
Consider the same system as in Example 2.2 i.e. a continuous time system with the transfer function

$$G(s) = \frac{1}{(s+1)^2}$$
.

It is desired that the closed loop system has ω = 1.5 and ς = 0.707 the curves are listed in Appendix A. The parameter values used are Figure 2.7 shows what happens when different sampling periods are It is seen from this Figure that there are no drastic differences regulators with 3, 10, and 30 samples per period at times 30-50. used in the controller. The simulation programs used to generate given in Appendix C. In Figure 2.8 are shown the outputs of the between the outputs of the systems. The overshoot is about 5 %higher for the system which has only 3 samples per period.



Illustrates the consequences of different choices of sampling periods in the controller. The curves correspond to 30, 10, and 3 points per period. \sim Fig.



Outputs at times 30-50 of controllers with 3, 10, and 30 samples per period. 2.8 Fig.

and that sampling. This delay will on the average be reasonable to choose a larger value of N. The sampling period also 3 samples per order process dynamics. This is discussed in Section 3. Based on considerations the sampling period is chosen so that there and high an appreciable an extra choose of the settling time. For this reason it example shows that the sampling period is not critical influences the robustness of the system to time delays are 10-20 samples per period. To be specific let us good behaviour is obtained for as slow sampling as period. With a sampled system there will always be 3 the delay is П sampling period. When N in response due to the fraction ($\approx 15\%$) ø these

 $\omega h = 0.45$.

do by estimates when the sampling period is chosen in this way then it is necessary estimates will sampling period is changed. In principle this is easy to useful to parameter then automatically be modified. It seems, however, up the tuning procedure by adjusting the parameter changed. The is 3 whenever to change Ŧ

simplified approximative procedures which involve less calculations. model which is then sampled with the new sampling period. The cal-One possibility is to approximate exp(sh) with the first term in a first transforming the sampled data model to a continuous time culations are, however, involved and it may be useful to have Taylor series expansion i.e.

$$z = exp(sh) = 1 + sh.$$

changed from h to h_{γ} then the z-transform variable is transformed Simple calculations then show that when the sampling period is

$$z_1 = (h_1/h) z + (1 - h_1/h).$$

The inverse transformation is

$$z = (h/h_1) z_1 + (1 - h/h_1).$$

Under this transfer function the pulse transfer function

$$A(z) = \frac{b_1 z + b_2}{z^2 + a_1 z + a_2}$$
 (2.18)

is transformed to

$$H_{1}(z_{1}) = \frac{b_{1}^{1}z_{1} + b_{2}^{1}}{z_{1}^{2} + a_{1}^{1}z_{1} + a_{2}^{1}}$$
(2.19)

where

$$\begin{cases} a_1' = (2+a_1)(h_1/h) - 2 \\ a_2' = (1+a_1+a_2)(h_1/h)^2 - (2+a_1)(h_1/h) + 1 \\ b_1' = b_1(h_1/h) \\ b_2' = (b_1+b_2)(h_1/h)^2 - b_1(h_1/h). \end{cases}$$
(2.20)

changed the process parameters are thus transformed using the above When the desired bandwidth and then also the sampling period is transformation before the updating is started.

Reset

making the control signal proportional to the integral of the error. For all practical regulators it is important to incorporate reset For self-tuning controllers reset can be obtained through several meter estimation algorithm. This is demonstrated by the following mechanisms. One possibility is to get reset indirectly via the action i.e. the elimination of small static errors. For controllers reset action is obtained by integrating

THEOREM 1

constant. If the closed loop system is in steady state with constant meters of the model (2.1) and determination of the control law (2.7) by solving the equation (2.9). Assume that the command signal $\mathbf{u}_{\mathbf{c}}$ is Consider a self-tuning regulator based on estimation of the paraparameter estimates then the control error is zero.

Let the constant signals be denoted by the superscript " $^{
m 0}$ ". Let ${
m A}^{
m 0}$ values. The closed loop system is then described by the equations the parameters of the polynomial have constant denote $\hat{A}(1)$ where

$$A^{0}y^{0} = B^{0}u^{0} + b_{3}^{0} (2.21)$$

$$R^{0}u^{0} = T^{0}u^{0}_{0} - sy^{0} - (R^{0}/B^{0}) b_{2}^{0}$$
 (2.22)

$$R^{0}u^{0} = T^{0}u^{0}_{c} - sy^{0} - (R^{0}/B^{0}) b_{3}^{0}$$
 (2.22)
 $A^{0}R^{0} + B^{0}S^{0} = P^{0}T_{1}^{0}$ (2.23)

$$T^{0} = T_{1}^{0}P^{0}/B^{0}$$
. (2.24),

Equations (2.21) and (2.22) give

$$A^{0}R^{0}y^{0} = B^{0}R^{0}u^{0} + R^{0}b_{3}^{0} = B^{0}T^{0}u_{c} - B^{0}S^{0}y^{0} - R^{0}b_{3}^{0} + R^{0}b_{3}^{0}$$

$$(A^{0}R^{0} + B^{0}S^{0}) y^{0} = B^{0}T^{0}u_{c} = T_{1}^{0}P^{0}u_{c}.$$

It then follows from (2.23) that

$$p^{0}T_{1}^{0}y^{0} = p^{0}T_{1}^{0}u^{c}$$

which proves the result.

Conollary

Notice that it follows from the proof that the result holds even if the parameter \mathbf{b}_3 is not estimated.

instead eliminated indirectly via the parameter estimation. A simu-When using the self-tuning regulator the steady state off-set is The corollary indicates that it is not necessary to introduce state errors integral action in order to eliminate the steady lation example will provide further insight.

EXAMPLE 2.4

Consider a process with the transfer function

$$G(s) = \frac{1}{(s+1)^2}$$
.

Assume that it is desired to have a closed loop system with poles such that ω = 1.5 and ζ = 0.707. A fixed sampled regulator with sampling period h which achieves this is given by

$$u(t) = t_0 u_c(t) - s_0 y(t) - s_1 y(t-h) - r_1 u(t-h)$$

wher

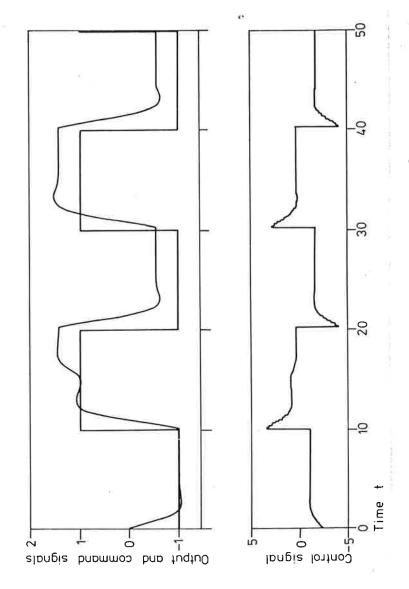
$$r_1 = 0.0198$$
 $s_0 = 2.060$
 $t_0 = 2.215$ $s_1 = -0.865$

Figure 2.9 shows what happens with this regulator if the process a load disturbance. subject to It is clear from the figure that the constant gain regulator is not is easy to see the gain is fairly low and there is no integral action. capable of dealing with the load disturbance. This because

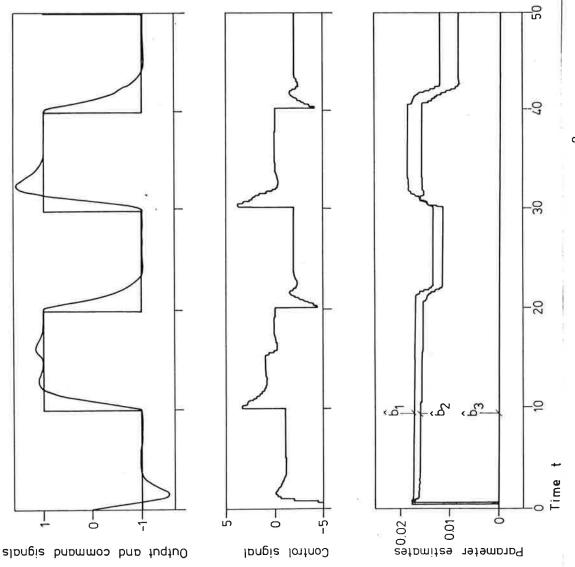
The corresponding simulation of the self-tuning controller, where 2.10. is kept equal to zero, is shown in Fig. parameter b₃ the

error as can be expected from is unsymmetric and that the parameter estimates change drastically the corollary of Theorem 1. Also notice that the step response state that there is no steady during the transient. Notice

esti-Example 2.4 shows clearly that although a regulator, where the bias useful should be seems state error the therefore to estimate the bias b_3 . The problem is how the bias mated. A simulation example is used to give insight. other undesirable properties. It give zero steady \mathbf{b}_3 is not estimated, will will have



constant Simulation of the process $G(s) = (1+s)^{-2}$ with a constagain regulator. The process is subject to a unit gain load disturbance at time $t = 15 \ s$. $(1+s)^{-2}$ with a 2.9 Fig.



s) - with a self-is not estimated. p load disturbance s b₃ i step Simulation of the process G(s) = (-tuning controller where the bias The process is subject to a unit at time t = 15 s. 2.10 Fig.

