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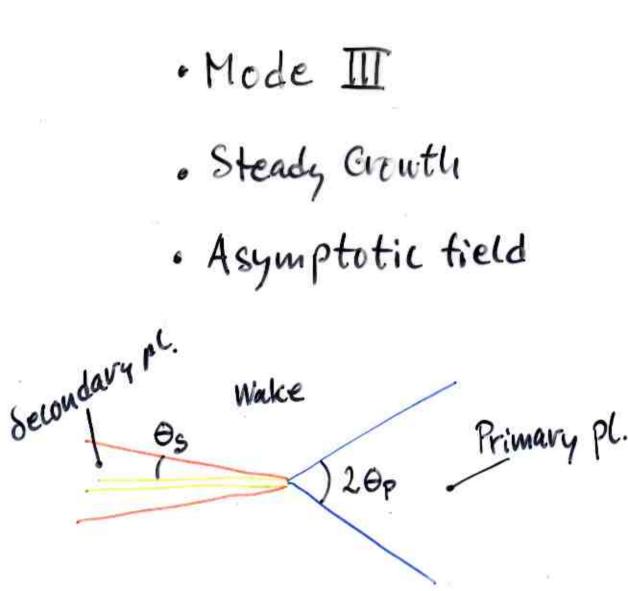
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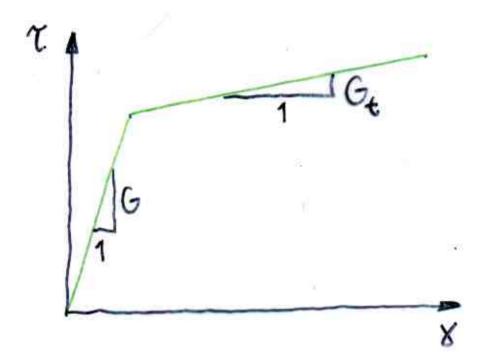
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**PO Box 117** 221 00 Lund +46 46-222 00 00 Asymptotic fields in steady crack growth with vanishing Strain hardening



# · Linear Strain Hardening



 $\chi = G_t/G$ 

XZO Vanishing Rates

Serieutueckla r° för små s.  $r = e^{sluv} = 1 + sluv + \frac{s}{2}luv + \dots$  $\Phi = (\cos \Theta + sf(\Theta))r^{s} \approx \cos \Theta + s(\cos \Theta \ln r + f(\Theta))$ Tr= SF(0)r = SF(0) 2=-S(000-FSine)+=-S(000-FSine)r-1  $\delta_r = \tilde{\tau}_r + \kappa \tilde{\tau} \tilde{\tau}_r \tilde{\tau}' = [-\sin \Theta + \frac{s}{\kappa}(\cos \Theta - Fsin \Theta)F]r'$ K= JW =>  $\dot{W} = [-\sin\theta + \frac{2}{3}(\cos\theta - F\sin\theta)F](-\frac{1}{3} + \frac{R(\theta)}{3}) =$ = [-sin 0+= (coso-Fsin 0)F] ln R(0) (1971)itr. Chitaley & McClintock W=-Sine In RCO)

Spanningshastighetstunktionen separabel.

$$\varphi = (\cos \Theta + sf(\Theta))r^{s}$$

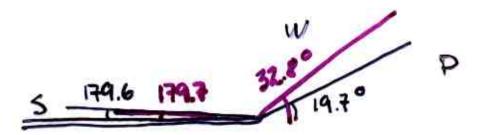
$$\tau_{r} = sF(\Theta)r^{s}$$

$$\dot{\tau} = -s(\cos \Theta - F\omega_{0}\Theta)r^{s-1}$$

-x cosor"- s=(ri)+

+  $S^{2}[F(\cos\theta - 2F\sin\theta) - F^{2}\cos\theta - F\sin\theta] = 0$ 

Storning O(x"2). S=-0.81 x 2



Mode II. Störning av centered-fan-falt.

