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Braun, Konrad

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The report may be ordered from the Department of Automatic Control or horrowed through the University Library 2 Box 1010	Language Number of pages English 36	ISSN and key title	Supplementary bibliographical information	Classification system and/or index terms (if any)	Key words	Abstract This report presents simulations of a hydraulic system with the simulation package Simnon. The four integration algorithms available in the package were evaluated for simulation of this system. The last chapter summarizes the experiences made by using this package the first time.	Title and subtitle Simulations of a hydraulic system with the simulation package Simnon		Author(s) Konrad Braun	F.U. BOX 118 S-221 00 Lund Sweden	Department of Automatic Control Lund Institute of Technology	Township Control
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with the simulation package Simnon Simulation of a hydraulic system

Konrad Braun

Department of Automatic Control

Lund Institute of Technology

February 1985

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APPENDICES

II SYMBOLS

7	Q	ν	Ŷ	02	Y	×	<	t	7	Δp	þ	B	×	90	Ч	ď	₿	A
Specific-heat ratio	Density	Kinematic viscosity	Pressure loss coefficient	Constant	Position	State vector	Volume flow	Time	Friction coefficient in the cylinder	Pressure difference	Pressure	Mass	Throttle constant	Acceleration of gravity	Force	Diameter	Bulk modulus of elasticity	Area
[-]	[kg/m ³]	[s/ _z m]	,		[m]		[m ³ /s]	[m	ه	[N/m ²]	[N/m ²]	[kg]	[-]	[m/s ²]	ָ [N]	[m]	[^m /n]	[^{m2}]

INDICES

Ъ	Ø	Ŧ.	e	d	c	D,	മ
Damper h	Oil volume g in cylinder	Oil volume f in cylinder	Damper e	Pipe d	Throttle after storage	Oil volume storage	Gas volume storage

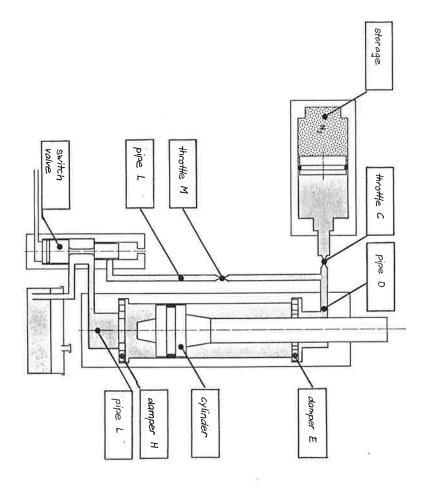
Ś	oil	В	1	۲	1
Piston of the storage	Oil	Throttle m	Pipe 1	Piston	Pipe i

1 INTRODUCTION

systems, was tested by simulations of this hydraulic system. The mathematical model of the system was derived in [2], the equations were taken from there. The simulation package Simnon, which was designed for simulations of nonlinear

2 DESCRIPTION OF THE SYSTEM

gas. In switch-drive. power. power. interrupt the contact within few milliseconds. The arc is extinguished by special high-voltage Short switching periods and the compression of the gas That Fig. IJ 2.1 why presently most power shows the schema transmission switches of the switches of the hydraulic equipment for are needed which are driven by hydraulic need a are high driving able such a 5





chock of the collision between the piston and cylinder. The damping is performed pipe opening-cycle because the electrical contact is interrupted. Conversely, when the where the position is controlled by the 2-way shut-off valve. If the pipe from the closeing-cycle. cylinder Energy is stored in compressed CO_2 gas. The pressure is transmitted to the by diminishing the outlet area of the cylinder. by a piston. The switching movement is performed by the differential cylinder IJ connected with the S. connected On both sides with the of the cylinder there are storage tank, the the rod moves rod moves out. dampers to reduce 5 This This Ŋ. ۲. called called the <u>oil</u> an يو

3 MODELL OF THE SYSTEM

states: The deductive modelling in [2] led to a 10th order system with the following

< <	$a_{d} = a_{x}$	$x_7 = p_f$	$x_6 = Y_s$	х ₅ = с	$x_4 = p_b$	$x_3 = p_1$	$x_2 = p_i$	$x_1 = p_d$
valocity of the nicton	pressure in volume G	pressure in volume F	position of the storage piston	velocity of the storage piston	pressure in pipe B	pressure in pipe L	pressure in pipe I	pressure in pipe D

The heuristic relations: differential equations were derived with the following physical laws and

x₉ = v_k

velocity of the piston

×10⁼

۷k

position

of the piston

- Newtons law

- law of adiabat compression of an ideal gas

1 heuristic equation of the turbulent flow through a throttle

- continuity equation of flow.

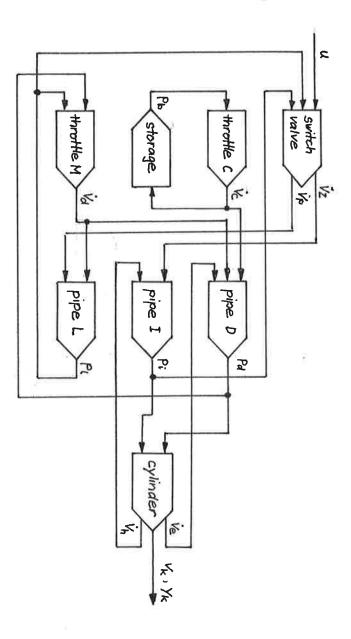


Fig. 4.1: Structure of the SIMNON-program

very short. The dynamics of the switching valve are neglected because the time constant is

The equations of the model can be found in Appendix A.