EXAMPLE 2.

no significantly during Consider the same process and the same regulator as in Example 2.4 is system is, however, unsymthe bias will however, improve and the step responses become more and more shows what happens. As time increases the estimate of also change the 2.11 at and the parameters estimates The response Fig. too. the bias error. the transients. steady state estimate symmetric. metric but

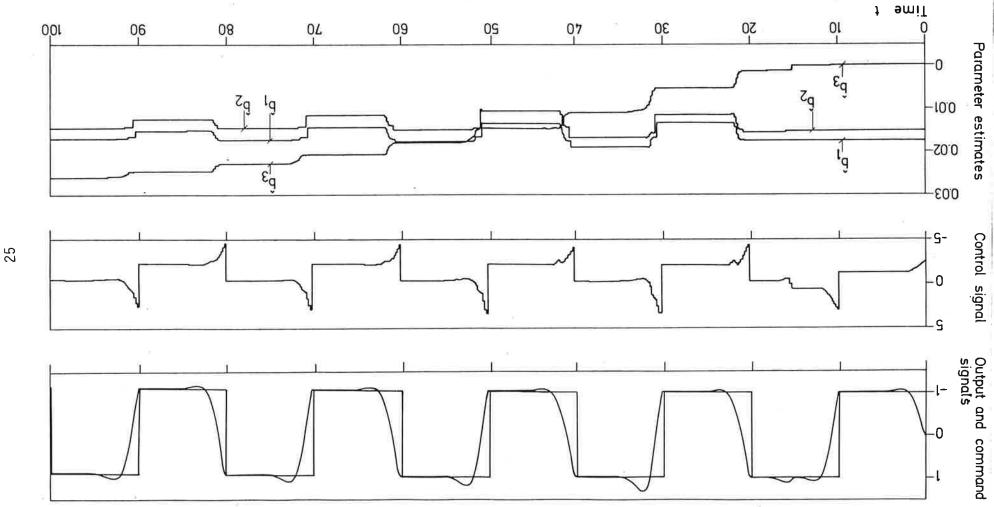


Fig. 2.11 - Simulation of the process $G(s) = (1+s)^{-2}$ with a self-tuning controller. The process is subject to a unit step load disturbance at time 15 s and the bias b₃ is estimated. The forgetting factor is 0.5 for the bias and 0.98 for the remaining parameters.

to estimate the bias. The performance shown in Fig. 2.11 is, however, 2.5 indicates that it is advantegous and of the other then be more irregular and there will still be a substantial interchoosing a smaller forgetting factor. The estimates will, however, action between the estimation of the bias and of the other parato simplify the calculations by eliminating the cross far from satisfactory. The convergence is slow and there is too the convergence rate by for the bias and for the remaining parameters. It also seems meters. The obvious solution is to use different forgetting covariances between the bias and the remaining parameters. example illustrates what happens when this is done. much interaction between the estimates of the bias parameters. It is possible to improve The behaviour shown in Example reasonable

EXAMPLE 2.6

Consider the same process as in Example 2.5 but use now a separate λ = 0.98 is used for all parameters except for the bias for which for estimating the bias. The forgetting factor λ = 0.5 is used. The details of the algorithm are given in the program listing in Appendix A. forgetting factor

Figure 2.12 shows what happens. Notice that the transient behaviour is much smaller interaction between the estimation of the bias and of the adaptation loop is now much faster. Also notice that there the other parameters. The estimate of the bias now changes much rapidly than before. The conclusions is thus that it is useful to estimate the bias b_3 model and that it is advantageous to use a smaller forgetting factor for the bias.

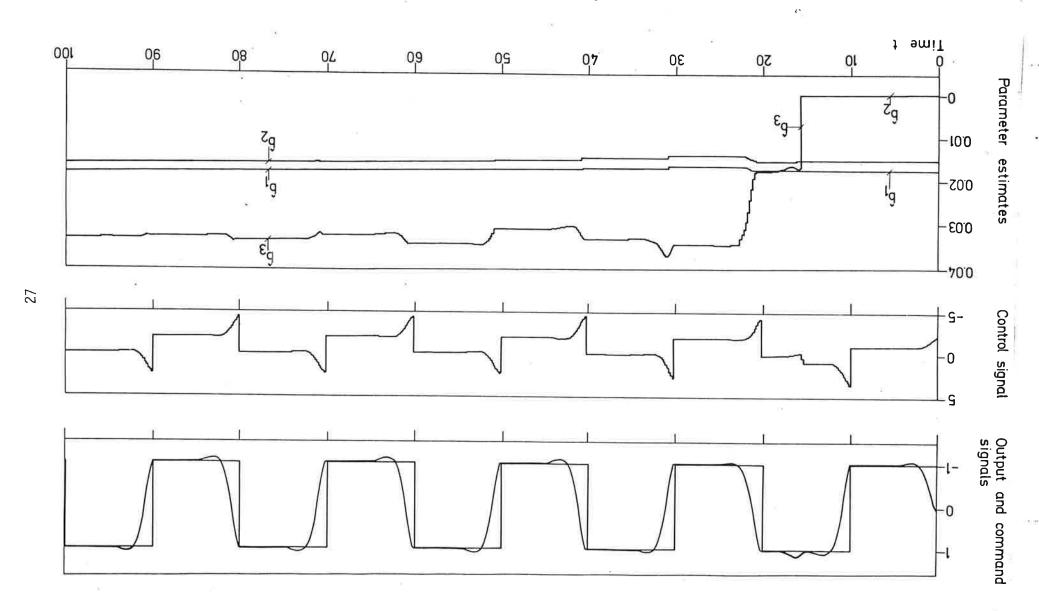


Fig. 2.12 - Simulation of the process $G(s) = (1+s)^{-2}$ with a self-tuning controller. The process is subject to a unit step load disturbance at time 15 and the bias b₃ is estimated.

