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High Current GaSb/InAs(Sb) Nanowire Tunnel Field-Effect Transistors

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Abstract—We present electrical characterization of GaSb/InAs(Sb) nanowire tunnel field-effect transistors. The broken band alignment of the GaSb/InAs(Sb) heterostructure is exploited to allow for inter-band tunneling without a barrier, leading to high on-current levels. We report a maximum drive current of 310 $\mu$A/um at $V_{DS} = 0.5$ V. Devices with scaled gate oxides display transconductances up to $g_m = 250$ mS/mm at $V_{DS} = 300$ mV, normalized to the nanowire circumference at the axial heterojunction.

Index Terms—Tunnel field-effect transistors (TFET), broken gap, InAs, GaSb, III-V

I. INTRODUCTION

The rapid development of semiconductor technology during the last few decades has resulted in high-performance transistors in both Si and III-V semiconductor technologies [1], [2]. However, MOSFETs suffer from a fundamental lower limit of 60 mV/decade subthreshold swing (SS) at room temperature, and a corresponding lower limit of the power dissipation at a given threshold voltage and on-current level. There is a demand for devices with very steep inverse subthreshold slopes in order to maintain a high $I_{ON}/I_{OFF}$ ratio while lowering the supply voltage. For this reason, steep-slope devices, such as tunnel field-effect transistors (TFETs), are now being studied in great detail in different material systems. Recent reports on devices with SS below 60 mV/decade [3–5], however show that the devices suffer from low on-current levels. Furthermore, there are often difficulties in integrating high-$\kappa$ dielectrics with III-Vs to achieve optimized device electrostatics [6]. Since the current in a $p-i-n$ TFET device relies on charge carriers tunneling through a barrier at a given limited probability, the on-current is invariably lower than for a corresponding MOSFET device [7], [8]. As an alternative to conventional designs, we here focus on the GaSb/InAs(Sb) heterostructure, which forms a broken type II band alignment, and thus allows for inter-band tunneling without a barrier.

Based on highly doped $p^+/n^+$ junctions of this particular heterostructure, we have recently demonstrated Esaki diodes with reverse-bias current densities up to $I_{reverse} = 3.6$ MA/cm$^2$ [9]. Here we investigate the TFET properties of such heterostructures, with a $p^+/n$ doping profile and it is found that such devices exhibit correspondingly high on-current levels. Furthermore, we report on the temperature behavior of such devices as well as the effect of various device geometries.

II. MATERIALS AND DEVICE FABRICATION

GaSb/InAs(Sb) nanowires were grown from Au aerosols on a GaAs substrate by means of metalorganic vapor phase epitaxy. A short GaAs stem was first grown in order to facilitate the nucleation of the GaSb segment [10], into which Zn (Zn/Ga molar flow fraction = 0.56) is also introduced to reduce the series resistance [9]. Subsequently, an unintentionally doped axial InAs(Sb) segment is grown which also forms a thin, ∼5 nm, shell around the GaSb segment. This shell aids in reducing the series resistance to the source electrode and allows for a one-step fabrication process for the source and drain electrodes. In order to minimize a potential leakage current in the shell, and to reduce the cross-sectional area of the conducting channel, the nanowires were annealed in H$_2$ during the final stage of the growth, forming a constriction at the axial GaSb/InAs(Sb) heterointerface [11]. As a reference, nanowires were also grown where the Zn-doping and H$_2$ annealing were omitted. Assuming a hole mobility between 70 cm$^2$/Vs (calculated from [12]) and 700 cm$^2$/Vs [1], and a measured resistivity of 7.1 m$\Omega$ · cm [9], we estimate the carrier concentration in the GaSb segment to be in the range $1.3 \cdot 10^{18}$ - $1.3 \cdot 10^{19}$ cm$^{-3}$. A corresponding estimate for the InAs(Sb) segments yields a carrier concentration of $6 \cdot 10^{17}$ cm$^{-3}$ [13].

After the growth, the nanowires were dry-deposited onto prepatterned Si chips with a 100-nm-thick thermally grown SiO$_2$. Source and drain electrodes were defined by electron beam lithography (EBL) followed by thermal evaporation of Ni and Au. A lift-off window for the high-$\kappa$ dielectric was defined by EBL, followed by an atomic layer deposition of an Al$_2$O$_3$/HfO$_2$ bi-layer (2/70 cycles) both deposited at 100 °C corresponding to an EOT of 2 nm, assuming $\epsilon_r = 15$. As a final step, a Ni/Au top-gate was formed. All room temperature...
measurements were carried out in darkness and vacuum.

III. RESULTS AND DISCUSSION

Fig. 2a presents the output characteristic for a reference device without a constriction at the axial heterointerface (as displayed in the schematics in Fig. 1b) and without Zn doping in the GaSb segment. In this device, carrier transport can occur along the InAs(Sb) shell and across the GaSb/InAs(Sb) heterojunction simultaneously due to the ambipolarity of the core-shell system [12]. At negative gate bias, the InAs(Sb) is depleted of electrons and the majority of the current is forced through the heterojunction. At positive gate bias, electrons accumulate at the surface, enabling n-type conduction along the shell with reduced tunneling. It is not possible to turn this device off.