4 SIMULATIONS

4.1 Simulation Program in Simnon

The system description in SIMNON is structured as shown in fig. 4.1.

The listings of the SIMNON-program are added in Appendix B.

4.2 Integration Routines available in Simnon

Four different integration routines can be used for simulations in Simnon:

- Integration routine for stiff systems	- Runge-Kutta fixed step size	- Runge-Kutta variable step size	- Hamming predictor corrector (default)
(DAS)	(RKFIX)	(RK)	(HAMPC)

a) Hamming predictor corrector

started with a fourth order Runge-Kutta method. implicit multistep method of order four with variable step size. The integration is This is a routine which yields good results for a wide range of problems. It is an

b) Runge-Kutta variable step size

jump of time. A special step size strategy takes care of jump discontinuities in the right This hand side of the the step size can be set to very small values, and the computation requires is the well-known explicit method with variable step size. differential equation by taking a vегу small step In some situations across a lot the

c) Runge-Kutta fixed step size

by default one hundredth of the total integration time. The step size of the explicit algorithm can be provided by the user or it will use

drawback is that there is no error control. over If the right step the whole integration interval this size is known and the optimal step routine is size does not differ very efficient. The main much

d) Integration routine for stiff systems

the DAS consuming. such a discontinuity occurs the integration is stopped and a message is given that not handle implicit equations with this routine. known and indicated before the integration is started. It is also possible to requested Ľ. മ special routine discontinuities accuracy may of the right hand to integrate not A main drawback of this routine is that it can Å. stiff systems. reached. side of the differential equation. This The fast modes should be algorithm Ľ. very solve time If

4.3 Usage of the different Integration Routines

4.3.1 Hamming Predictor Corrector

starting Runge-Kutta steps message given that the initial step size has been divided in ten bisections by maximal increment chosen was very small, the algorithm It was impossible to use this routine for simulations of this system, could nor þe started with the fourth integration was order Runge-Kutta. stopped and Even because if the the the the

4.3.2 Runge-Kutta variable Step Size

be some numerical instabilities, but they do not influence the global course The global course values. The plots This routine was the easiest one to use. It yielded good results with the default looks quite good. In the two pressures of an opening and a closeing-cycle are pd and pl there seem to added in Appendix <u>0</u>

4.3.3 Runge-Kutta fixed Step Size

with step The increment of 0.00001 sec problem in integrating a system with this algorithm is to size. the default value This was done executing simulations with different step sizes. the the result looked quite good. step size was continuously То diminished. verify the result the find an appropriate With Starting the

The results of an opening and a closeing-cycle with this integration algorithm are deviate much, it could be concluded that this step size was appropriate. step size was divided by two and the courses compared. As the results did not

4.3.4 Integration Routine for stiff Systems

shown in Appendix D.

This diverges only slightly from the results yielded by the other algorithms. because the requested accuracy can not be reached. zero. occurs. When the piston runs into the end of the cylinder its equations are stiff. But when integrating the system with this routine a problem routine This is should be ച discontinuity which causes a termination of best suited for this problem, because the differential The result up to this event velocity is the integration set to

The plots of the simulations performed with this routine are added in Appendix E.

4.3.5 Comparison of the Algorithms

usage. The algorithms are compared in respect to the needed CPU-time and the ease of,

	The needed CPU-time with a
•	a VAX
OPEN	11-780 is 1
0	listed in
LOSE	ij
ŠE	Tab.
	4.1

HAMPC	Ϋ́C	ß
RK	280.52	463.18
RKFIX		
increm.: 0.00001	122.65	125.84
increm.: 0.000005	243.67	247.55
DAS	801.42	ĩ

Tab. 4.1: CPU-time in seconds used to simulate the system

applied without making any special arrangements. The Runge-Kutta algorithm with variable step size was easiest to use. It could be

control this routine should not be used. the same With the appropriate step size the Runge-Kutta with fixed step size needs **CPU-time** as the one with variable step size. Because there is no error about

are CPU-time and in this case the result is not better then the one yielded by the To integrate the system with the DAS-routine it should be known, which modes **RK-routine** fast. Normally this is fulfilled. Integration with this routine consumes ø lot of

5 CONCLUSIONS

experiences with other simulation packages, but these were not interactive ones. It must be mentioned, that I was a novice using this program. This chapter summerizes the experiences made with the Simnon package was impressed by how easily this program can be utilized. All the commands I have had some

are very logical and therefor easy to remember.

block diagram into a Simnon program with the \geq system consisting of some subsystems can be definition of a "connecting system". That makes programmed in 2 handy to translate a a natural way

level languages. procedure. 5 written in a more readable way. cases. no-sort-blocks; that is the formulation of a dynamic system it is advantageous to be able to program Thus it would E physical systems Table be 5.1 shows how a part of the Simnon program could be blocks which are good to one often have the feature of flow control as in higher has treated ទ distinguish as a unity between by the different sorting

lmin=(not yk>0.0) and (fres<0.0 or vk<0.0)
gmax=(not yk<ykm) and (fres>0.0 or vk>0.0)
dvkn=fres/(mk+mn)
dvk=if lmin>0.0 then 0.0 else if gmax>0.0 then dvkt else dvkn
dyk=if lmin>0.0 then 0.0 else if gmax>0.0 then 0.0 else vk

>>no-sort
if (yk<=0 and (fres<0 or vk<0)) then
dvk=0.0
dyk=0.0
else if (yk>=0 and (fres>0 of vk>0) then
dvk=0.0
dvk=0.0
else
dvk=fres/(mk+mn)
dyk=vk
endif
>>sort