3, THE ALGORITHM

to design parameter namely basic prinit appears possible The one adjustable the closed loop system. given below. 2 Section a self-tuning servo which has only are Based on the discussion in such a regulator the desired bandwidth of of ciples

Parameter Estimation

model and b₃ of the process b₁, b₂, a2, al, parameters The

$$y(t) + a_1y(t-1) + a_2y(t-2) = b_1u(t-1) + b_2u(t-2) + b_3$$
 (3.1)

for the remaining parapara-Simnon code for the parameter estimation Separate The cross-coupling between the bias and the remaining are least squares. The forgetting factors P-matrix. b_3 and the οŧ elements the bias used for diagonal The are neglected. the are estimated using is listed below. to factors only getting applied meters. meters are

"PART 1 PARAMETER ESTIMATION

E=Y-TH1*F1-TH2*F2-TH3*F3-TH4*F4-TH5

"ESTIMATOR GAIN
K1=P11*F1+P12*F2+P13*F3+P14*F4
K2=P12*F1+P22*F2+P23*F3+P24*F4
K3=P13*F1+P23*F2+P33*F3+P34*F4
K4=P14*F1+P24*F2+P34*F3+P44*F4
K5=P55*F5
D=1+F1*K1+F2*K2+F3*K3+F4*K4+F5*K5

"UPDATE ESTIMATE NT1=TH1+K1*E/D NT2=TH2+K2*E/D NT3=TH3+K3*E/D NT4=TH4+K4*E/D NT5=TH5+K5*E/D

"UPDATE COVARIANCES N11=(P11-K1*K1/D)/LAM N12=P12-K1*K2/D

N13=P13-K1*K3/D N14=P14-K1*K4/D N22=(P22-K2*K2/D)/LAM N23=P23-K2*K3/D N24=P24-K2*K4/D N33=(P33-K3*K3/D)/LAM N34=P34-K3*K4/D N44=(P44-K4*K4/D)/LAM N55=(P55-K5*K5/D)/LAM

"UPDATE F-VECTOR NF1=-Y NF2=F1 NF3=U NF4=F3

Regulator Design

The following control law is used in the algorithm

$$u(t) = t_0 u_c(t) - s_0 y(t) - s_1 y(t-n) - r_1 u(t-n) - u_b.$$
 (3.2)

continuous and r₁ are chosen in such a way that the מ obtained when sampling poles , L_S the s₀, closed loop system has system with poles t_0 , The parameters time

$$S = -\zeta \omega \pm \omega \sqrt{1-\zeta^2}$$
. (3.3)

are eliminated before cal-ಭ (3.1) has nsed is ω The process model test-quantity process model (3.1) normalized factors. A common law. control there are Common zeros in the the ij culating zero at decide

$$z_1 = -b_2/b_1$$
.

j.e a well damped mode ಭ zero corresponds this Ιŧ

$$1 \leq -b_2/b_1 \leq z_2$$

at the system zero is design loop zero Otherwise the process In the a Luenberger observer with a closed system. Since the process model and the desired closed loop cancelled. the zero of to use zero is postulated ರ as process retained the also gin. also then ori is

solved analytically is listed below of low order the design equations can be the design calculations code for Simnon are The

"PART 2 - REGULATOR DESIGN

```
ELSE
                                                                                                                                                                                                                                                  THEN
                                                                                                                                                                                                                                                 -B2/B1<Z2
SQ=SQRT(1-Z*Z)
DT=2*PI/(NP*W*SQ)
P1=-2*EXP(-(2*PI/NP)*Z/SQ)*COS(2*PI/NP)
P2=EXP(-2*(2*PI/NP)*Z/SQ)
PS=1+P1+P2
A1=TH1
A2=TH2
B1=TH3
B2=TH4
BS=B1+B2
BMAX=MAX(B1,B2)
                                                                                                                                                                                                                                                  Ł
                                                                                                                                                                                                                                                  ELSE
                                                                                                                                                            N=B2*B2-A1*B1*B2+A2*B1*B1
W1=P1-A1
W2=P2-A2
W3=W1*B2-W2*B1
W4=W1*(A2*B1-A1*B2)+W2*B2
TEST=N/(BMAX*BMAX*EPS)
TEST1=IF -B2/B1<21 THEN -1
                                                                                                                                                                                                                                                  7
```

PS/B1 ELSE IF TEST1>0 THEN PS/B1 ELSE PS/BS 0 ELSE B2*W3/N P1/B1-A2/B2 ELSE IF TEST1>0 THEN (P1-A1)/B1 ELSE W4/N P2/B1 ELSE IF TEST1>0 THEN (P2-A2)/B1 ELSE -A2*W3/N THEN THEN THEN TEST<1 TEST<1 TEST<1 TEST<1 T0=IF R1=IF S0=IF S1=IF

Т

ELSE (1+R1)*TH5/BS THEN TH5/B1 TEST1>0 UB=IF TEST<1 THEN TH5/B1 ELSE IF U1=T0*UC-S0*Y-S1*(-F1)-R1*F3-UB

UHIGH ELSE IF U1<UHIGH THEN U1 U1<ULOW THEN ULOW ELSE U=IF

Parameters

The parameters of the regulator are listed below

desired closed loop poles	number of samples per period	forgetting factors	test quantity for common factors	
ω , ζ	S D	λ , λ_1	ω	

zero

on welldamped

pounds

 z^2

signal hard limit on control initial covariances initial estimates $a_{1}(0), a_{2}(0), b_{1}(0), b_{2}(0), b_{3}(0)$ Po, Pob

20 samples per period. There are reasonable universal values of the relative damping of the closed loop poles is normally set to 0.707 sampling period is specified indirectly by requiring $N_{\mbox{\scriptsize p}}$ to be chosen as $\varepsilon=0.01$, $z_1=-0.1$, $z_2=0.99$. The hard limits of the limits of the DA-converters. The initial values are not crucial. 6₁(0) output are normally set to values which would correspond to the The parameter ω determines the desired closed loop bandwidth. forgetting factor λ = 0.98 and λ_1 = 0.8. The test quantities $\hat{a}_2(0) = 0.7$, $=\hat{b}_2(0) = \hat{b}_3(0) = 0$, $P_0 = 100$, $P_{0b} = 0.01$. They are chosen as follows: $\hat{a}_1(0) = -1.5$,

Application and Tuning Rules

back law like (3.2). Besides the self-tuning controller will provide which can be modeled by (3.1) and conveniently controlled by a feedresults when applied to processes which can be modeled by first or The controller can be expected to give good results for processes large, the controller can thus be expected to work well also when applied to high order systems provided that the desired bandwidth be modeled well by (3.1) if the sampling period is sufficiently reset action. The controller can thus be expected to give good second order models. Since many stable high order systems is sufficiently small.

observe if the closed loop behaviour is as can be exptected. Increase the bandwidth gradually and observe when the response of the system Subject the system to a step command and The rule for applying the algorithm is thus very simple. Start with a low value of ω.

starts to deviate from the expected (too high overshoot!) and when the desired bandwidth can not be achieved it is necessary to use a the control signal becomes so large that the system saturates. If more complex control law.

4, SIMULATIONS

The properties of the self-tuning servo in different situations will now be demonstrated using simulations

Process Model

controlled to be assumed that the process the transfer function simulations it is all has In

$$\widehat{s}(s) = \frac{k}{(1+sT)^n}.$$

changed a step on the T, and N are Simnon program for the process model of The parameters k, a load disturbance in terms added. also Ø in the simulations. simulations input below. process In the listed

CONTINUOUS SYSTEM PROC2

TIME T
INPUT U V
OUTPUT Y
STATE X1 X2 X3 X4 X5 X6
DER D1 D2 D3 D4 D5 D6

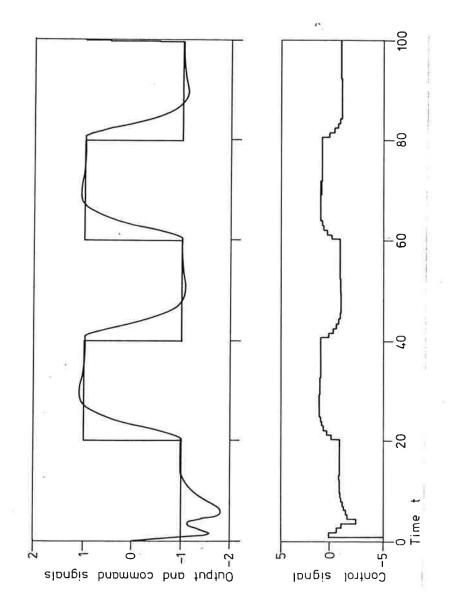
OUTPUT Y1=IF O<2 THEN X1 ELSE IF O<3 THEN X2 ELSE IF Y=IF O<4 THEN Y1 ELSE IF O<5 THEN X4 ELSE IF DYNAMICS PA1=IF T<TPCH THEN 1 ELSE PA11 PA2=IF T<TPCH THEN 1 ELSE PA22 D1=-PA1*X1+PA2*U+V D2=-PA1*X2+X1 D3=-PA1*X4+X3 D4=-PA1*X5+X4 D6=-PA1*X6+X5