Fig. 2b displays the output characteristic for a device with a Zn-doped GaSb segment and where a constriction has been formed at the axial heterointerface (d = 35 nm ± 5 nm). We calculate an on-current of 91 µA/µm ± 13 µA/µm at $V_{DS} = V_{GS}-V_T = 0.5$ V (normalized to the nanowire circumference, $\pi \cdot d$), and a maximum on-current of 310 µA/µm ± 45 µA/µm ($V_{DS} = 0.5$ V, $V_{GS}-V_T = 2$ V), corresponding to $R_{ON} = 1.57 \ \Omega \cdot$ mm, exceeding the drive currents of e.g. staggered AlGaSb-InAs TFETs [6].

As illustrated, the device in Fig. 2b has a 35 nm gate underlap to the heterojunction. In an ideal case, this would constitute the output characteristic for a device without a constriction at the axial heterointerface, we argue that in the open for an underlapping device (Fig. 2b). Furthermore, the improved electrostatics at the constriction may lead to a better gate response. However, the devices are sensitive to measurement history, charging and hysteresis effects which makes the analysis somewhat challenging, e.g. determining a well-defined threshold voltage. The devices presented above show the extremes of a number of devices studied.

Evaluating the negative differential resistance region in the underlapping device, we calculate a maximum peak-to-valley current ratio of 3 with a maximum peak-current of 240 kA/cm$^2$ (forward biased with the InAs(Sb) segment grounded). We observe that $V_P$ remains constant, or moves to slightly higher $V_{DS}$ bias with increasing gate bias. In the ideal case of a gated resistance (MOSFET) integrated in series with a passive tunnel junction we expect $V_P$ to move to lower $V_{DS}$ values with increasing gate bias. The lack thereof indicates that the band alignment at the tunnel junction is affected by the gate.

Fig. 2c & b display the transfer characteristic of a device where the EOT is scaled to 1.3 nm and the gate has been aligned to the heterointerface (~5nm overlap), with $L_G = 290$ nm. We calculate an on-current of 62 µA/µm at $V_{DS} = 0.3$ V and $V_{GS}-V_T = 0.5$ V, $V_T = -0.51$ V, and a maximum on-current of 130 µA/µm ($V_{DS} = 0.3$ V, $V_{GS}-V_T = 1.75$ V). The drain-induced barrier lowering was determined between $V_{DS} = 0.05$ and 0.3 V to be 280 mV/V. The maximum $I_{ON}/I_{OFF}$ ratio increases from 143 at RT to $10^3$ at 4.2 K and the $SS$ decreases with temperature from 320 mV/decade at 295 K.
to 17 mV/decade at 4.2 K as seen in the inset of Fig. 3a. Similar values have been reported in other III-V TFET devices [15]. The temperature dependent $SS$ is likely a result of trap-assisted tunneling via the high $D_{it}$ at the high-$κ$/semiconductor interface. The determined activation energy, when reverse-biased, in the off-state from Fig. 3b (not shown) corresponds to the band gap of InAs$_0.9$Sb$_{0.1}$ (0.27 eV). Furthermore, the onset of a temperature-independent ambipolar current is also evident in Fig. 3b & c, most likely due to band-to-band tunneling at the gate-drain junction related to the narrow band gap of the InAs(Sb). The temperature dependence of the valley current (forward-biased with InAs(Sb) grounded, not shown) suggests activation energies well-below $E_F/2$ of InAs(Sb) indicating that trap-assisted tunneling is limiting the off-state performance.

Fig. 3 displays the temperature dependent transconductance at $V_{DS} = 300$ mV and the maximum extrinsic transconductance is extracted at 250 mS/mm ($V_{GS}$-$V_T = 0.5$ V). The transconductance is nearly temperature independent, suggesting that the temperature dependent scattering mechanisms are not limiting the on-state of the device. In order to improve the off-state characteristics we propose two approaches: (i) increasing the band gap of the material in the drain by replacing InAs(Sb) with e.g. InGaAs to decrease the band-to-band tunneling at the gate-drain junction, (ii) reducing trap assisted tunneling by surface pretreatment/passivation and/or further improving the high-$κ$ quality, by e.g. higher deposition temperatures, to lower the $SS$. To increase the on-current further we suggest a higher doping of Zn in the GaSb to maintain a low-ohmic junction when gating the heterointerface as well as reducing the series resistance.

**IV. CONCLUSIONS**

In this paper, experimental data for GaSb/InAs(Sb) tunnel field-effect transistors are presented, demonstrating high current densities attributed to the broken type II band alignment. These devices show on-currents of $310 \ \mu A/\mu m$ ($R_{ON} = 1.6 \ \Omega \cdot \ \mu m$). Devices with a scaled gate oxide display a maximum extrinsic transconductance of 250 mS/mm at $V_{DS} = 300$ mV. The inverse subthreshold slope at room temperature is 320 mV/decade at $V_{DS} = 50$ mV and is likely limited by a high $D_{it}$ at the high-$κ$/semiconductor interface. At this point, the minimum value of the off-current is limited by the narrow band gap of InAs(Sb).

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