Table 5.1: The advantage of no-sort-blocks

be The given in Appendix C macros with arguments of different values. Two often used, a macro can be executed by typing macro facility saves the a lot of time. For sequences name defined. The whole sequence of commands can then of the macro. examples of such macros It S. of commands, which are also possible 6 execute are

easy to find the bugs. examine all the variables and parameters. With this information it is the integration stopped when something unusual happens. Then it is debugging is Making simulations very fast because with ھ interactive program is the course of the simulation can very efficient. þ 5 watched possible to particular, relatively and

When very long time. Thus sometimes it would have been better to run a batch job. interactive way was no longer the program was running as advantageous, that is, some smoothly and simulations simulations were done, took a the

1 quicker. To program these simulations with a higher level language like program. from the given differential equations brings big advantages. About 30 hours Compared with programming simulations **ORTRAN** would certainly take A programmer with more two or experience to the Simnon program and to debug this three were needed to transform the in FORTRAN, the usage times could have as much time done of this this job Pascal or problem package even

5 5 use the short, this computer package is for ച simulations powerful tool in a very in the hand of an engineer. efficient way. It allows one

- [1] Lund 1984 Department of Automatic Control A SIMNON Tutorial Åström, K.J.
- [2] der ETH Zürich Diplomarbeit an der Abteilung für Maschineningenieurwesen Digitale Simulation eines Leistungsantriebes Kaufmann, A. Zürich 1984 (not published)

Switch Valve:

Open-cycle:

$$\dot{v}_{z} = \dot{v}_{p} = \sigma_{in} \cdot \operatorname{sign}(p_{i} - p_{l}) \cdot \sqrt{p_{i} - p_{l}}$$
$$\dot{v}_{t} = 0$$

Close-cycle:

$$\dot{v}_z = \dot{v}_t = \sigma_{out} \cdot sign(p_i - p_u) \cdot \sqrt{|p_i - p_u|}$$

 $\dot{v}_p = 0$

Pipe:

$$\frac{dp}{dt} = (\dot{V}_{in} - \dot{V}_{out}) \cdot \frac{B}{V_p}$$

Throttle:

$$\Delta p = P_{\text{before}}^{-P_{\text{after}}}$$
$$\dot{V} = K_{V} \cdot \mathbf{A} \cdot \sqrt{2/\rho} \cdot \text{sign}(\Delta p) \cdot \sqrt{1\Delta p \Gamma}$$

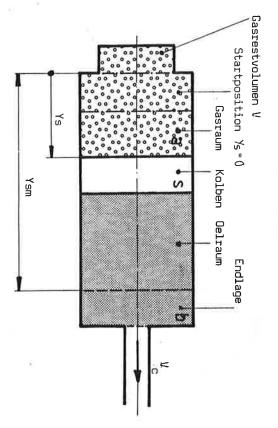


Fig. A.1: Storage

$$V_{G} = A_{s} \cdot v_{s} + V_{r}$$

$$p_{g} = p_{g0} \cdot (V_{g0}/V_{g})^{\kappa}$$

$$V_{oi1} = A_{s} \cdot (Y_{sm} - Y_{s}) + V_{r}$$

$$m = m_{s} + V_{oi1} \cdot \varrho$$

$$\dot{p}_{b} = \frac{B}{V_{oi1}} \cdot (A_{s} \cdot \dot{y}_{s} - \dot{v}_{c})$$

$$\frac{d^{2}y}{dt^{2}} = \frac{1}{m} \cdot A_{s} \cdot (p_{g} - p_{b})$$

1

Cylinder:

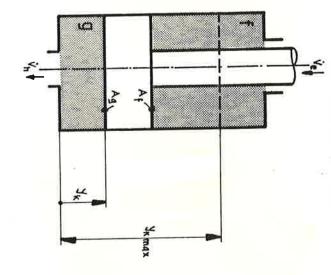


Fig. A.2: Cylinder

$$\begin{split} \Delta p_{e} &= p_{d} - p_{f} \\ \dot{v}_{e1} &= K_{v} \cdot A_{e} (y_{k}) \cdot \sqrt{2/e} \cdot \operatorname{sign}(\Delta p_{e}) \cdot \sqrt{1\Delta p_{e} t} \\ \dot{v}_{e2} &\leq \operatorname{sign}(\Delta p_{e}) \cdot \sqrt{1\Delta p_{e} t} \\ \dot{v}_{e2} &\leq \operatorname{sign}(\Delta p_{e}) \cdot \sqrt{1\Delta p_{e} t} \\ \dot{v}_{e1} &= \dot{v}_{e1} + \dot{v}_{e2} & \operatorname{if} \dot{v}_{e2} \leq 0 \\ \dot{v}_{e1} &= \dot{v}_{e1} + \dot{v}_{e2} & \operatorname{if} \dot{v}_{e2} \geq 0 \\ \Delta p_{h} &= p_{g} - p_{i} \\ \dot{v}_{h1} &= K_{v} \cdot A_{h} (y_{k}) \cdot \sqrt{2/e} \cdot \operatorname{sign}(\Delta p_{h}) \cdot \sqrt{1\Delta p_{h} t} \\ \dot{v}_{h2} &= \varsigma_{h} \cdot \operatorname{sign}(\Delta p_{h}) \cdot \sqrt{1\Delta p_{h} t} \\ \dot{v}_{h2} &= \varsigma_{h} \cdot \operatorname{sign}(\Delta p_{h}) \cdot \sqrt{1\Delta p_{h} t} \\ \dot{v}_{h1} &= \dot{v}_{h1} + \dot{v}_{h2} & \operatorname{if} \dot{v}_{h2} \geq 0 \\ \dot{v}_{h1} &= \dot{v}_{h1} + \dot{v}_{h2} & \operatorname{if} \dot{v}_{h2} \leq 0 \\ \dot{v}_{h2} &= A_{f} \cdot (y_{km} - y_{k}) + V_{r} \end{split}$$