PA11:1 PA22:1 TPCH:50 FIRST:-1 0:1 END

0<4 THEN X3 ELSE X4 0<6 THEN X5 ELSE X6

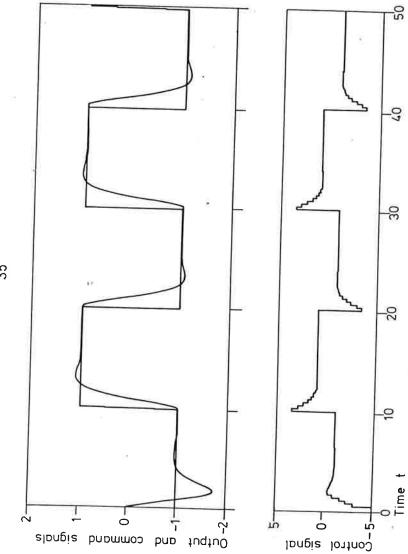
Bandwidth Changes

that the parameter estimates, except the bias, settle quickly = 0.5, 1.5,and 4.5.is the prize to be paid The regulators obtained for different values of $\boldsymbol{\omega}$ are very different. This eliminate load disturbances. is seen from the comparison of the controller parameters in Table Figures is first discussed. Since the process model can be Also notice that the relative variations in the controller parasomewhat larger than in the process parameters. expected. can be obtained for ω cases. The irregular estimates of \mathbf{b}_3 described exactly by (3.1) good results for having the possibility to quickly shows results 4.3 The case n = 2and 4.2, is Notice in all meters

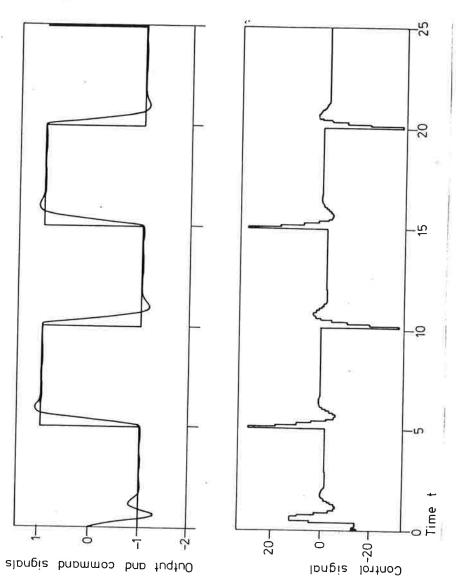


to the Simulation of the self-tuning controller applied system (1+s)-2 with specifications ω = 0.5. 4.1 Fig.





the to Simulation of the self-tuning controller applied system (1+s)-2 with specifications ω = 1.5 4.2 Fig.



the . ئ Simulation of the self-tuning controller applied system (1+s)-2 with specifications ω = 4.5. 4.3 Fig.

able 4.1 - Limiting values of the controller parameters.

				A CONTRACTOR OF THE PERSON AND ADDRESS OF TH
3	۲٦	°0	s	t ₀
0.5	-0.332	-0.849	0.616	0.436
1.5	0.035	1.835	-0.663	2.208
4.5	0.189	51.26	-36.18	16.27

seen that the initial value of the control signal at a step change is larger the desired performance. Notice that the scale is differa gradual buildup. For ω desired response. The regulator gain is therefore negative. The than the steady state value. For ω = 4.5 the controller gain is generates very large control signals during the transients to quite large. It is also seen from Fig. 4.3 that the regulator the natural process response is faster than the 4.2 it is = 1.5 the controller gain is positive. In Fig. control signal in Fig. 4.1 also shows 0.5 ent in Fig. achieve

Load Changes

system system with The behaviour of the algorithm subject to load changes were disin this respect depend drastically on the chosen value of $\boldsymbol{\omega}.$ In should be remembered, however, that the properties of the cussed extensively in Section 2. See for example Fig. Fig. 4.4 are shown the response to load changes of a

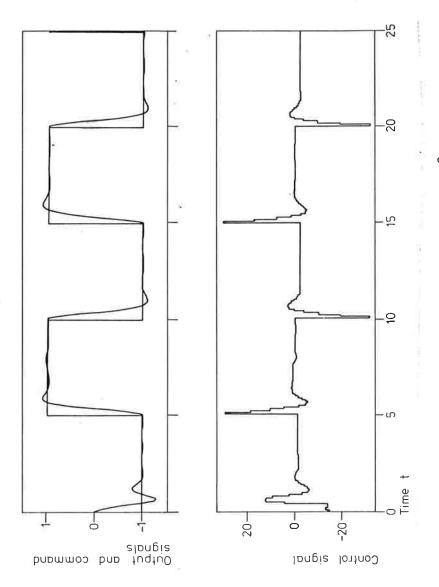
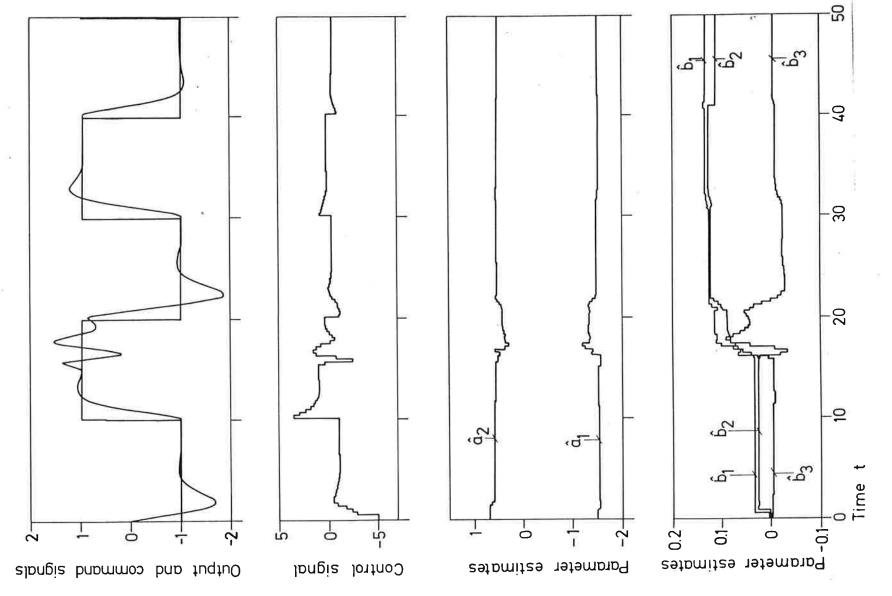


Figure selfunit subject to a Compare with $(1+s)^{-2}$ with .s Simulation of the process G(s) = -tuning controller. The process step load disturbance at t = 15 2.9. 4.4 Fig.

Changes in Process Gain

step response is back to normal again after two steps. Also notice that the regulator parameters quickly change increased gain makes the system momentarily unstable. The regulator = 0.95 was used in the course depend on s. 4.5 shows what happens when the process 4 at time t = 15somewhat slower to the new values. The speed of response will of 0.98 the convergence is П to k \prec the chosen forgetting factors. The value gain is suddenly increased from k the simulation in Fig. 11 and simulations. With λ recovers quickly The

4.2 The values of the controller gains that are obtained when the process gain is increased or decreased are shown in Table



'with a self-increased from Simulation of the process G(s) = (1+s)^{-'}-tuning controller. The process gain is 1 to 4 at time t = 15 s. 4.5 Fig.

for gains obtained process gains. Limiting controller different values of 1 4.2 Table

	5	J.	U	+
	_	0.		0,
0.25				
64.0				
_	0.035	1.835	-0.663	2,208
4	0.004	0.482	-0.179	0.558

The simulations indicate clearly that the controller copes well with changes in the process gain,