φ= cos = + sf(v, e) spanningshast. fundet

$$\tau_{1} = SF(r, \theta)$$
  
 $\dot{\tau} = S(\frac{2f}{2r} - FSin\theta r')$ 

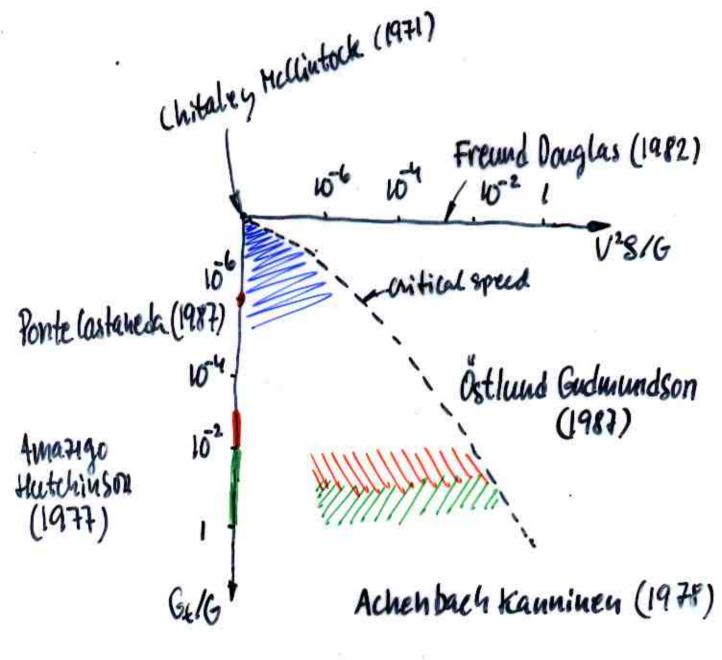
Kompatibilitet

 $-\alpha \cos \theta r' - \frac{2}{3r}(r \bar{z}) = 0$ 

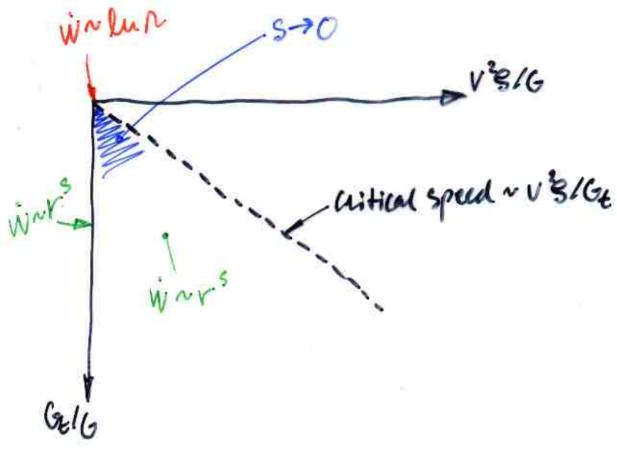
 $= \chi(\omega \Theta \frac{\omega r}{r} - \frac{(10)}{r})$ 

Störning O(K) ej sepanabel Lösning.

yttre falt =0 i allmanhet  $\sigma_e = \sigma_{eo} + \alpha^{v_2} \sigma_{e_1} + \alpha \sigma_{e_2} + .$ Asymptotiskt falt I  $\sigma_{e} = \sigma_{e_0}(\theta) + \alpha^{4} \sigma_{e_1}(\Lambda, \theta) + \dots$ ELASTISKT WAKE spricka Plastisk zon Asymptotiskt falt I  $G_e = \Psi(\theta)r^s$ 



à (S/G1)1/2	-5x -1/2	©,	T-Os
0	0.81	32.8	0.2.8
1	0.72	31.0	0.30
1.45	0.62	2.89	0.32



### A(0)r<sup>5</sup>-B(0)r<sup>5</sup>->C(0)lm(r/R) as s=0

# $C(\theta) = S[A(\theta) + B(\theta)]$ $R(\theta) = \exp(A(\theta) - B(\theta))$

V(S/G2)	-5x	θe	θs
0	0.812	32.8	0.28
1	0.722	31.0	0.30
1.45	0.615	28.9	0.32

 Vanishingly small hardening rates may produce significant changes in stressdistribution.