A.3

$$\dot{\mathbf{p}}_{\mathbf{f}} = \frac{\mathbf{B}}{\mathbf{V}_{\mathbf{f}}} \cdot (\dot{\mathbf{v}}_{\mathbf{e}} + \mathbf{A}_{\mathbf{f}} \cdot \dot{\mathbf{y}}_{\mathbf{k}})$$

$$V = \mathbf{A}_{\mathbf{g}} \cdot \mathbf{y}_{\mathbf{k}} + \mathbf{V}_{\mathbf{r}}$$

$$\dot{\mathbf{p}}_{\mathbf{g}} = \frac{\mathbf{B}}{\mathbf{V}_{\mathbf{g}}} \cdot (-\dot{\mathbf{V}}_{\mathbf{h}} - \mathbf{A}_{\mathbf{g}} \cdot \dot{\mathbf{y}}_{\mathbf{k}})$$

$$F_{\mathbf{v}} = \mathbf{r} \cdot \dot{\mathbf{y}}_{\mathbf{k}} \cdot \boldsymbol{\varrho} \cdot \boldsymbol{\nu}$$

$$F_{\mathbf{v}} = \mathbf{r} \cdot \dot{\mathbf{y}}_{\mathbf{k}} \cdot \boldsymbol{\varrho} \cdot \boldsymbol{\nu}$$

$$F_{\mathbf{res}} = \mathbf{A}_{\mathbf{g}} \cdot \mathbf{p}_{\mathbf{g}} - \mathbf{A}_{\mathbf{f}} \cdot \mathbf{p}_{\mathbf{f}} - F_{\mathbf{v}} - \mathbf{m}_{\mathbf{n}} \cdot \mathbf{g}$$

Logic to describe the physical behaviour at the ends of the cylinder:

if
$$(y_k \leq 0 \text{ and } (F_{res} < 0 \text{ or } v_k < 0))$$
 then
 $\dot{v}_k = 0.0$
 $\dot{y}_k = 0.0$
else if $(y_k \geq 0 \text{ and } (f_{res} > 0 \text{ of } v_k > 0)$ then
 $\dot{v}_k = 0.0$
 $\dot{y}_k = 0.0$
 $\dot{v}_k = 0.0$
 $\dot{v}_k = \frac{1}{m_k + m_n} \cdot F_{res}$
 $\dot{y}_k = v_k$
endif

÷

A.4

APPENDIX B: SIMNON PROGRAM

```
Time t
pl[SWIVAL]
pi[SWIVAL]
d∨p=if
                  delp1=pi
dv1=sigi
delp2=pi
                                        Output
Time t
                                                 Input
                                                                                              END
                                                                                                                                                                                            Ξ
                                                                                                                                                                                                 =
                                                                                                                                                                                                    C
        dvz=if
             delp2=pi-pl
dv2=sigout*sign(delp2)*sqrt(abs(delp2))
                                                      "Algebraic
                                    Ξ
                                                                                                  pi CCYL
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ግግ
                                                                                                                                                                                           included
                                                                                                                                                                                                drive.
                                                                                                                                                                                           .
```

pu: 1.0e5 sigin: 0.2e-5 sigout: 0.25e-5 tde1: 0.003 u: 1.0 END

CONTINUOUS "Algebraic Input pd pl Output dvd " CONTINUOUS "Algebraic ...: 0.85e3 pstat: 306 / vs: 0 Output State p a: 7 rho: END Input ypb=pb К< : cc1=kv*a*sqrt(2.0/rho) delp=pb-pd dvc=cc1*sign(delp)*sqrt(abs(delp)) Output ‡0pvq0≛ mt=ms+voil*rho dvs=(pgas-pb)*as/mt pgas≃pstat*((pvgO/(pstat*(as*ys+vgasr))))↑kappa voil=as*(ysm-ys)+voilr dpb=b/voil*(as*vs-dvc) Ξ Der Input "Derivatives CONT I NUOUS k< ª Ξ Ξ MND delp=p1-pd dvd=cc1*sign(delp)*sqrt(abs(delp)) ន័ង ysm: Ш С dys=vs rho: ۵. •• cc1=kv*a*sqrt(2.0/rho) vgas0: pgas0: 2 END voilr: kappa : vgasr 7.85e-5 0.85e3 **.** dpb 0.7 7.0 N U I \odot .127e-3 0.85e3 1.18 Ъд рb dvp J ovp. 7.13e5 ypb 0.031 0.001 45e-3 1.84 5.0e-6 230.0e5 dvs 306.0e5 < ه р С SYSTEM STORE SYSTEM equation of equation SYSTEM dys л Х 0 † 1170 THROTC THROTM 0 Th storage trottle trott ī n з

B.2

5

CONTINUOUS S "Derivative Input dvc dv Output ypd State pd Der дрд dvd dve SYSTEM PIPED of pipe d

pstat: END **U** ypd=pd dpd=(dvc+dvd-dve)*b/vd " <d . 1.49e9 : 80.9e-6 tat: 306.0e5

vi: 38.5e-6 pstat: 306.0e5 END CONTINUOUS SYS "Derivative of Input dvh dvz Output ypi State pi dpi=(d∨h-d∨z)*b/vi ypi=pi " Der Ξ dpi SYSTEM PIPEI D T pipe

ы.