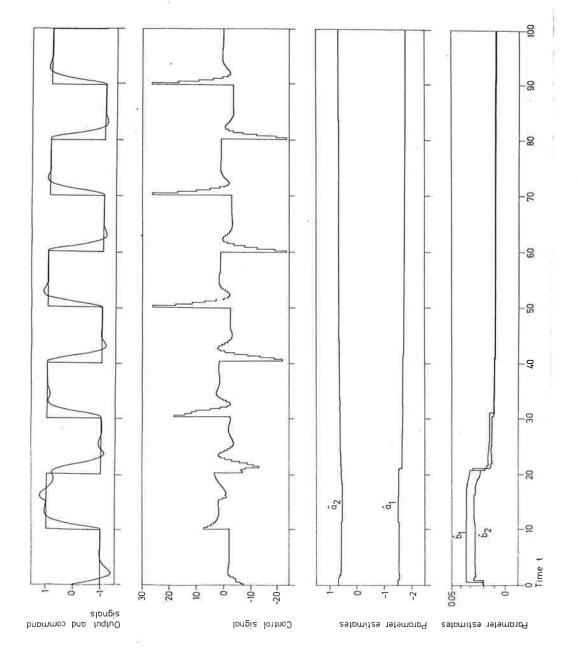
Changes in Process Time Constants

lators obtained in the two cases are quite different. This is seen is = 1 s to T = 0.5 s. Notice that the limiting reguthe effective process time constant is four times as large. Fig. process model given by (2.1) is of second order this means that shows similar results when the process time constant is de-Figure 4.6 shows what happens when the process time constant T Since the = 1 s to T = 2 s at time t = 15 s. increased from T from Table 4.3. creased from T 4.7

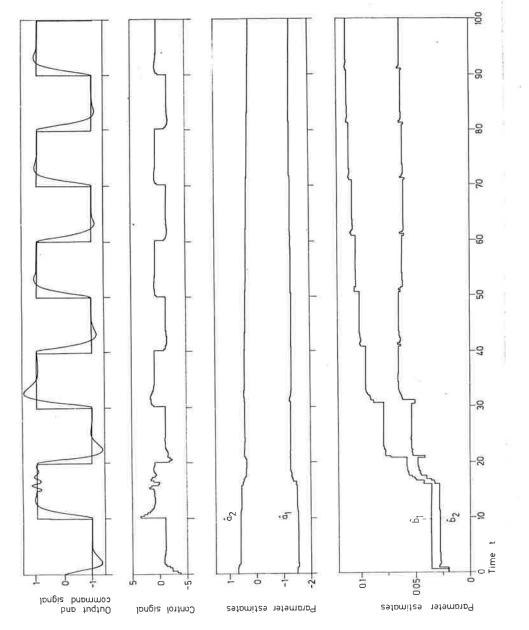
For T = 0.5 the process is faster than the desired response and the 2.0 s. The simulations show clearly that the controller handles variations in process time ש that Also notice is therefore negative. tial process gain is required when T = controller gain constants well.

Limiting controller gains obtained for different process time constants. 1 4.3 Table

<u> </u>	۲	°0	S	t ₀
0.5	-0.169	-0.800	0.709	0.739
1.0	0.035	1.835	-0.663	2.208
2.0	0.149	18.73	-12.27	7.604



S Simulation of the process $G(s)=(1+sT)^{-2}$ with the self-tuning controller. The time constant T is 1 for $0\leqslant t\leqslant 15$ and 2 for $t \geqslant 15$ s. The forgetting factor is $\lambda=0.98$. 4.6 Fig.



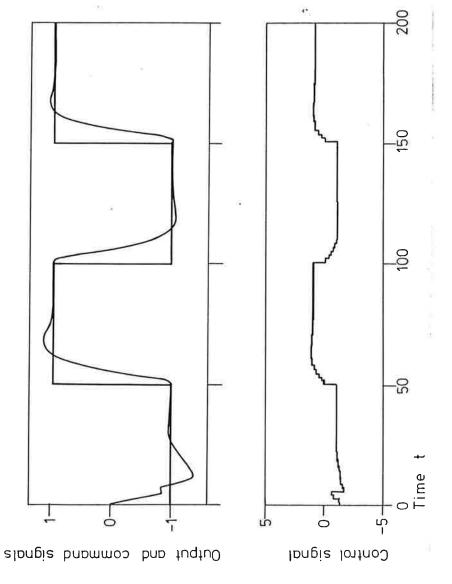
S with the self-s 1 for $0 \leqslant t < 15$ s or is $\lambda = 0.98$. Simulation of the process $G(s) = (1+sT)^{-2}$ wituning controller. The time constant T is and 0.5 for t \geqslant 15 s. The forgetting factor 4 Fig.

High Order Process Dynamics

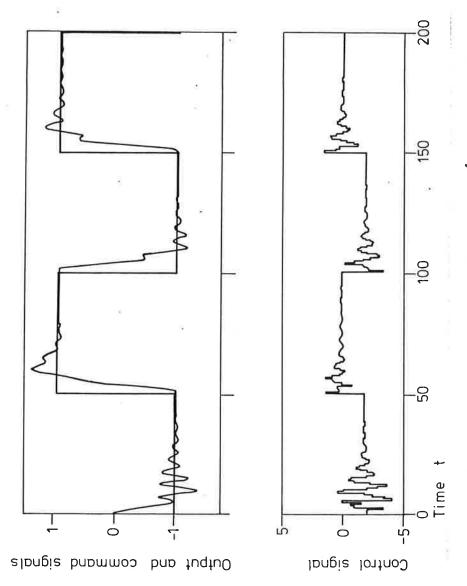
A process with the transfer regulator behaves when it was based on the assumption that the process could be described by a second order model. self-tuning controller It is of interest to investigate how the a process of higher order. the The design of is applied to function

$$G(s) = \frac{1}{(1+s)^4}$$

that the closed loop system has ω = 0.3. The result shows that the desired results are obtained. The overshoot and the response time 4.9 are obtained. These results simulated. Figure 4.8 shows what happens when it is demanded as expected. When the closed loop bandwidth is increased to in Fig. are far from satisfactory. 0.6 the results shown are Was 3



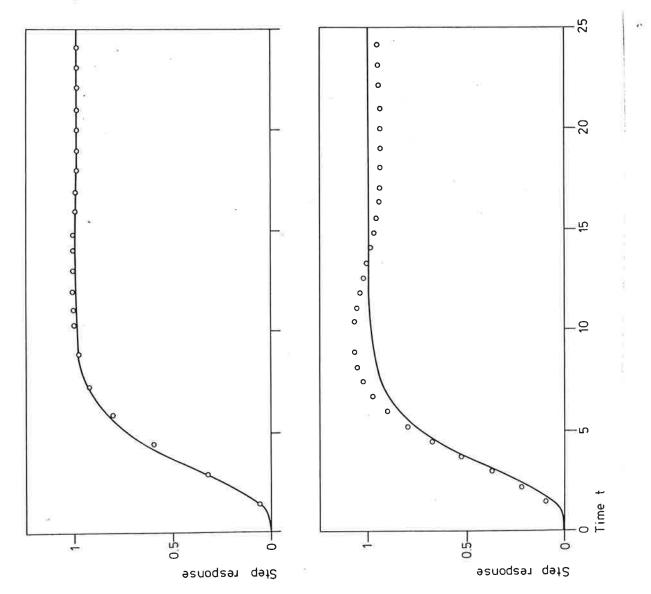
self-Simulation of the process G(s) = $(1+s)^{-4}$ with the -tuning controller. The specified ω is 0.3. 1 4.8 Fig.



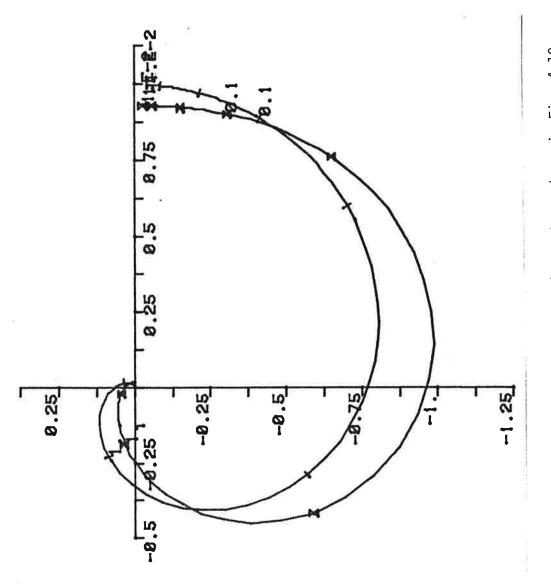
Simulation of the process $G(s) = (1+s)^{-4}$ with the self-tuning controller. The specified ω is 0.6. ı σ 4. Fig.