• In practice, stress rates may be discontinuous for perfectly plastic materials. Series expansion of vs

 $r^{s} = e^{s \ln r} = 1 + s \ln r + \frac{s^{s}}{2} \ln^{s} r + \dots$ 

 $T_{v2} = F(0)v^{s} \approx F(0)$ 

τ<sub>r2</sub> = -siners = -siner

X= [-Sm0+ + (SWS0-FSMO)F] rs-1

dra= ar

 $\dot{W} = \left[-\sin\theta + \frac{1}{2}(\sin\theta - F\sin\theta)F\right]\left(\frac{1}{2} + \frac{R^2(\theta)}{2}\right)$ = lu R(0)

ct. Chitaley & Mcllintock  $\dot{W} = -\sin\theta \ln \frac{R(\theta)}{r}$ 

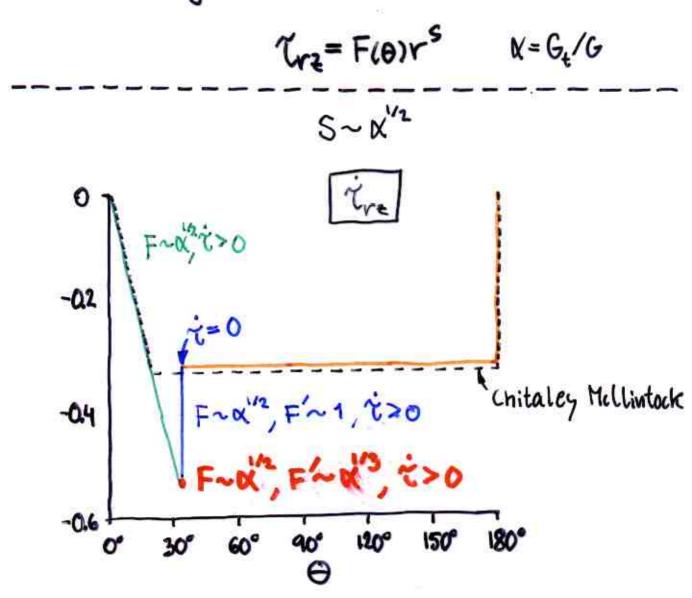
### Solution



3

 $l_{x_2} \sim r^s$ 

Small deviation from Centered fan straight ahead



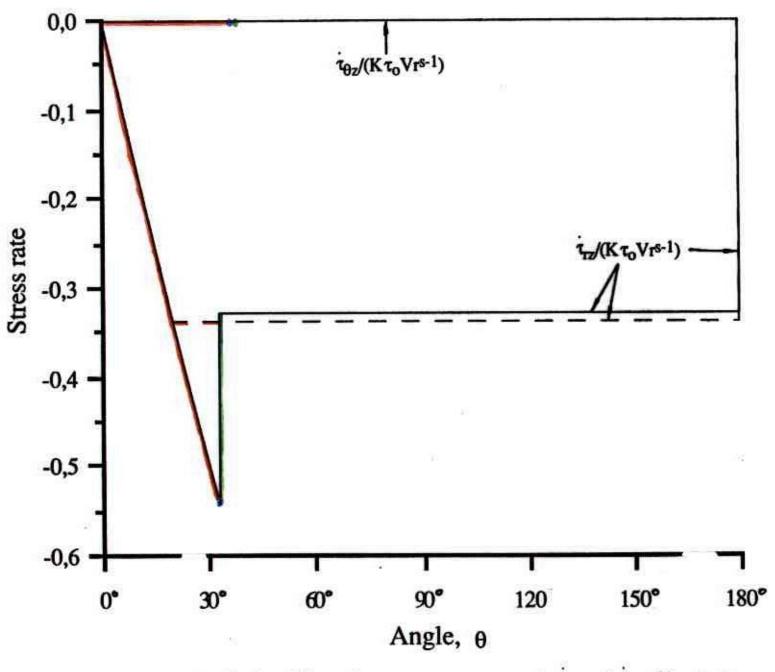
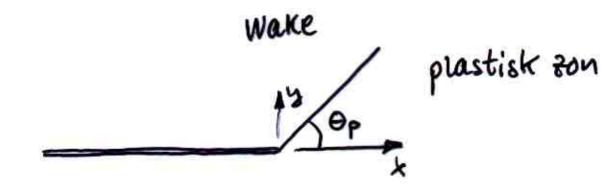


Fig. 7. Angular distribution of the polar stress rate components  $\tau_{rz}$  and  $\tau_{\theta z}$ . The stress rates are normalized so that the effective stress equals unity straight ahead of the crack tip. Dashed curves show the result by CHITALEY and MCCLINTOCK [4].