vl: 29.0e-6 pstat: 306.0e5 END CONTINUOUS S "Derivative Input dvd dv Output yp State pl Der dpl ypl=p1 " dpl=(dvp-dvd)*b/v1 Ξ 1.49e9 Yp1 dvp SYSTEM PIPEL 0 Th pipe ___

gmax=(not y dvkn=fres/) CONTINUOUS "Derivative Input pd pi 00585 00585 ○日本 ae2=c) ae=if уук=ук " ah=if State Der dp ahS n 960 1 =6dp dyk=vkh d∨h=i f dvh2=zeth*cc2 dvht=dvh1+dvh2 cc2=sign(delph) dvhl=c4*cc2*ah delph=pg-pi ah2=c6*sqrt(yk*yk+c7) ah1=(dah*dah-(dh-c5*yk)*(dh-c5*yk))*copi/4.0 dpf=b/vf*(dve+af*vkh) " dve=if dve2(0.0 then vf=af*(ykm-yk)+vfr dvet=dve1+dve2 dve2=zete*cc1 dve1=c4*cc1*ae cc1=sign(de1pe) delpe=pd-pf Û Output yvk=vkh vkh=if dvk=if lmin=(not fres=ag*pgvg=ag*yk+vgr dpg=b/vg*(-d Ξ キャーロの*くた く Ŵ ... 1=(dae*ooc 2=c2*sqrt((=if yk)yke <u>مر</u> ... D 8,18 <u>н</u>. 1.244e-3 19.0e-3 18.9e-3 4.888e-2 dpt of н U ... 4 N 9.345e-2 -110 2.16e-4 3.395e-2 1.746e-182.5e-3 212.0e-3 5.0e-6 30e-3 29.8e-3 N. .57e-6 yk (yh 704e-.05e-2 ¥ñ∧, ÷. 534e-64 00 dvh2)0.0 dve dvh . $1 \min 0.0$ lmin>0.00×dae-)35e-4 dpg ives 1415926 ŋ <u>ם</u> (mk+mn) yk(ykm) yk>0.0) Ú Ń Ň SYSTEM CYLIND e-(de1-c1*(ykm-yk))*(de1-c1*(ykm-yk)))*copi/4.0 ((yke-yk)*(yke-yk)+c3) e then ae1 else if ae2(ae3 then ae2 else ae3 at*pf dvh-ag*vkh) then d čž йù Ĩ 0 τh. yvk ¥ *sqrt(abs(de1ph)) *sqrt(abs(delpe)) чХР then the then then ah1 fv-9.81*(mk+mn)
and (fres(0.0 and yyk cylinder 0 • dvh1 0 dve D (fres(0.0 0 0 Ē e 1 se else н. Т Ø D ц П lse with Ŵ ah2(ah3 يتر التر dvet dvht τh. -h 0 0 gmax)0.0 ÷ gmax>0.0 dampers vk) 0. vk (0.0) then 9 then then ah≥ e1s 0.0 ロマネト 'n. a 53 else else 숮 dvkn

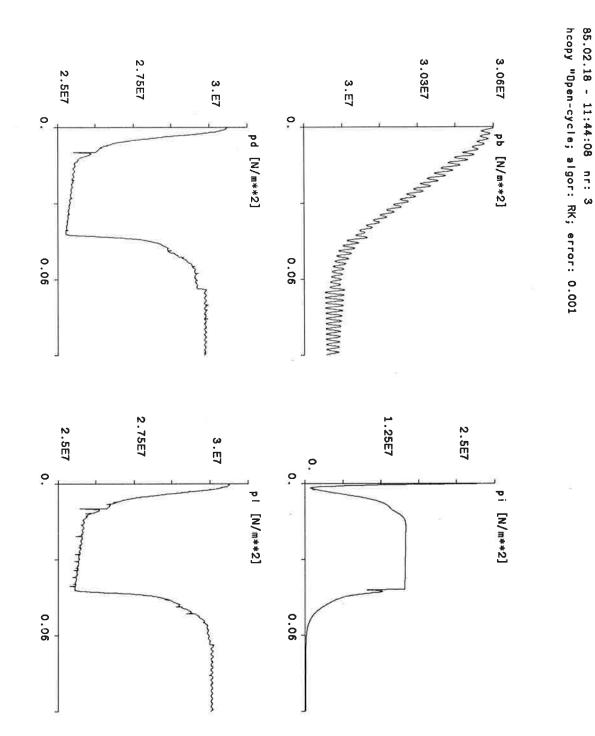
×0⊥ sd: Ad: END END <k : 3 ÷ 32.5e-3 1.735e-3 : 5.0e-6 n: 1.819e-(3.305e2 26.0 .49e9 6.05 0 N 12.0e-3 \circ Ġ,

MAC simu END exes axes spl i r ed Swi ini ini let let r ed rt. rt. t pd[piped] : pst
t pi[pipei] : pst
t pf[cylind] : pst
t pb[store] : pst
ys1=0.031*230.0e
ys3=ys3/25.45e-3
ys0=ys3/25.45e-3 Û. RO 517 C rt. 5 τ υ ys[0.0 tí ш 3 Lt ps: - Jana ÷+ graph 0 Σ ۵U psta≡ vival] ñ. Ŵ tmax ហ tmax torel řt O tma 03 - ül 3 × < Ŵ 10.0 0 Ū. la st Q2 0 **J** m -112 ys0 UI. 88. 000 0 σ 1000.0 pst ŧĤ -Ú it. Û D.