4.10. The estimates of the process parameters obtained for some different values of $\boldsymbol{\omega}$ are shown in Table 4.4. The stepresponses of the esti-0.6 are shown in Fig. 4.11 of the systems are shown in Fig. mated process models for ω = 0.3 and ω = The Nyquist-diagrams

applying (1+s)-4. 0.0926 0.0551 0.0717 0.1347 0.2126 b_2 Process parameter estimates obtained when the self-tuning controller to the process 0.0136 0.0075 0.0244 -0.0014 0.0567 ρ 0.496 0.609 0.944 0.351 0.707 -1.333 -1.624 -1.497 -1.886 -1.079a₁ 0.89 0.74 1.48 1.11 0.56 4 4.4 Table 0.50 0.60 0.40 0.80 0.30 3



(1+s)⁻⁴ and of 0.3 (above) and Step responses of the system G(s) = the estimated process models for ω ω = 0.6 (below). 4.10



- Nyquist-diagrams for the systems shown in Fig.

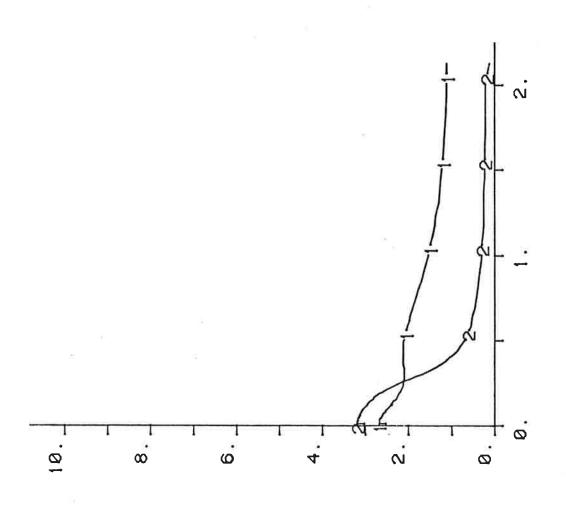
the sensitivity results given in Aström (1979b) it is shown that the system model are closer for ω = 0.3 than for ω = 0.6. According to closed loop system designed on the basis of an approximative model It is seen from Fig. 4.11 that the estimated model and the sampled G will be stable if

$$|G-G_0| \leq G_S = \left|\frac{G}{G_M}\right| \cdot \left|\frac{G_{FF}}{G_{FB}}\right|$$

where \mathfrak{G}_0 is the true transfer function. In this particular case we have

$$\mathsf{G}_{s} = \frac{\mathsf{z}(\mathsf{z}^2 + \mathsf{p}_1 \mathsf{z} + \mathsf{p}_2)}{(\mathsf{s}_0 \mathsf{z} + \mathsf{s}_1)(\mathsf{z}^2 + \mathsf{a}_1 \mathsf{z} + \mathsf{a}_2)}.$$

The magnitude of the transfer function $\mathsf{G}_{_{\!S}}$ for the two cases are shown in Fig. 4.12. It is seen from this figure that a much more 0.6. accurate model is given for the design corresponding to ω =



Magnitude of the transfer function g_S for ω = 0.3 and ω = 0.6. ı 4.12

5. CONCLUSIONS

different types of problems. This report presents a self-tuner for work well in many circumstances. When the estimated parameters are constant the regulator corresponds to a feedback law of the form closed loop system. All other parameters are fixed or related to the bandwidth. It is shown by simulation that the algorithm will typical servo problems. The self-tuner has one major adjustable parameter which is proportional to the desired bandwidth of the to have a number of different self-tuners for not In modern DDC-packages there are frequently a large number of different versions of the PID-algorithm. It therefore does seem unreasonable

$$u(t) = t_0 u_c(t) - s_0 y(t) - s_1 y(t-h) - r_1 u(t-h) - u_D$$

feedback. There is no explicit integrator in the feedback. In spite of this off sets are eliminated indirectly via the parameter estimation. It is in fact demonstrated that the self-tuning regulator This feedback law corresponds to a proportional and derivative will give zero steady state error.

interesting to investigate. The selection of forgetting factors is a compromize. It would thus be worthwhile to consider other ways There are several improvements of the regulator that could be eliminate the bias and to choose the forgetting factors.

6. ACKNOWLEDGEMENT

The idea of designing a servo with one knob for the desired closed loop bandwidth was triggered during a discussion with my graduate student Carl Fredrik Mannerfelt. When assigned to do a self-tuner responded by saying: "Why should you?". I am also grateful to Dr which could automatically tune its sampling period Carl Fredrik Björn Wittenmark, with whom I have had many discussions on this topic. This work was partially supported by the Swedish Board of Technical Development (STU) under contract No. 78-3763.

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PR₀C₁ STRE3, SIMNON PROGRAMS \forall **APPENDIX**

```
ELSE PS/RS
E B2*W3/N
-A2/B2 ELSE (W1*(A2*B1-A1*B2)+W2*R2)/N
ELSE -A2*W3/N
            PLACEMENT
                                                                                              P55
                                                                                                               N55
DISCRETE SYSTEM STRES
"SELF-TUNING REGULATOR BASED ON POLE AND ZERO I
"SPECIAL VERSION FOR SECOND ORDER SYSTEMS
"THE PROCESS ZERO IS RETAINED
"EXPLICIT IDENTIFICATION
"AUTHOR KJ ASTROM 790820
                                                                                               P 4 4
                                                                                                               N 4 4
                                                                                              P34
                                                                                                                                                                                                                                                             -2*2))
                                                                                                     NTS
                                                                                                               N34
                                                                                      7H5
P33
                                                                                                                                                                                                                                                          P1=+2*EXP(-2*W*DT)*COS(W*DT*SQRT(1-ZP=EXP(-2*Z*W*DT))
PS=1+P1+P2
A1=TH1
A2=TH2
B1=TH3
B2=TH4
BS=B1+R2
BMAX=MAX(B1,B2)
                                                                                                    NT4
N33
                                                                                     TH4
P24
                                                                                    TH3 TH
P23 P2
P NT3
N N24
                                                                                     11 TH2 TH
14 P22 P2
NT1 NT2
N22 N23
                                                                                                                                                                                                                                                                                                                                             J=B2*B2-A1*B1*B2+A2*B1*B1

J1=P1-A1

I2=P2-A2

J3=W1*B2-W2*B1

FST=N/(BMAX*BMAX*EPS)
                                                                                                                                                                                                                                           DESIGN
                                                                                                                                                                                                                                                                                                                                                                                                PS/81 E
0 FLSE
P1/81-A
P2/81 E
                                                                                      TH1
P14
                                                                                                                                                                                                                                          REGULATOR
                                                                                                      NF 4
                                                                                                              N14
                                                                                    1 F2 F3 F4
11 P12 P13
NF2 NF3 NF
N12 N13 N1
                                                                                                                                                                                                                                                                                                                                                                                                TEST<1
TEST<1
TEST<1
TEST<1
                                                                      20
                                                                                             P11
                                                                                                                                S
                                                                                                                                               INITIAL
TH1:-1.5
TH2:0.7
P11=P0
P22=P0
P33=P0
P44=P0
P55=P08
                                                                                                     NF1
N±1
t±1
                                                                            STATE F
STATE F
STATE P
NEW NF1
TIME T
                                                                                                                                                                                                                          OUTPUT
                                                                      LNPUT
                                                                                                                                                                                                                                           "PART
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                                                                                                                                                                                                                                                                                                                                               三生のをヨ
                                                                                                                                                                                                                                                                                                                                                                                                T0
R1
S0
S1
```

```
S
SE (1+R1)*TH5/B:
3-UR
    □ *
  TH5/R1 E
    THEN TH5/F
    UB=1F TEST<1
U1=T0*UC-S0*Y
```