· Idealplastiska gränslösningar har stor betydelse.

- Grad av hårdnande har vinga betydelse.
- Dynamiska effekter även hår å⇒0.

· Val av hardnande?



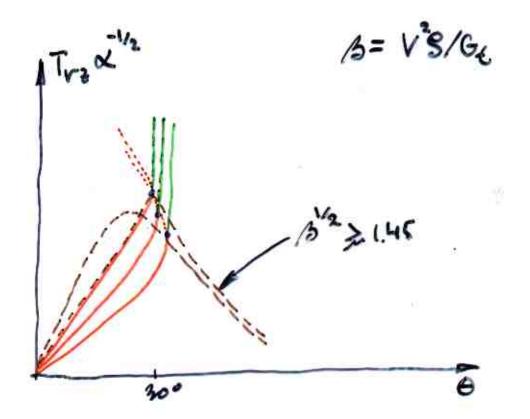
### Ideal plastiskt.

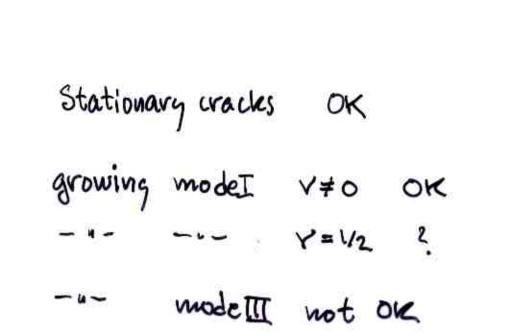
 $\overline{\sigma_e} = 0$  i den plastiska zonen. Plastisk deformation obestämd. Jallmänhet  $\underline{\varepsilon}_e \neq 0$  när  $\Theta \Rightarrow \Theta_p$ i den plastiska zonen.

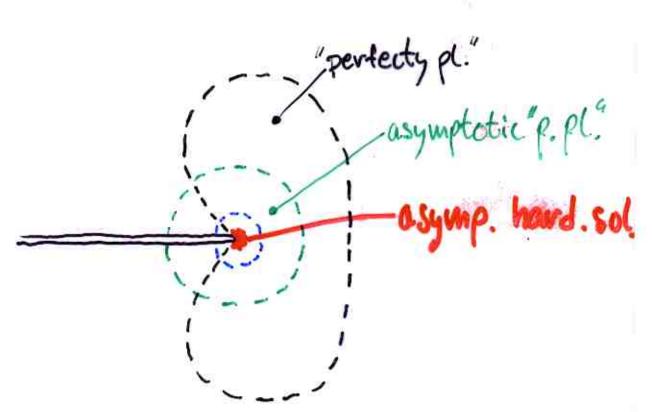
Hode I Drugan, Rice & Sham (1982) Hode II Ponte Castañeda (1986) Mode III Chitaley & Mc(Lintock (1971)

Hardnande material Ge→O⇒Ee→O nar 0→Op

$$T_{r_{2}}^{\prime}(s+2T_{r_{2}}tau_{\theta}) - (sT_{r_{2}}tau_{\theta} - T_{r_{2}}^{2} - x)(1 - \beta sin^{2}\theta) - s^{2} - sT_{r_{2}}tau_{\theta} + \beta T_{r_{2}}sin^{2}\theta (stau_{\theta} - 3T_{r_{2}}) - s^{2} - sT_{r_{2}}tau_{\theta} + \beta T_{r_{2}}sin^{2}\theta (stau_{\theta} - 3T_{r_{2}}) - s^{2} - 2\beta sin\theta T_{r_{2}}(scose + \beta T_{r_{2}}sin^{2}\theta)(1 - \beta sin^{2}\theta)^{-1} = 0$$







rate independent metallic materials

· Gränslösning för försvinnande lågt hårdnande.

- · Spricktillväxt
- Fortvarighet