MACRO "This axes plot simu END r ed let par default wit P_ ί Υ Υ Υ Υ Υ Υ Υ Υ Υ Υ Υ Υ Υ Υ Υ Υ Υ н. 11 t pd[piped] : pu
t pi[pipei] : pu
t pf[cylind] : pu
t pd[store] : pu
t ys1=0.031*230.0e
ys2=ys1/psta
ys3=ys2-0.001
t ys[store] : pst
t ys[store] : pst u[swiva pu≡1. n T ម 030 5 CLOSE macro ÷, <u>__</u> o ñ p t t \circ ч Б ۵ ۲۲ [cyl С Ю щ 085 tmax tmax d d b [store] ta indJ 93 < ΰ× 0 \circ ... yso yso psta psta -488 0 n și 0.0 simulate 1000.0 psta pst Û ψ close-cycle

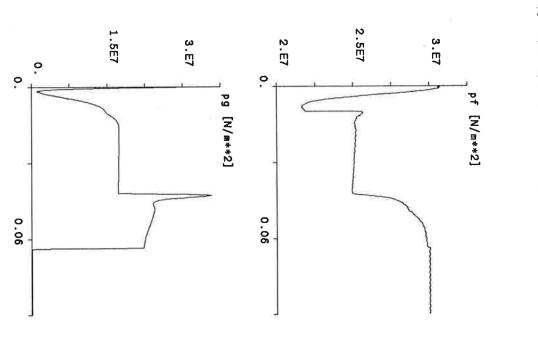
U) Ŵ

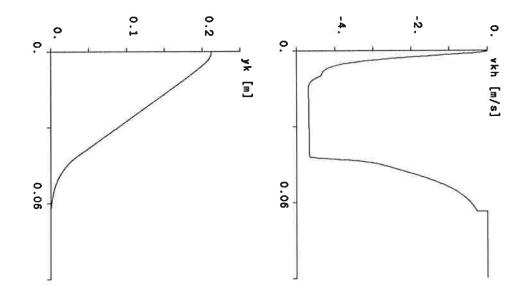
B.5





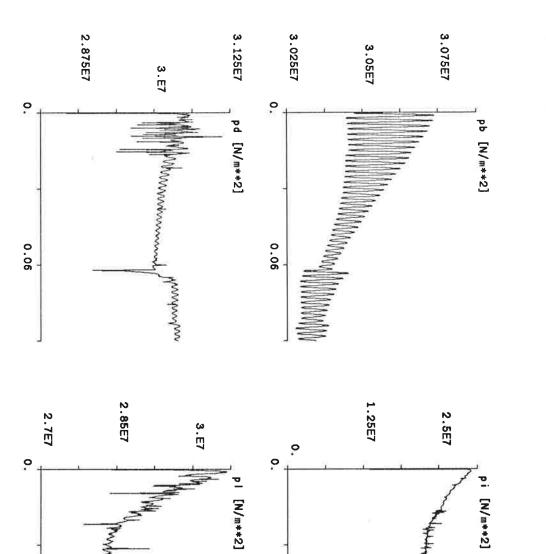
C.1







C.2



0.05

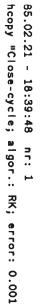
3

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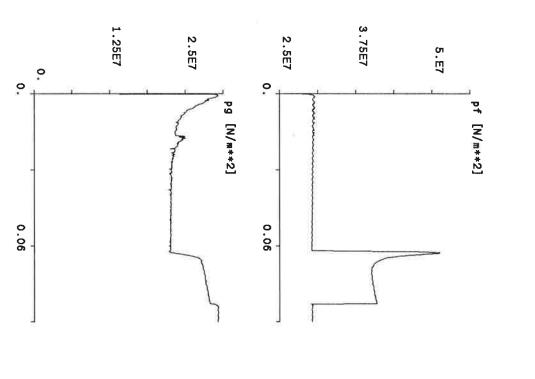
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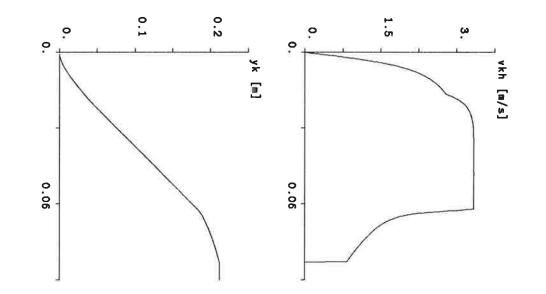
0.06

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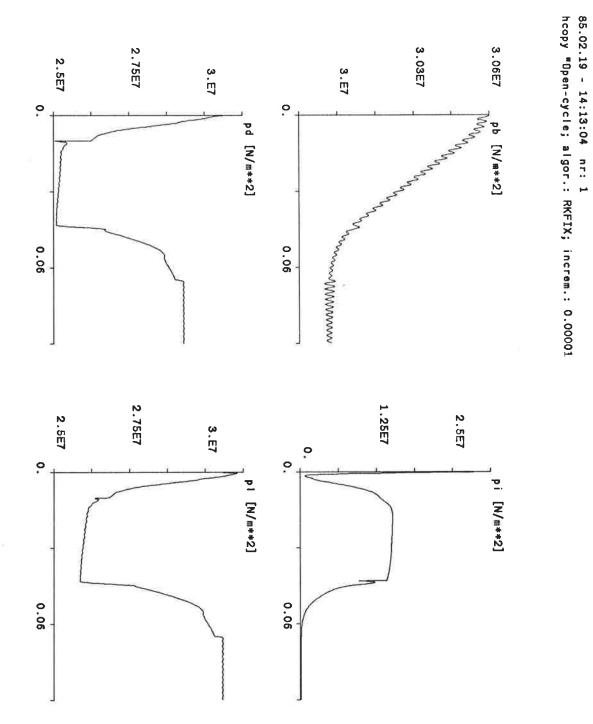