UHIGH FLSE 1 U1<UHIGH THEN Ŀ ELSE ULOW THEN U1<ULOW DYNAMICS U= IF

"PART 1 PARAMETER ESTIMATION

E=Y-TH1*F1-TH2*F2-TH3*F3-TH4*F4-TH5

ESTIMATOR GAIN

K1=P11*F1+P12*F2+P13*F3+P14*F4
K2=P12*F1+P22*F2+P23*F3+P24*F4
K3=P13*F1+P23*F2+P33*F3+P34*F4
K4=P14*F1+P24*F2+P34*F3+P44*F4
K5=P55*F5
D=1+F1*K1+F2*K2+F3*K3+F4*K4+F5*K5

"UPDATF FSTIMATE NT1=TH1+K1*E/D NT2=TH2+K2*E/D NT3=TH3+K3*E/D NT4=TH4+K4*E/D NT5=TH5+K5*E/D "UPDATE COVARIANCES N11=(P11-K1*K1/D)/LAM N12=P12-K1*K2/D N13=P13-K1*K4/D N14=P14-K1*K4/D N27=(P22-K2*K2/D)/LAM N23=P23-K2*K2/D)/LAM N23=P24-K2*K4/D N33=(P33-K3*K4/D N34=P34-K3*K4/D N34=P34-K3*K4/D

"UPDATE F-VECTOR NF1=-Y NF2=F1 NF3=U NF4=F3 "UPDATE SAMPLING TIME TS=T+DT

PO:100 POB:0 W:1.5 Z:0.707 DT:0.2

```
\Omega
LAM:0.98
LAM1:5
UHIGH:5
ULOW:-5
FS:1
EPS:1.E-5
```

END

PROC1 SYSTEM CONTINUOUS

X2.) TIME T INPUT L OUTPUT STATE X DER D1

× ELSF × THEN 0<3 ELSE ×1 THEN **2** OUTPUT Y=1F 04

PA11 PA22 EL SE 44 DYNAMICS PA1=1F T<TPCH THEN PA2=1F T<TPCH THEN D1=-PA1*X1+PA2*U+V D2=-PA1*X2+X1 D3=-PA1*X3+X2

PA11:1 PA22:1 TPCH:50 F!RST:-1 O:1

APPENDIX B = EXAMPLE 2.2

	80000	0.649384	00000	.210452	.31789	3.6/9K5/E-U		00000	.00000	.00000	0.00000.0	.00000	4	6403A	0.0000000	.212107	.17084	3.682867E-0		ត		.707000	- 1.000000E-04	.0000	0-3260060	0-10/66/20	1.7631405-02	.908860E-0	2.08668	316514	.50060	,765923E-0		1			62666.	0.000000	,12863		1 0000		
		H 12		+1	W 1	つ		I	I	+1	P23	2	L		N - N	\leftarrow	C) I	3				2	FPS				B A A X	N				X (a	1				×			0	1	
TRE3	0000	1.61.45	72563	9,7135	4 6 6 4 4			00000.	.00000	00000	00000	.00000	10000	1.6145	72563	9.81392	9.7911	16409	1,00000			00000	.20000	.0000	0.654203	44048	488779F-0	.30026	31874,5	1.3947	1,0000	41013		1 1 1 1	ב כ כ		1.0000	0.000000	.16661	.000000	0.00		
SYSTEM S		I	I	₩ (N	വ	\ N	I	I	•		√ > U	n L		-	-	11	O L	0 0 0 0				ا											1 1	MULU YU U	- - -		×			C.	FIRST	
c	\circ	.999935	,76314	10.885	/ ひひひせ・	19946	000000	.00000	.00000	.0000	00000	00000	1,0000	99998	.76314	10.992	.50202	0.4000 0.4000	0000.	1.0000	50.200	00.00	1.5000	5.0000	78000	1.6145	.725639E-0	.90872	,829569E-0	.410866E-0	00000.	.461620 366018E-0	TACAC.		C	0.0000	.99989	0.00000	,22085	0000.	7.0000	1.00000	
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		2	2 ∧ ×	J		
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SYSTEM			٧1			
CONNECTING SYSTEM EX1	50.0000	20.0000	50.0000	. 000002.0	-3,20000	
ā:	⊢ ••	 E	^⊥	ΑP	. UP	
	田 三 一	PAR			VAR	

	66666.	0.675878	00000	.16421	7.5882928-0	.36876		00000	1.0000	0.000000	00000	.00000	.00000		166666	.67587	.00000	0.165418	7.480941E-0	.37073					70700	.00000	1,00000		.279973E-0	.748443E-0	.748443E-0	15851	2,25140	1.0280	1.587905E-0	-5.296686E-03	1,77240
		TH2	I	₹	N		,		I	TH5	₩.	N	3		ш	\vdash	-	N13	N	M							F.5					Z CV				X	Q
STRE3	.0001	1,5435	.485JR	7.84062	7.8646	.11733	00000.	0.00000.0	2.0000	.00000	.00000	.00000	.00000	.00000	1.0001	1,6435	.48508	7,92193	7.9508	11971	00000	1,0000			00000	.20000	5,00000	5,0000	.65459	,67587	.233527E-0	20493	7933.0	.2568	.99991	35922	.00000.
SYSTEM		エ	I	\leftarrow	\sim	3	r	F2	I	I.	4	\sim	3	S	14	-	-	▼	\mathbf{c}	3	5	Ü			POB	ΤO	UHIGH	Σ	P2	A 2	38	¥ 74	TEST	0	U1	ス	ж С
c	1.0001	078666	.74844	8,7809	.37503	.25925	.14608	00000	.0000	00000	.00000	00000	.0000	.0000	1.0000	068666.	.74844	8.8675	.37652	,25791	14904	1,0000	16666.	0.200	0	1.5000	.0000	.98000	1.5814	1.64354	.485085E-0	.53927	.298890E-0	.258930E-0	.000000	,401193	.59550
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	-0.999776	0.000000	-3,178418E-04			1,00000						1,00000	0.000000			
	×	×3	D3			PA11			1 1			02	٧5			
PROC1	-1,00009	0.00000.0	8,714199E-05	0.000000		50.0000	-1,00000	1,00000	1 1 1 1	EX1		-1,00000	0.000000	-3,00000		
SYSTEM	۲. ۲.	ري ×	D2	>		TPCH	FIRST	PA2	1	SYSTEM		U1	٧1	ВР		
CONTINUOUS SYSTEM 50.0000	-1,00001	0.000000	9.655952E-05	-0.999911	-1,00009	2.00000	1,00000	1.00000	1 1 1 1 1 1 1	GNIFDHNZOD	50.000	20.0000	50.0000	0.200000	-3,19998	
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·	99969.	.67026	0.000000	.26243	0.13636	.09153		.00000	0.7007.0	.00000	00000	.00000	.00000		.99991	.67026	000000.0	.26411	0.13487	.09422		54		34	.7070	1.000000E-04	1,00000	
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TRE3	1,0001	1,6374	1.534014F-02	11,3524	11.258	.16353	.00000	.00000	1,6000	.00000	.000000	00000	00000.	.00000	1,0001	1.6374	.53401	11.4696	11.392	.16685	.00000	1,0000			.00000	20000	5.00000	0000.
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0	++	.9999865	75236	12,692	.56634	.40105	.20440	0000	.000000	.00000	.0000	.00000	.00000	.00000	1.0000	.99989	.75236	12.816	.56844	.39917	.20854	1,0000	.99991	50.200	00.00	1,5000	5.0000	.98000
⊢ -	: F1	4	TH3	\rightarrow	\leftarrow	N	4	\leftarrow	4	T	-1		\sim	4	NF1	l.	\vdash	\rightarrow	-	\sim	4		_ :	_	. P0		ULOM OLOM	4
	ΤA							 - -							3 山 乙							NPUT	UTPUT	۵	⋖			-