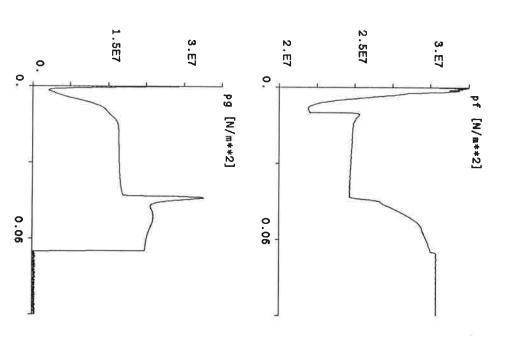


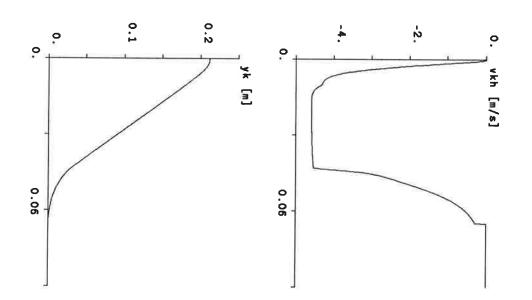
C.4

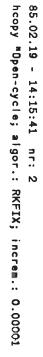




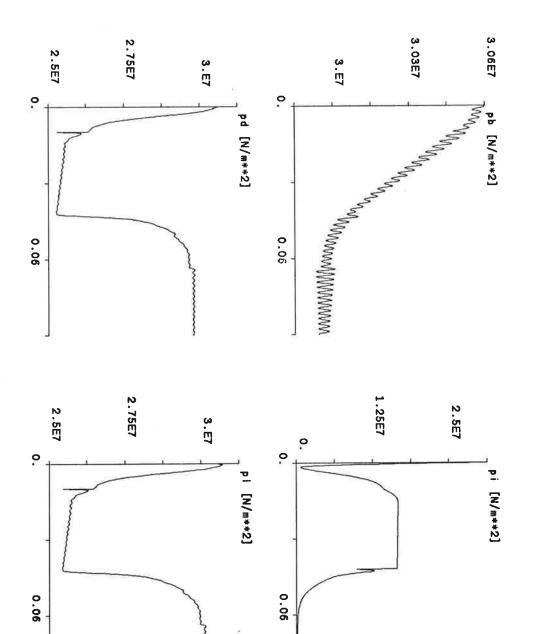
D.1







0.2

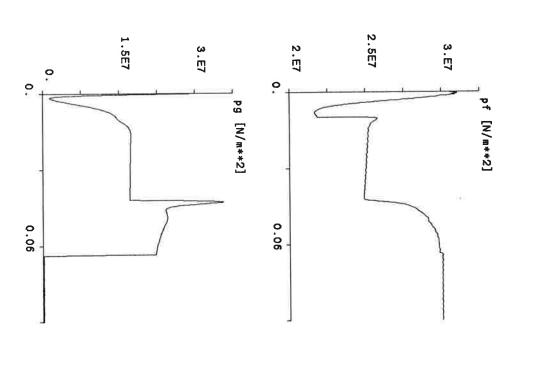


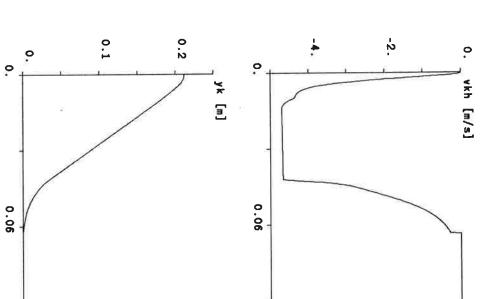


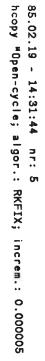
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D.3

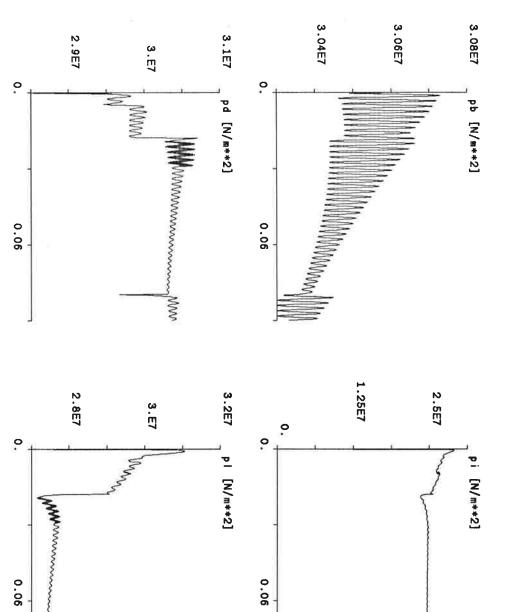
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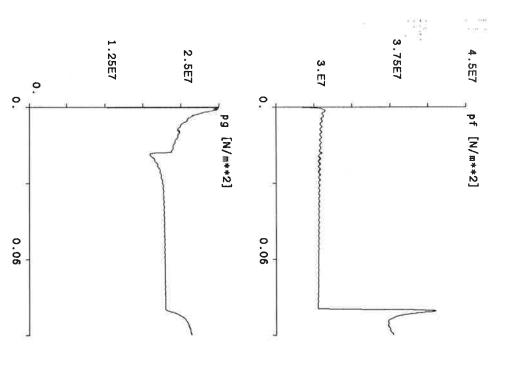


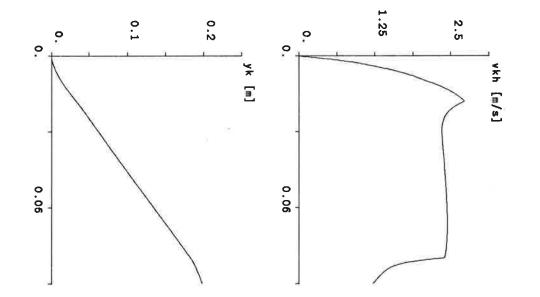
D.4



3



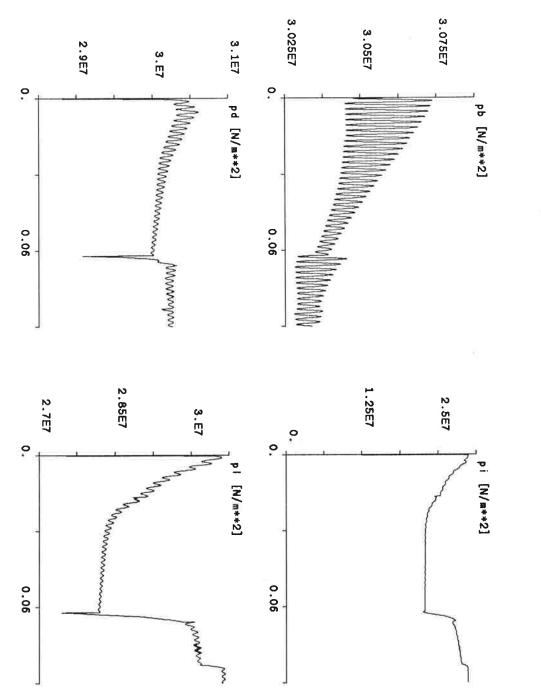




85.02.21 - 18:53:30 nr: 7 hcopy "Close-cycle; algor.: RKFIX; increm.: 0.00001

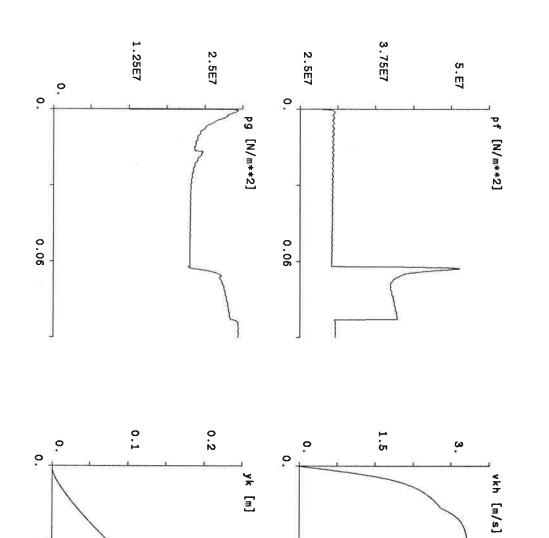
D.6

ç



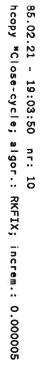


D.7



0.06

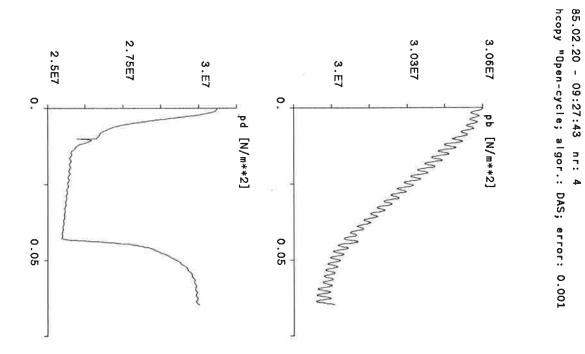
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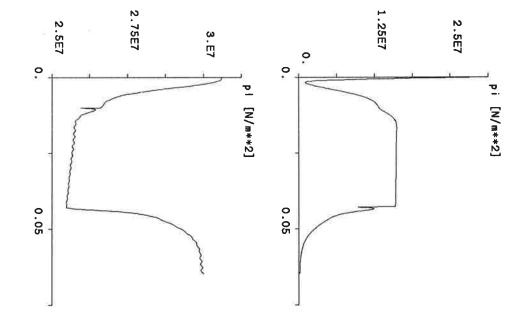


80



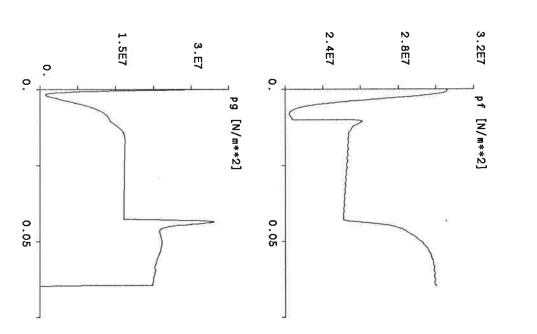
APPENDIX E: RESULTS WITH ALGORITHM FOR STIFF SYSTEMS

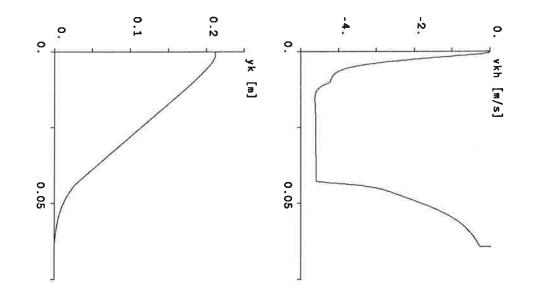




38

E.1





85.02.20 - 09:17:47 nr: 2 hcopy "Open-cycle; algor.: DAS; error: 0.001

9p