7,279973E-02 1,752368E-02 1,752368E-02 -1,597397E-02 2,21519 -0,865180 -1,699664E-08 -6,532279E-03	-0.999790 0.000000 -2.957433E-04 1.00000	1,00000
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0.654293 0.670267 3.286383E-02 5.590987E-02 2.06057 -0.999919 0.453776	PROC1 -1.00009 0.0000000 1.079738E-04 0.0000000	Ex1 -1.00000 0.000000 -3.00000
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-1.58149 -1.63740 1.534014E-02 8.813052E-04 1.137588E-03 1.980105E-02 0.000000 0.511264 -8.166708E-03	50.0000 -0.999977 0.000000 5.820394E-05 -0.999919 -1.00009 1.00000	
** ¶ 4 @ 5 3 ¤ D X X H +	XX1 XX1 CO	
> & &	TIME STATE INIT DER INPUT OUTPUT VAR	T H ME VAR

APPENDIX C - EXAMPLE 2,3

-0.999689 0.641634 0.200000 -0.100704 -2.839753E-02 0.000000 0.000000 0.000000 0.000000 0.000000 0.000000 0.000000 0.000000 0.201400 -9.949481E-02 -9.949481E-02	. 1000 13090 13090 143090 74643 74643 690599 690599 16418 16418	-0.999782 0.000000 -3.065020E-04 1.00000
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218 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	5.00000 0.624170 0.641634 3.965566E-02 6.559160E-02 27621.8 1.99658 -0.999918 0.374857	M PROC1 -1.00009
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	T.ME 1	PAR			VAR

		09996	26362	00000	.781061E-0	-2,511634E-03	.223567E-U	i	.00000	30000	00000	.00000	0.000000	.00000		.99989	,26362	.00000	.832678E-0	-1,985115E-03	.230129E-0				(9)	.70700	30000	1.00000		.49345	14429	.14429	,04594	2.08423	-0.271612	.138076E-0	5.84264	1,2413	
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STPE3		16666	1.0268	.24606	,955527	.91191	.33849	.000000	.00000	1,0000	.10000	.00000	0.000000	.00000	.00000	1,0001	1.0268	.24606	.965410	.92023	,40382	•000000	.0000		90	.00000	66667	5.00000	5.0000	.24316	.26362	23675	.27715	3322.	1,2605	68660.	11186	.00000	
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N Y N Y N	- - - -	x 2	XS	25	>		TPCH	FIRST	PA2		1	SYSTEM		U1	٧1	ВР		
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	_	STA	Z	Ш	2	OUT	PAR		VAR		1			PAR			VAR	

		3 -0.90945	H2 1.81542	H5 0.000000	13 0.152110	23 -6.453098E-0	34 5.92633		3 0,0000	H2 0.00000	H5 0.00000	13 0.000000	23 0,00000	34 0.0000		F3 2.0484	T2 1.81567	T5 0.00000	++	23 -5.846820E-0	34 5,21020				z.
STRE3		.996236	.270321	.153863	-3.14287 P	1.60430	.971441E-02	.00000	.000000	.300000	.200000	00000.	•000000•	.000000	.000000	969666.	.270321	.153860	3.1342	1.57152	.034892F-02	.00000.	1.0000		
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_	0.00.0	969666.0	1,0016	29399	7.5812	.3331	.8074	2,8585	.0000	.0000.	·60000	00000	.00000	.00000	.00000	.0000	69666	.59399	.7347	.3230	.7316	.8255	.0000	.0484	2.000
	⊢	F1	Н 4		P11						1H3	P11	P14	P24	Φ4	NF1	NF4	NT3	NTT	4 T N	N24	N 4 4	> -		. TS
	コーと日	Ţ														3 山								DUTPUT	TSAMP

0.707000 1.000000E-04 1.00000 1.13990 0.593990 1.52424 1.52424 -2.092590E-02 1.314655E-05 -3.127683E-05 1.70882	-0.999782 0.000000 -2.538264E-04	1,00000 0,000000
SHE COURTENUTED TO SHE	XXC C I	∞ >
0.000000 2.00000 5.00000 1.437881E-02 1.815424E-02 0.747853 0.395846 1552.74 0.357839 2.04846 0.331242	PROC1 -1.00004 0.000000 1.955628E-04 0.000000 -1.00000 1.00000	-1.00000 0.000000 -3.60000
POB DICHIGH LAND PRS TEST TEST KS KS	SYSTEM X2 X2 D2 V TPCH FIRST PAST	B < U
100.000 1.50000 0.980000 0.125525 -0.270321 0.15563 5.4784326-02 6.3148436-02 0.177353 0.000000	000	50.0000 20.0000 50.0000 0.200000 -2.59031
	T T	
9 > A A R R	A A B A B A B A B A B B B B B B B B B B	- 0

STSE2, PROC2 SIMNON PROGRAMS **APPENDIX**

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CANCFLLED
ETE SYSTEM STSE2
-TUNING REGULATOR BASED ON POLE AND ZERO PLACEMENT
SPECIAL VERSION FOR SECOND ORDER SYSTEMS
A SECOND ORDER PROCESS MODEL IS ESTIMATED FXPLICITELY
COMMON FACTORS IN THE ESTIMATED TRANSFER FUNCTION ARE
THE PROCESS ZERO IS PETAINED IF IT IS POORLY DAMPED
AUTHOR KJ ASTROM 791012
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P(-2*(2*P1/NP)*Z/SQ)
P1+P2
                                                                                                                                                                                                                                                                                                                                                        NA
                                                                                                                                                                                                                                                                                                     TH1 TH2 TH3 TH4 TH
P14 P22 P23 P24 P3
F4 NT1 NT2 NT3 NT4
14 N22 N23 N24 N33
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TH1=A10
TH2=A20
P11=P0
P22=P0
P33=P0
P44=P0
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STATE
STATE
NEW NE
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ELSE

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THEN

-R2/B1<22

<u>L.</u>

SF E

7

1-41*82)+V2*82 K*BMAX*EPS) 2/81<21 THEN -

N=B2*B2-A1*B1 W1=P1-A1 W2=P2-A2 W3=W1*R2-W2*B W4=W1*(A2*B1-TEST=N/(BMAX*TEST=N/(BMAX*TEST=N/)

+A2*R1*B1

-A1*B1*B2

V 4 X SE W4/ EL.S $\overline{}$ $\alpha \mu$ # PS/E #W3/N - A1)/R ELSF F 824 (P1-S/B1 L ELSE J THEN (P2-A 1110 THEN PS THEN B2/81 F TEST10 T ST10 THEN (P ST1> TEST SE TEST 76° 782° 76° ELSE A27E ELSE шт F 00 F F PS/B1 0 FLS P1/B1 P2/B1 IIII E S S S 11 11 11 11 $\vdash \simeq \circ \circ$

2

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DHIO. SE 畆 11 Z Ξ 40HIGH <u>U</u>1 <u>L</u> Ш, S Ш MOTA THEN くりてりを 7 U= 1F

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STIMATION تنا AMETER α ⋖ ۵ --- \vdash α 4 <u>-</u>

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ADDDDD F * * * * * АТЕ ТН1 ТН2 ТН3 ТН4 O 11 11 11 11 II J H 0 N 4 C DEFFEE

/LAM /LAM1 Ø ⋖ ш 🔨 NC. 0 ~ ~ Ω F C HHHC NNC M C C

08 Ū. > 4 DATF =- Y = F1 = U = F3 F H N M 4

W.E MPLING ⋖ S ATE +DT $\Omega \vdash$ UP]

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W:1.5
Z:0.707
NP:20
LAM:0.98
LAM1:0.8
EPS:0.01
UHIGH:5
2000
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⊣ • 0 • A10:-1 A20:0. PO:100 POB:0.

15926 0 A 40 \leftarrow . . . 00 HM F5: •• •• NH 22

END

PR0C2 TEM S > S CONTINUOUS

 \times 9 50 \times S 4 O \times м 04 \times 2 03 \times TIME T INPUT (OUTPUT STATE)

9

FL: ELSI \sim \times 4 × THEN X 40 M 40 V IO 4 4 CV a a 0 SE _ 4 ш U: IL \forall X1 8 THEN THEN * O + O > THEN Y α

œ× × s П ELSE F 2 $\times r_{U}$ >

THEN

4 V 9 OV 0

S E

1 🔾 H H M ... NINH H N O X H D